ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title: CONNECTORS, ELECTRICAL, TRIAXIAL, BAYONE COUPLING, NON-REMOVABLE CRIMP CONTACTS, MIL-STD-1553B DATABUS, BASED ON TYPE ACB1 SERIES

Executive Member: CNES Date: 12/06/2018

Appl. No. 288D

1

Components (including series and families) submitted for Extension of Qualification Approval:

ESCC COMPONENT NO.	VARIANTS	RANGE OF COMPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR
3401/079	01 to 18	Characteristics:Variants 01 to 08: Plug 3 and 4 Lugs, Straight and Right Angle with pin contact.	ACB1	03, 07, 13, 14, 18	
		Variants 09 to 18: Bulkhead Jacks, 3 and 4 Lugs, Straight and Right Angle with solder contact.All cables are 77Ω MIL-STD-1553B Data Bus twisted shielded pairs.			
		Working Voltage: 200 VrmsRated Current (contact): 1A			
		Operating Temperature Range (°C): -55 to +150			

2 Component Manufacturer

AXON' CABLE S.A.

3 Location of Manufacturing Plant(s)

Route de Chalon
51210 Montmirail - France

4

Date of original qualification approval:
Date: 01/05/2009

Certificate Ref No. 288

5

ESCC Specifications used for Maintenance of qualification testing:

Generic: 3401 Issue: 1

Detail(s): 3401/079 Issue: 3

6

Deviations to LVT testing and Detail Specification used:

No ☒ Yes ☐ (supply details in Box 15)

Deviation from current Specifications:

No ☒ Yes ☐ (Supply details)

7

Qualification Extension Report reference and date:

Test report N° 4132 issue A 24/05/2018

8

Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first)

Project Name	Testing Level	LAT	Date code	Quantity Delivered
See appendix				

9

PID changes since start of qualification

None ☒

Minor* ☐

Major* ☐ *Provide details in box:

10

Current PID Verified by: Nouals François

Name of Excutive Representative

Ref No: CNES-PID-06-Axon'

Issue: Edition 3 - Revision 4 Date: 12/06/2018

Rev Date: 01/05/2015

11

Current Manufacturing facilities surveyed by: Nouals François on 12/06/2018

(Name of Executive Representative) (Date)

Satisfactory: Yes ☒ No ☐ Explain

Report Reference: MoM Visit cnes Axon of 29 and 30 May 2018

12

Failure Analysis, DPA, NCCS available: Yes ☐ No ☒ (Supply data)

Ref. No's and purposes:

13

The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

Date: 12/06/2018

F.VACHER

(Signature of the Executive Coordinator)

Continuation of Boxes above:

14

15

Non compliance to ESCC requirements:

No.:	Specification	Paragraph	Non compliance

16

Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance:

17

Executive Manager Disposition

Application Approval: Yes ☑ No ☐

Action / Remarks:

Date:

Signature, ESA Representative

ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION 18

Tests conducted in compliance with:

- ESCC 3401 generic specification; Chart V (for ESCC/QPL parts);
- Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

ESCC3401.079.03: Plug bayonet 3 lugs, right angle version for AWG24 twisted shield pair (DC1446)	ESCC3401.079.07: Plug bayonet 4 lugs, right angle version for AWG24 twisted shield pair (DC1446)
ESCC3401.079.13: Bulkhead jack Bayonet 4 lugs, straight version for AWG24 twisted shield pair (DC1413)	ESCC3401.079.14: Bulkhead jack Bayonet 4 lugs, straight version for AWG24 twisted shield pair (DC1413) ESCC3401.079.18: Bulkhead jack Bayonet 4 lugs, pigtail version (DC1444)

Detail Specification reference: 3401/079

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Environmental and Mechanical Subgroup	Wiring	☒	ESCC 3401 Para. 9.10	1745	3	0	
	Climatic Sequence	☒	ESCC 3401 Para. 9.13	1745	3	0	
	Permanence of Marking	☐	ESCC 24800				Not applicable
	Corrosion	☒	IEC Publication No. 68-2-11	1745	3	0	
	Seal Test	☐	ESCC 3401 Para. 9.9				Not applicable
	Plating Thickness	☐	ESCC 3401 Para. 5.2.3				Not applicable
Endurance Subgroups	Wiring	☒	ESCC 3401 Para. 9.10	1745	3	0	
	Rapid change of Temperature	☒	ESCC 3401 Para. 9.16	1745	3	0	
	Contact Retention	☒	ESCC 3401 Para. 9.17	1745	3	1	One sample was accidentaly damaged during test but It doesn't impact the qualification of the product.
	Maintenance Ageing	☐	ESCC 3401 Para. 9.27				Not applicable
	Endurance	☒	ESCC 3401 Para. 9.18	1745	3	0	
	Seal Test	☐	ESCC 3401 Para. 9.9				Not applicable
	Joint Stength	☒	ESCC 3401 Para. 9.15	1745	3	0	
	Engage/Separ. Forces	☒	ESCC 3401 Para. 9.28	1745	3	0	
	Oversize Pin Exclusion	☐	ESCC 3401 Para. 9.29				Not applicable
	Probe Damage	☐	IEC Publication No. 512-8				Not applicable
Additional Tests		☐					
		☐					
		☐					

NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES

Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.