ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title:

Connectors Electrical for Printed Circuit Boards Removable Contacts Crimp Wire-Wrap Solder and Saver, based on type HE801

Page 1 Appl. No.

		Executive Member:	CNES		Date:	09/10/2017	99F	•
Components (includi	ng series and families)	submitted for Extension	of Qualification A	Approval:				1
ESCC COMPONENT NO.	VARIANTS	RANGE OF COM	MPONENTS	BASED ON		TEST VEHICLE / S	COMPONE SIMILAR	
3401 016	01	Shell specifications a 3401/016	Shell specifications and sizes: HE801		340 121	103901B0624430	KMC, MHD	
01 to 04, 06 to 15, 17 to 19, 21, 22, 64 to 70.		Contact: 3401/017 C wrap, solder and sav and 64 to 70			340 110	103901B0625510		
		2 rows: 17, 29, 41, 5 96, 120 contacts3 ro 160 contacts Contact Ratings: 5 A AWG 22 1.5 A (>31, 22)	ws: 62, 80, 98, (1 contact contacts, AWG			50962-30-J9		
		Operating Temperate -55 to +125	ure Range (°C):		PN:	50972-30-J9		
Component M HYPERTAC SA	anufacturer 2	31 rue Isidore Maille	Location of Manufacturing Plant(s) 3 31 rue Isidore Maille 76410 Saint-Aubin les Elbeuf			Date of original qualification approval: Date: 15/11/1982		
					Certificate Ref No. 99			
ESCC Specifications Maintenance of qual Generic: 3401		Deviations to LVT testing and Detail Specification used: No Yes (supply details in Box			Qualification Extension Report reference and date: PV n°Q 053/17, 16 th June 2017			
Detail(s): 340101 340101		15) Deviation from current Specifications: No ⊠ Yes □ (Supply details)						
							- "	8
Summary of procure Project Name	ment or equivalent test Testing Level	results during current v		upport of this ap Date code	plication (the		rrst) y Delivered	
See Excel file								
PID changes since s	start of qualification	9	Current PID \	Verified by:		JB Sauveplane		10
None Minor*			Ref No:	P.I.D CDC N° 4		of Excutive Represe	entative	
Minor* ⊠ Major* □	*Provide details in bo	x:	Issue:	R 26/09/2017		Date	: 09/10/2017	
Current Manufacturi	ing facilities surveyed b	v:	JB Sauvepla	ane	on	11	8/07/2017	11
	The second secon	-	ne of Executive R	11.411-			(Date)	
Satisfactory:	Yes ⊠	No □ Ex	oplain					
Report Reference:	1020294							

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ESCC	Component title:		Connectors Electrical for Printed Circuit Boards Remova Crimp Wire-Wrap Solder and Saver, based on type HE8				ts Appl. No.	
	Executive Member:	CNES			Date:	09/10/2017	99F	•
E II A I I DEL MOGO		Marie Invest		Sec. 61 36/45/50=				12
Failure Analysis, DPA, NCCS ava	ilable: Yes	□ No	\boxtimes	(Supply data)				
Ref. No's and purposes:								
The undersigned hereby certifies on behalf that the appropriate documentation has bee	en evaluated: - that ful	Il compliance to	o all ESC	CC requirements	is evidend	ce		13
(except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	rts and data are avails	able at the ESC	CC Exec	utive and therefo	re applies	on behalf of	- William	-
Date: 13/10/2017						JP, BUSSENO		300
1.					(Si	gnature of the Executive C	coordinator)	
Continuation of Boxes above:								14
				Ÿ				
	(40)							



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Executive Member:

CNES

Connectors Electrical for Printed Circuit Boards Removable Contacts

Crimp Wire-Wrap Solder and Saver, based on type HE801

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Non compliance to ESCC requirements:

aragraph	Non compliance			

Date: 09/10/2017

No.:	Specification	Paragraph	Non compliance
1	20100	7-3	NO LAT TEST EVIDENCE

Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of

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THIS APPLICATION IS BASED ENTIRELY ON SIMILARITY WITH TYPES MHD AND KMC (MOD. FORMS 250H AND 149M APPLY, RESPECTIVELY)

Executive Manager Disposition

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Application Approval: Yes 🔽 No

Action / Remarks:

FULL ESCC AUDIT TO BE PERFORMED IN 2018

Date:



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Executive Member: CNES Date: 09/10/2017

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

340101601B61FD360036	340101601B60MD350035	
3401 017 07 B	3401 017 18 B	

Detail Specification reference: 3401

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
ical	Wiring	×	ESCC 3401 Para. 9.10				Approuved by similarity to testing on KMC and MHD
Environmental and Mechanical Subgroup	Climatic Sequence	×	ESCC 3401 Para. 9.13				Approuved by similarity to testing on KMC and MHD
Subgroup	Permanence of Marking	×	ESCC 24800				Approuved by similarity to testing on KMC and MHD
Sub	Corrosion	0	IEC Publication No. 68-2-11				Not applicable
ironn	Seal Test		ESCC 3401 Para. 9.9				Not applicable
En	Plating Thickness	×	ESCC 3401 Para. 5.2.3				Approuved by similarity to testing on KMC and MHD
	Wiring	×	ESCC 3401 Para. 9.10				Approuved by similarity to testing on KMC and MHD
Endurance Subgroups	Rapid change of Temperature	×	ESCC 3401 Para. 9.16				Approuved by similarity to testing on KMC and MHD
	Contact Retention	×	ESCC 3401 Para. 9.17	_			Approuved by similarity to testing on KMC and MHD
	Maintenance Ageing	×	ESCC 3401 Para. 9.27		_		Approuved by similarity to testing on KMC and MHD
	Endurance	×	ESCC 3401 Para. 9.18				Approuved by similarity to testing on KMC and MHD
	Seal Test		ESCC 3401 Para. 9.9				Not applicable
	Joint Stength	×	ESCC 3401 Para. 9.15				Approuved by similarity to testing on KMC and MHD
	Engage/Separ. Forces	×	ESCC 3401 Para. 9.28				Approuved by similarity to testing on KMC and MHD
	Oversize Pin Exclusion	Ø	ESCC 3401 Para. 9.29				Approuved by similarity to testing on KMC and MHD
	Probe Damage	×	IEC Publication No. 512-8				Approuved by similarity to testing on KMC and MHD
la :	STORY W						
Additional Tests							
Ad							

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Box 22

Additional Comments.

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the volt age, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded,
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.