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TRANSISTORS, LOW POWER, COMPLEMENTARY NPN/PNP

BASED ON TYPE 2ST3360

ESCC Detail Specification No. 5207/009

| Issue 1 | November 2018 |
|---------|---------------|
| | |



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1 <u>GENERAL</u>

1.1 <u>SCOPE</u>

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 <u>The ESCC Component Number</u>

The ESCC Component Number shall be constituted as follows:

Example: 520700901R

- Detail Specification Reference: 5207009
- Component Type Variant Number: 01 (as required)
- Total Dose Radiation Level Letter: R (as required)

1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

| Variant Number | Based on Type | Case (Note 1) | Lead/Terminal Material and Finish (Note 2) | Weight max g | Total Dose Radiation Level Letter (Note 3) |
|-------------------|---------------|------------------|---|-----------------|---|
| 01 | 2ST3360 | FP | G2 | 0.7 | R [100kRAD(Si)] |
| 02 | 2ST3360 | FP | G4 | 0.7 | R [100kRAD(Si)] |

NOTES:

- 1. See Para. 1.6.
- 2. The lead/terminal material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.
- 3. Total dose radiation level letters are defined in ESCC Basic Specification No. 22900. If an alternative radiation test level is specified in the Purchase Order, the letter shall be changed accordingly.



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1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

| Characteristics | Symbols | Maximum Ratings | | Units | Remarks |
|--|-------------------|-----------------|------|-------|--------------------------------------|
| | | NPN | PNP | | |
| Collector-Base Voltage | Vсво | 60 | -60 | V | Over entire operating |
| Collector-Emitter Voltage | Vceo | 60 | -60 | V | temperature range |
| Emitter-Base Voltage | V _{EBO} | 6 | -6 | V | |
| Collector Current | lc | 800 | -800 | mA | Continuous |
| Collector Peak Current | I _{СМ} | 4 | -4 | А | t _p < 5ms |
| Base Current | IB | 200 | -200 | mA | Continuous |
| Base Peak Current | I _{BM} | 400 | -400 | mA | t _p < 5ms |
| Power Dissipation | | | | | |
| Single Transistor only: | P _{tot1} | 0.8 | 0.8 | W | At T _{amb} ≤ +25°C, Note 1 |
| Single Transistor only: | P _{tot2} | 5 | 5 | | At T _{case} ≤ +25°C, Note 1 |
| Both Transistors: | P _{tot3} | 1 | .4 | W | At T _{amb} ≤ +25°C, Note 1 |
| Both Transistors: | P _{tot4} | - | 7 | | At T _{case} ≤ +25°C, Note 1 |
| Thermal Resistance, Junction-to-Ambient | Rth(j-a) | | | °C/W | |
| Single Transistor only: | | 180 | 180 | | |
| Both Transistors: | | 12 | 25 | - | |
| Thermal Resistance, Junction-to-Case | Rth(j-c) | | | °C/W | |
| Single Transistor only: | | 35 | 35 | | |
| Both Transistors: | | 2 | 5 | | |
| Junction Temperature | Tj | +2 | :00 | °C | |
| Operating Temperature Range | T _{op} | -65 to +200 | | °C | |
| Storage Temperature Range | T _{stg} | -65 to +200 | | °C | |
| Soldering Temperature | T _{sol} | +2 | 65 | °C | Note 2 |

NOTES:

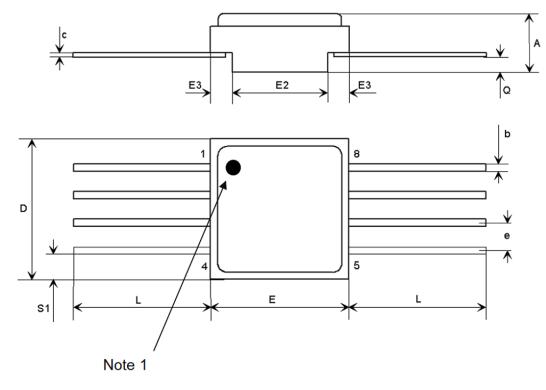
1. For T_{amb} or $T_{case} > +25^{\circ}C$, derate linearly to 0W at +200°C.

2. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body, and the same lead shall not be resoldered until 3 minutes have elapsed.



