ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title:

TRANSISTORS, HIGH ELECTRON MOBILITY, GALLIUM ARSENIDE, MICROWAVE, LOWNOISE, SMALL SIGNAL, BASED ON TYPE CFY67

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Appl. No.

Executive Member:

DLR

Date: 23/10/2018

2130

Components (includ	ing series and families)	submitted for Extensi	on of Qualification	Approval:			Ċ
ESCC COMPONENT NO.	VARIANTS	RANGE OF C	OMPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR	
5613/004	01, 02, 03, 04, 05			CFY67	CFY67-08(ES)		
Component M		Location of I	Manufacturing Pla	nt(s) 3	Date of original qualificatio	n approval:	4
Infineon Technologi	es AG	D- 85579 Neubibe Germany			Date: 01/04/1994 Certificate Ref 213	п аругоча.	
					No.		1 227
ESCC Specification Maintenance of qua		Deviations to LVT used:	testing and Detai	6 il Specification	Qualification Extension Re reference and date:	port	7
Generic: 5010 Detail(s): 5611/0 5613/0	Issue: 02 09 Issue: 02	No ⊠ Yes	rrent Specification	details in Box 15) ns: y details)	1814LR10, Iss 1, April 201 1814LR11, Iss 1, April 201	8 8	
				4 - 640-1-1-1-1	licelies (those to ESCC listed	Great)	8
Project Name	Testing Level	LAT	t validity period in	Date code	lication (those to ESCC listed Quantity	y Delivered	
PID changes since	last MoQ		9 Current PID by:	Verified	B. Gökgöz		10
None 🗵					Name of Executive Repre		
Minor* □			Ref No:	Generic PID: Detail PID:	A63500-GEPID-P000, A63500-T409-B1-*-76k (Initial qualification refe	(5, Issue 1E - 15.11.199	99
Major* □	*Provide details in box	C.	Issue: Rev Date:	See above 26/10/2018	Date	See above	
		2071			47	-18/10/2018	11
Current Manufactur	ing facilities surveyed by	*	T. Kaupi ame of Executive	- Kar - 74	_ on 1/-	(Date)	
Satisfactory:	Yes ⊠	No 🗆	Explain				
Report Reference:	IFX-AUD-2018						



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Date: 23/10/2018

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							12
Failure Analysis, DPA, NCCS available:	Yes		No	\boxtimes	(Supply data)		
Ref. No's and purposes:							
The second secon							
The undersigned hereby certifies on behalf of the ESCC I	Executi	ve - tha	it the abi	ove info	ormation is correct: -		13
that the appropriate documentation has been evaluated; (except as stated in box 15;) - that the reports and data a	that fu	II comp	liance to	all ES	CC requirements is ev	vidence	
DLR as the responsible Executive Member for ESCC qua	lificatio	n status	s to be e	xtende	d to the component(s)	listed herein.	١ .
						Bush galiges	
Date: 23/10/2018						B. Gökgöz	
		_				(Signature of the Executive Coordinator)	
Continuation of Boxes above:							14
						4	

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Executive Member: DLR

Date: 23/10/2018

	LACCUI	ve Member. DLIV	Date. 20/10/2010	21300
Non com	pliance to ESCC requirements:			15
No.:	Specification	Paragraph	Non compliance	
1	ESCC 5010	CHART F4A	No periodic repetition of Endurance S	ubgroup
		٦	1-1-5 0-0-10-	
2	E) CC 1010 1770e	3	I'S SUEZ REFERRE	
	(APRIL 2017)		FOR THIS MAINT	
			of auacificat	NO'r
	1			
Additiona	al tasks required to achieve full compliance	for ESCC qualification or rationale for a	cceptability of	
noncomp				16
The appr	roved Detail PIDs describe the agreed meth	nodology for maintenance of qualification	regarding similarity in § 7	
		4		
Executive	e Manager Disposition			47
				17
25/05/	ion Approval: Yes 🗹 No Remarks:			
		10000 70 7140	E & PL TO HIGHLIGHT	T
7-1	No 16 117422 86	A0000 10 1110	are to this	
			DISCONTINUED AND	
RE	MAINS AVAILABL	LE AS QUALIFI	GD FOR EXITING D	ESIGNS
	164.			
0 10	764.			
			201	
			J. V.1	
Date:			CZ.CCHAD	-1
			Signature of ESA Head of Product	Assurance and
			Safety Department	

ESCC

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5010 generic specification; Chart V (for ESCC/QPL parts);

Tests vehicle identification/description:

1814LR10	BFY640-04(ES), EnvMechSG, AssCapSG, DecapSG, 1709A	
1814LR11	CFY67-08(ES), AssCapSG, 1632A	

Detail Specification reference: 5613/004 and 5611/009

Chart F4A	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
	Thermal Shock Test	×	MIL-STD-202 Test Method 107 Test Condition B, 100 cycle	1709A	10	0	acc. Detail Spec
sdnou	Shock Test		MIL-STD-750 Test Method 2016				n.a. acc. Detail Spec
Subg	Vibration Test		MIL-STD-750 Test Method 2056				n.a. acc. Detail Spec
anical	Constant Acceleration		MIL-STD-750 Test Method 2006				n.a. acc. Detail Spec
Environmental/Mechanical Subgroups	Seal Test (Fine and Gross Leak)		MIL-STD-750 Test Method 1071	1709A	10	0	
	Moisture Resistance	\boxtimes	MIL-STD-750 Test Method 1021	1709A	10	0	
	Electrical Measurements at Room Temp.	×	Table 2 of the Detail Specification	1709A	10	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	1709A	10	0	
Endurance Subgroup*	Operating Life		MIL-STD-750 Test Method 1026				Former data from Wafer available
	Electrical Measurements during Endur. Test		Table 6 of the Detail Specification				Former data from Wafer available
	External Visual Inspection		ESCC Basic Specification No. 20500				Former data from Wafer available

* LAT2 on actual wafer was performed satisfactorily used in:

Assembly Lot: 1008.02 0715.02 Date Code: 1016A 0716B

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Chart F4A	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
ability	Solderability Test	⊠	MIL-STD-750 Test Method 2026	1632A	2 4	0	
Assembly Capability Tests	Permanence of Marking	×	ESCC Basic Specification No. 24800	1632A	2 4	0	
	Terminal Strength	×	MIL-STD-750 Test Method 2036	1632A	2 4	0	
ation	Internal visual inspection	×	ESCC Basic Specification No. 20400	1632A 1709A	2 6	0	
De- encapsulation Tests	Bond Strength	×	MIL-STD-750 Test Method 2037	1632A 1709A	2 6	0	
	Die Shear	⋈	MIL-STD-750 Test Method 2017	1632A 1709A	2 6	0	



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.