

Capacitors, Fixed, Surface Mount, D.C Self-Healing, Non-Inductive, Polyterephtalate Dielectric, Based on Type PM948S/94S, PM907S/90S Component Title:

Executive Member: CNES Date: 18/05/2018 Appl. No.

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| | the state of the s | | E | xecutive Member | r: CN | IES | | | Da | ate: 18/05/2018 | 353 | |
|---|--|-----------------------|------------------------------------|---|--|--------------------|---|-------------------------|--|---|---------------------|-------|
| Components | (including se | eries and fa | milies) s | ubmitted for Exte | nsion of | Qualification / | Approval: | | | | • | _1_ |
| ESCC COMPONE NO. | ENT | VARIAN | rs | RANGE O | F COMP | ONENTS | | SED TEST ON VEHICLE / S | | | COMPONEI SIMILAR | |
| 3006 026 | 45334 | to 04 to 08 | | 22nF to 47μF - | - 50V to | 630V | 30V PM948S PM948S-4 18µF 100V PM948NS PM948S-1 1.8µF 170V | | | | | |
| 3006 024 01 to 04 | | | | 100nF to 47μF | - 50V to | 400V | / PM94S PM94S-4 12µF 130V(*) PM94S-3 4.7µF 200V | | | (*) Similar to 100 ESCC range | 0V | |
| 3006 025 | 01 | to 32 | | 82nF to 100μF | - 50V to | 1250V | PM907S | /RxS | κS/N PM907S 33μF 170V | | | |
| 3006/020 | 01 | to 21 | | | | | PM90S | | PM90S 100µF 100V PM90S 10µF 100V | | | |
| Compo | nent Manufa | acturer | 2 | Location | of Manu | facturing Plant | (s) | 3 | | | | 4 |
| EXXELIA | | | | 105, rue du Général Leclerc 67441 MARMOUTIER FRANCE | | | Date of original qualification approval: Date: 24/03/2016 Certificate Ref No. 338 | | | | | |
| | | | 5 | | | | | | | | | 7 |
| ESCC Specific Maintenance | | | | Deviations to L used: | Deviations to LVT testing and Detail Specification used: Qualification Extension Report reference and date: | | | | L/_ | | | |
| Generic: 3 | 3006 | Issue: | 2 | No ⊠ Y | es [| ☐ (supply d 15) | etails in Bo | x | 16/06 | Reports 16/0059 (PM948S- 556 (PM94S-4 130V)-Aug. 2 | 016, 17/0564 (PM | 1945- |
| Detail(s): 3 | 3006/026 | Issue: | 1 | Deviation from current Specifications: | | | | | V)-June 2017,17/0652 (PM . 18/0008 (PM948S-1 170V | | | |
| 3 | 3006/025 Issue: 1 3006/024 Issue: 5 3006/020 Issue: 2 | | | No ⊠ Yes □ (Supply details) | | | (PM907S 170V)-Jan. 2018, 17/0355 (PM90S 100V)-Apri 2017, 17/0936 (PM90S 100V)-Sept. 2017 | | | | | |
| | 3000/020 | Issue: | | | | | | | | | | 8 |
| Summary of r | procurement | or equivale | ent test re | esults during cur | rent valid | dity period in su | pport of th | is ap | plicatio | n (those to ESCC listed firs | t) | |
| Project N | | Testing | | LA ⁻ | | | Date code | | | Quantity D | | |
| PM90S B (43%) C (50%) EM (7%) | | | ************* | | | 1601 to 1 | 815 | | 50 lots | | | |
| PM907S | | B (15%) (EM (18%) | | | | 1601 to 1811 | | | 47 lots | | | |
| PM94S | 94S B (8%) C (87%) EM (5%) | | | | | 1603 to 1 | 813 | | 132 lots | | | |
| PM948S | | B (4%) C EM (8%) | (88%) | | | 1601 to 1 | 811 109 lots | | | | | |
| PID changes | since start o | f qualificati | on | | 9 | Current PID \ | /erified by: | | | CNES | | 10 |
| None | | | | | | | | | N | ame of Excutive Represent | ative | |
| Minor* | | | | | | Ref No: | 912.18.390 |) | | | | |
| Major* ⊠ *Provide details in box: | | Issue: | | | Α | | | Date: | 22/05/2018 | | | |
| 940 | li | nclusion of | PM94S a | and PM90S | | Rev Date: | 01/05/2018 | 1 | _ | | | |
| | | | | | | | | | | | | 11 |
| Current Manufacturing facilities surveyed by: | | | | ESA and CN | ES | | on | 11/0 | 2/2015 | | | |
| | | | (Name of Executive Representative) | | | ve) | | (D | ate) | | | |
| Satisfactory: | | Yes ⊠ | 3 | No 🗆 | Expla | | | | | | - mass/50 | |
| Report Refere | ence: | CNES DO 17/02/201 | | Q-2015/02955, | | | | | | | | |



