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Component Title:

FAST-LOCKING SCREW LOCK ASSEMBLIES FORRECTANGULAR CONNECTORS 3401/001, 3401/002AND CONNECTOR SAVERS

Appl. No.

Page 1

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No. of the last of	in S	Executive N		CNES			Date	: 09/10/2017		337A	8
Components (includi	ng series and famili	es) submitted fo	or Extension	of Qualification	Approval:						1
ESCC COMPONENT NO.	VARIANTS	RAN	IGE OF COM	MPONENTS	В	ASED ON		TEST VEHICLE / S	5	COMPONEN' SIMILAR	T
3401/085	01 to 06	Connect Variant I back she Variant I back she Variant I Variant I Saver Variant I locking I	tors; O1: Male fast ell O2: Male fast ell O3: Female fi O4: Fast lock O5: Hybrid fa O6: Security screw lock as og Temperati	ing for saver st locking for pin for male fas	t	=	5	See test report			
Component M	anufacturer	2 Lo		nufacturing Pla	nt(s)	3					4
C&K Components	and the same of th	Rue Be	rtholet B.P. OOLE Cedex	359	(0)		Date:	original qualifica 15/01/20	016	i:	
							Certifica	ate Ref No. 3	37		
ESCC Specifications Maintenance of qual Generic: 3401 Detail(s): 3401/08	fication testing: Issue: 4	used: No [Deviatio	⊠ Yes	15) nt Specification	details in E		referenc	ation Extension R te and date: -17C 17/02/2017			8
Summary of procure	ment or equivalent t	est results duri	ng current va	alidity period in	support of	this ap	plication (those to ESCC I	isted first)		_ 0
Project Name None	Testing Le	vel	LAT		Date cod	е		Qı	uantity Delive	ered	- contr
PID changes since s	tart of qualification		9	Current PID	Verified by	y:	CNES	3			10
None □ Minor* ⊠ Major* □	*Provide details in	box;		Ref No: Issue: Rev Date:	CS-FR03 1 rev D 01/05/20		Nam	ne of Excutive Re	epresentative	09/10/2017	
Current Manufacturii	ng facilities supreme	1 by:	CNES	OD					14140100	116	11
Carron Manufacturii	ig idollides surveyed	y.	-	on e of Executive F	Representa	ative)			14/12/20 (Date)		
Satisfactory:	Yes ⊠	No	****	plain	vehi escilla	mve)			(Date)		
Report Reference:	CI	RIM_1013659	s								

	APPLICATI	ON FOR	EXTE	NSION	OF ESCC QUAL	IFICATI	ON APPROVAL	Page	2
ESCC	Component title:	FAST-L CONNE 3401/02	CTOR	RS 3401	REW LOCK ASSI 1/001, 3401/002A	MBLIES	FORRECTANGULAR NECTOR SAVERS	Appl. I	
W	Executive Member:	CNES	S			Date:	09/10/2017	337/	A
	•								12
Failure Analysis, DPA, NCCS ava	ilable: Yes		No	\boxtimes	(Supply data)				
Ref. No's and purposes:									
The undersigned hereby certifies on behalf that the appropriate documentation has be (except as stated in box 15;) - that the repo CNES as the responsible Executive Members	en evaluated; - that ful	I compliar	nce to	all ESC	C requirements i	s eviden	on behalf of	- Speed	13
Date: 13/10/2017							JP. BUSSENO	г	
Cappa Companies Adv						(S	ignature of the Executive C		
Continuation of Boxes above:									14
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Component title:

FAST-LOCKING SCREW LOCK ASSEMBLIES FORRECTANGULAR CONNECTORS 3401/001, 3401/002AND CONNECTOR SAVERS 3401/020, 3401/080

Page 3 Appl. No.

		Executive N	member: CNES	Date: 09/10/2017	337A
Non com	pliance to ESCC requirements:				15
No.:	Specification		Paragraph	Non complian	re
	op comments		, aragraph	TYON COMPILATION	-
Additions	l tanka raquirad ta ashiova full as		I ESCC qualification or rationale for acceptability	4	
noncomp	liance:	ripliance for i	ESCC qualification of fationale for acceptability	OI	16
Executive	Manager Disposition				17
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		No 🗆			
Action / F	Remarks:				
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Date:				In all	
H00004000				Signature, ESA Representati	ve



FAST-LOCKING SCREW LOCK ASSEMBLIES FORRECTANGULAR CONNECTORS 3401/001, 3401/002AND CONNECTOR SAVERS 3401/020, 3401/080 Component Title:

Executive Member: CNES Date: 09/10/2017 Page 4

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

Female Fast-Locking Screw Lock 340108503B	Male Fast-Locking Screw Lock 340108501B
Security pin for male fast locking screw lock assemblies	

Detail Specification reference:

3401085

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed Comments on Rejection
Environme ntal and Mechanical Subgroup	Climatic Sequence	\boxtimes	ESCC 3401 Para. 9.13	1704	15	0	
	Corrosion	×	IEC Publication No. 68-2-11	1704	15	0	
m _ ≅ ∾	Plating Thickness	\boxtimes	ESCC 3401 Para. 5.2.3	1704	15	0	
Endurance Subgroups	Security Pin retention in Male Fast-Locking	×	ESCC 3401085 Para. 4.3.9	1704	15	0	
	Life test Locking / Unlocking	×	ESCC 3401085 Para. 4.3.5	1704	15	0	
	Pull test on mated Screw lock assemblies	×	ESCC 3401085 Para. 4.3.8	1704	15	0	
Additional							
¥							



ENTRIES

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

FAST-LOCKING SCREW LOCK ASSEMBLIES FORRECTANGULAR CONNECTORS 3401/001, 3401/002AND CONNECTOR SAVERS 3401/020, 3401/080 Component title:

Executive Member: CNES Date: 09/10/2017 Page 6

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry, otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.