ESCC

Component Title: Relays, latching, type M402

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Sec.								Applit	
			Executive Member: CNES				Date: 17/05/2017	317B re	ev1
Components (includ	ling series and famil	ies) s	ubmitted for Extension	of Qualification	Approval:				1
ESCC COMPONENT VARIANTS			RANGE OF COMPONENTS		BASED ON		TEST VEHICLE / S	COMPONEN	
NO. 3602 004 04,06,09, 14,16 and 19			Coil voltage : 28 and 12 VDC Type M			A 402	3602 004 16B 28V	All other varian ESCC 3602 004	
Component N	Manufacturer	2	Location of Mar	nufacturino Plan	t(s)	3			4
Component Manufacturer 2 Leach International Europe			2 rue Goethe			Date of original qualification approval: Date: 01/02/2012			
			57430 SARRALBI	E			Certificate Ref No. 317	g.	
ESCC Specification Maintenance of qua					Qualification Extension Report reference and date:				
Generic: 3602)3,)4	No ⊠ Yes	No ⊠ Yes □ (supply details in Box f 15)			RT-1168898, 17/03/2016		
Detail(s): 3602 004 Issue: 03			Deviation from current Specifications: No ⊠ Yes □ (Supply details)			RT_1197514, 19/04/2017 RT_1212197, 19/04/2017			
				nan		1b.'	I FOOD list	ad Erat)	8
Project Name Testing Level			results during current validity period in support of this application of the code				ntity Delivered		
See Qual. Report, appendix 9									
PID changes since	start of qualification	É	9	Current PID	Verified b	y:	CNES		10
None							Name of Excutive Representative		
Minor* ⊠ Maior* □	•Danida dat-"- !			Ref No: Issue:	DR-1156	610	n	ate: 10/03/2016	
Major* □	*Provide details i	II DOX:		Rev Date:	10/03/20	16		10/00/2010	
Current Manufacturing facilities surveyed by:			· ·	ESA & CNES e of Executive Representative)			on	27/10/2014 25-27/5/2	010
Satisfactory:	Yes ⊠		(#####################################	e or Executive R	epresent	auve)		(Date)	
			2014-Leach01-	+ NOT	- / 4 5	10	0-2010/898	7.	
	CLCS	16	13/11/01/01	T DLI	/ FTO	/ [0 - 6010 / 570	4	

	ESCC
F	ailure Analysis, DPA, NCCS

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available:

Yes

No

12

(Supply data)

13

14

The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

Date:

18/05/2017

JP. BUSSENOT

(Signature of the Executive Coordinator)

Continuation of Boxes above:

Ref. No's and purposes:

Box 9: PID change

Modification of format, no technical evolution

CLARICICATION ON NEV 1 OF CENT. 3173:

- THIS MOD SUMMARY ACCOUNTS FOR JATISFACTORY TEST NESULTS ACHIEVED IN CONFORMANCE WITH ESCL 3602 RECAMBING PERIODIC TESTING (12 monts periodicity > 1637 A) THE REPORTS PROVIDED AS WELL ADDITIONAL VENTIFICATION ON RUBUSTENESSES OF PRODUCT VS LOW LEVEL VIBRATION AND SHOCK (ACHIEVED SANJEACTORIUM) AND HIGH LEVEL VIBRATION AND SHOCK (NOT SUCCESSFUL)



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	N. C.	Executive Member: CNES	Date: 17/05/2017	317B rev1
Non comp	pliance to ESCC requirements:			15
No.:	Specification	Paragraph	Non complia	nce
1	Escc 3602	V-8-3	see text or	immay.
2	E) CC 7602	8-9.2	ree text s	ummany.
Additiona		mpliance for ESCC qualification or rationale	for acceptability of	16
The	present mod	net does not show	~ The capability	to
m	wire High le	vel Sine Vibrati	on and fligh leve	1 Thoch
as	specified in	- tscc 3602 in	4. This has been deviation is ac	Lyculode.
in	Es (c 3602)	1004 iss. 4, App. A	t, in This respect.	
Service and the service of	e Manager Disposition			17
Application	on Approval: Yes 🗹	No 🗆		
Action / F	elitional Esc	co survey by co	res and esa ha	s been
101	heduled for	w27.		
Duton			A V	
Date:			Signature, ESA Represent	ative