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|---|---|-------------------------------------|--|----------------------------------|----------------------------|-----------------|
| | | | | | | 12 |
| Failure Analysis, DPA, NCCS ava | ailable: Yes | ⊠ No | ☐ (Supply da | ta) | | 26 |
| | TE703: Delay in delive d PM90S) in certificate | | | | until August 2017 – prop | osal to include |
| approvide No. 1 | | • | 1 | U. | | 13 |
| The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15) - that the repor | en evaluated; - that ful rts and data are availa | II compliance to able at the ESC | all ESCC requirement C Executive and the | ents is evider refore applies | on behalf of | - |
| CNES as the responsible Executive Members | per for ESCC qualifica | ation status to be | e extended to the co | mponent(s) I | isted herein. | word |
| Date: 25/03/2018 | | | | | JP. BUSSEN | OT I |
| 20/00/2010 | | | | (8 | Signature of the Executive | |
| Continuation of Boxes above: | | | | | | 14 |
| Box 6.: Some procurement sometimes use ESCC formats and data issued from lots m qualification. | | | | | | |
| | | | | | | |
| | | | | | | |

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Executive Member:

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| Non comp | pliance to ESCC requirements: | | | 15 |
|----------------------|---|---|-------------------------------|----|
| No.: | Specification | Paragraph | Non compliance | |
| 1 | | | | |
| Additiona noncomp | I tasks required to achieve full compliance for | ESCC qualification or rationale for acceptability | of | 16 |
| | | | | |
| Executive | Manager Disposition | | | 17 |
| Action / R | on Approval: Yes No cemarks: | | 1 Lulle | |
| Date: | | | Signature, ESA Representative | |



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3006 generic specification; Chart V (for ESCC/QPL parts);

Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

| PM948S-4 18µF 100V date code 1601 PM94S-4 12µF 130V date code 1625 | 300602601C 185KF (PM948S-1 1.8µF 170V) date code 1724 |
|---|--|
| 300602403B 475KG (PM94S-3 4.7μF 200V) date code 1710 | PM907S 33µF 170V date code 1638 PM90S 100µF 100V date code 1710 300602003C 106KE (PM90S 10µF 100V) date code |

EFD 741.09.390 Iss.C, EFD 573.00.390 Iss.F, 3006/024 Iss.5, 3006/026 Iss.1, EFD 748.09.390 Iss.B, EFD 516.95.390 Iss.G, 3006/020 Iss. 2 Detail Specification reference:

| Chart V | Test | Tick when done | Conditions | Date Code | Tested Qty | No. of Rejects | Comments if not performed. Comments on Rejection |
|--|--|----------------------|------------------------|--|--------------------------------|-----------------------|--|
| dno | Robustness of Teminations | | IEC 68-2-21 | 1601 1724 1638 | 0 (*) 0 (*) 4 | 0 | (*) Replaced with Adhesion as per para 4.2.4 (c) of 3006/026 for variants 01 to 04 |
| Environmental / Mechanical Subgroup (Column 1) | Resistance to Soldering Heat | ⊠ | IEC 68-2-20 | 1601 1724 1638 | 2 4 4 | 0 | |
| Enviro Mechanic (Co | Climatic Sequence | × | ESCC 3006, Para. 9.14 | 1601 1724 1638 | 2 4 4 | 0 | |
| | Seal Test | | IEC 68-2-17 | | | | Not Applicable |
| mn 2) | Rapid Change of Temperature | × | IEC 68-2-14 | 1601 1724 1638 | 2 4 4 | 0 | |
| Environmental / Mechanical Subgroup (Column 2) | Vibration | ⊠ | IEC 68-2-6 | 1601 1724 1638 | 2 4 4 | 0 | |
| | Shock or Bump | ⊠ | ESCC 3006, Para. 9.13 | 1601 1724 1638 | 2 4 4 | 0 | |
| | Climatic Sequence | ⊠ | ESCC 3006, Para. 9.14 | 1601 1724 1638 | 2 4 4 | 0 | |
| Σ | Seal Test | | IEC 68-2-17 | | | | Not Applicable |
| Subgroup | Operating Life | ⊠ | ESCC 3006, Para. 9.16 | 1601 1625 1724 1638 1710 1736 | 8 16 16 16 16 8 | 0 | |
| Endurance Subgroup | Electrical Measurements during Endurance Testing | ⊠ | ESCC 3006, Para. 9.6.5 | 1601 1625 1724 1638 1710 1736 | 8 16 16 16 16 8 | 0 0 1 0 0 | 1 acceptable reject (Insulation Resistance after 1000H) |

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| Electrical Subgroup (Electrical Measurements) | High and Low Temperature Stability | ⊠ | ESCC 3006, Para. 9.15 | 1601 1625 1710 1724 1638 1710 | 6 6 6 6 6 6 3 | 0 | |
|--|---|---|------------------------|--|---------------------------------|---|--|
| | Electrical Measurements at Room Temperature | ⊠ | ESCC 3006, Para. 9.6.4 | 1601 1625 1710 1724 1638 1710 | 6 6 6 6 6 6 3 | 0 | |
| | External Visual Inspection | ⊠ | ESCC 20500 | 1601 1625 1710 1724 1638 1710 | 6 6 6 6 6 3 | 0 | |
| Electrical Subgroup (Assembly / Capability Tests | Solderability | × | IEC 68-2-20 | 1601 1625 1710 1724 1638 1710 | 4 4 4 4 4 4 2 | 0 | |
| Electrical Subgrou (Assembly / Capability Tests | Permanence of Marking | × | ESCC 24800 | 1601 1625 1710 1724 1638 1710 1736 | 4 4 4 4 4 4 2 | 0 | |



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| Chart V | Test | Tick when done | Conditions | Date Code | Tested Qty | No. of Rejects | Comments if not performed. Comments on Rejection |
|---------------------|---------------|----------------------|---------------------|--------------|---------------|-------------------|---|
| nal s | Adhesion test | × | 3006/026, 4.2.4 (c) | 1601 1724 | 2 4 | 0 | |
| Additional Tests | | | | | | | |
| Ä | | | | | | | |



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

| Form heading | shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix. |
|--------------|---|
| Box 1 | shall provide details given in the table; in particular there shall be listed; - the variants or range of variants; - the range of |

shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant

Box 2; 3 and 4 As per QPL entry; otherwise, an explanation of the changes must be supplied.

Box 5 Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.

Box 6 Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.

Box 7 Must reference the report(s) supplied in support of the application.

Box 8 Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in

this box.

Box 9 If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution

shall be provided together with the reasons for the changes. Major changes shall be clearly marked.

Box 10 Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be

arranged as close as possible to the required date of extension.

Box 11 This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be

carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.

Box 12 Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any

Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.

satisfactory results.

Box 13 Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive

Coordinator.

Box 14 To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in

the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.

Box 15 Fill in Table as requested.

Box 16 Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted

by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.

Box 17 All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or

QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.

Box 18 Fill in Table as requested.

Box 19 Confidential Details of PID changes including those of a confidential nature, shall be provided.

Box 20 State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance

shall be sequentially numbered. If relevant state 'None'.

Box 21 Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted

by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.

Box 22 Additional Comments.