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3602 generic specification; Chart F4 (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Executive Member: CNES

Tests vehicle identification/description:

3602 004 16B 28V DC 1521A	
3602 004 16B 28V DC 1637A	

Detail Specification reference:

3602 004

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
lbgroup	Thermal Shock	×	MIL-STD-202, Test Method 107	15-21	6	0	
	Low Level Sine Vibration	×	MIL-STD-202, Test Method 204	15-21	6	0	
ical Si	Random Vibration		MIL-STD-202, Test Method 214				N/A (Ica (mis) = (TA)
/ Mechani (Column 1)	Low Level Mechanical Shock	×	MIL-STD-202, Test Method 213	15-21	6	0	
ental / (Co	Resistance to Soldering Heat	×	MIL-STD-202, Test Method 210	15-21	6	0	
Environmental / Mechanical Subgroup (Column 1)	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	6	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	6	0	
Environmental / Mechanical Subgroup (Column 2)	High Level Sine Vibration	Ø	MIL-STD-202, Test Method 204	15-21	6	5	Test performed to remove deviatio in ESCC 3602/004 appendix unsatisfactory
	High Level Mechanical Shock	138	MIL-STD-202, Test Method 213	15-21	6	1	Test performed to remove deviatio in ESCC 3602/004 appendix unsatisfactory
	Seal (Fine and Gross Leak)	Œ	MIL-STD-202, Test Method 112	15-21	6	0	
	External Visual Inspection	Ď	ESCC Basic Specification No. 20500	15-21	6	0	
Endurance Subgroup 1 (Column 1)	Low Level Life	Ø	ESCC 3602 Para. 8.11.1	15-21	3	0	
	Inductive Life	⊠	ESCC 3602 Para. 8.11.2	15-21	3	0	_
	Seal (Fine and Gross Leak)	⊠	MIL-STD-202, Test Method 112	15-21	3	0	
	External Visual Inspection	⊠	ESCC Basic Specification No. 20500	15-21	3	0	



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Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Endurance Subgroup 1 (Column 2)	Coil Life		ESCC 3602 Para. 8.12				_
	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				
	External Visual Inspection		ESCC Basic Specification No. 20500				
음	Intermediate Current	⊠	ESCC 3602 Para. 8.13	15-21	3	0	
Subgro	Mechanical Life	×	ESCC 3602 Para. 8.14	15-21	3	0	
ance (Colun	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	3	0	
Endurance Subgroup 1 (Column 3)	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	3	0	
0.0	Resistive Life	×	ESCC 3602 Para. 8.11.3	15-21 16-37	6 6	0	ef. Annex? of NT_ 11688
Endurance Subgroup 2	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21 16-37	6 6	0	
	External Visual Inspection	⊠	ESCC Basic Specification No. 20500	15-21 16-37	6 6	0	
Assembly Capability Subgroup	Solderability	×	MIL-STD-202, Test Method 208	15-21 16-37	2 3	0	
	Overload	×	ESCC 3602 Para. 8.16	15-21 16-37	2 3	0	
	Permanence of Marking		ESCC Basic Specification No. 24800	15-21 16-37			N/A
	Terminal Strength	Ø	MIL-STD-202, Test Method 211	15-21 16-37	2 3	0	
	Seal (Fine and Gross Leak)	⊠	MIL-STD-202, Test Method 112	15-21 16-37	2 3	0	
Additional Tests	Electrical Measurments	⊠	ESCC 3602 para 9.3	15-21	4	0	
	Seal (Fine and gross leak	×	MIL-STD-202 Method 112	15-21	4	0	
	External Visual inspection	⊠	ESCC Basic specification No.20500	15-21	4	0	



Box 22

Additional Comments.

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES	shall indicate. The title of the companent or given in its detail associated or the name of the carior family. The Everytive
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.