1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

FLAT PACKAGE (8 LEAD) - FP



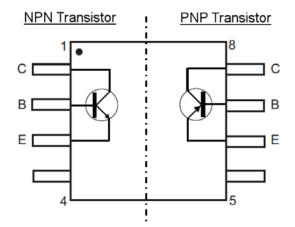
| Symbols | Dimensio | Remarks | |
|---------|----------|---------|-----------|
| | Min | Max | |
| А | 2.24 | 2.64 | |
| b | 0.38 | 0.48 | All leads |
| с | 0.1 | 0.16 | All leads |
| D | 6.35 | 6.61 | |
| E | 6.35 | 6.61 | |
| E2 | 4.32 | 4.58 | |
| E3 | 0.88 | 1.14 | |
| е | 1.27 | BSC | All leads |
| L | 6.51 | 7.38 | All leads |
| Q | 0.66 | 0.92 | All leads |
| S1 | 0.92 | 1.32 | 4 places |

NOTES:

1. Terminal identification is specified by reference to the black dot marked on top of the body that indicates terminal 1 (NPN Collector); see Para. 1.7.



1.7 FUNCTIONAL DIAGRAM



NOTES:

- 1. C = Collector; B = Base; E = Emitter.
- 2. The lid is connected to leads 4 and 5.

1.8 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- (a) Case
 - The case shall be hermetically sealed and have a ceramic body with a Kovar lid.
- (b) Leads/Terminals As specified in Para. 1.4.2 Component Type Variants.

2 <u>REQUIREMENTS</u>

2.1 <u>GENERAL</u>

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u> None.

2.2 <u>MARKING</u>

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) Terminal identification (see Para. 1.6).
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number (see Para. 1.4.1).
- (d) Traceability information.



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2.3 <u>TERMINAL STRENGTH</u>

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be in accordance with MIL-STD-750, Test Method 2036, Test Condition E. The following details shall apply:

- Attached weight: 85gms
- Number of arcs: 3 arcs of 15°

2.4 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

Electrical measurements shall be performed at room, high and low temperatures. Consolidated notes are given after the Tables.

2.4.1 <u>Room Temperature Electrical Measurements</u> The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Limits | | Units |
|---|-----------------------|-------------|---|--------|-----|-------|
| | | Test Method | | Min | Max | |
| Collector-Base Breakdown Voltage | V(BR)CBO | 3001 | Ic = 100μA Bias condition D Note 1 | 60 | - | V |
| Collector-Emitter Breakdown Voltage | V _{(BR)CEO} | 3011 | I _C = 1mA Bias condition D Note 1 | 60 | - | V |
| Emitter-Base Breakdown Voltage | V(BR)EBO | 3026 | I _E = 10μA Bias condition D Note 1 | 6 | - | V |
| Collector-Base Cut-off Current | Ісво | 3036 | V _{CB} = 60V Bias condition D Note 1 | - | 100 | nA |
| Emitter-Base Cut-off Current | Іево | 3061 | V _{EB} = 6V Bias condition D Note 1 | - | 100 | nA |
| Collector-Emitter Saturation Voltage 1 | V _{CE(sat)1} | 3071 | $I_{\rm C} = 800 \text{mA}$ $I_{\rm B} = 40 \text{mA}$ Note 1 | - | 160 | mV |
| Collector-Emitter Saturation Voltage 2 | V _{CE(sat)2} | 3071 | I _C = 2A I _B = 100mA Note 1 | - | 380 | mV |
| Base-Emitter Voltage (non- saturated) | Vbe(on) | 3066 | $V_{CE} = 2V$ Ic = 100mA Test condition B Note 1 | 600 | 720 | mV |
| Forward-Current Transfer Ratio | h _{FE1} | 3076 | V _{CE} = 2V; I _C = 100mA Note 1 | 100 | - | - |
| | h _{FE2} | 3076 | $V_{CE} = 2V; I_C = 1A$ Note 1 | 160 | 400 | - |



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| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Lin | nits | Units |
|---------------------------|---------------------------------|-------------|----------------------------------|-----|------|-------|
| | | Test Method | | Min | Max | |
| Output Capacitance | Cobo | 3236 | V _{CB} = 10V | - | 45 | pF |
| | | | $I_E = 0A$ | | | |
| | | | f = 1MHz | | | |
| | | | Note 2 | | | |
| Switching Times | | | Vcc = 10V | | | |
| | | | I _C = 800mA | | | |
| | | | $I_{B(on)} = -I_{B(off)} = 80mA$ | | | |
| | | | Notes 2, 3 | | | |
| Delay Time + Rise Time: | t _d + t _r | - | | - | 175 | ns |
| Storage Time + Fall Time: | t _s + t _f | - | | - | 2.5 | μs |

2.4.1.2 PNP Transistor Room Temperature Electrical Measurements

| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Lin | Units | |
|---|----------------------|-------------|---|------|-------|----|
| | | Test Method | | Min | Max | |
| Collector-Base Breakdown Voltage | V(BR)CBO | 3001 | Ic = -100µA Bias condition D Note 1 | -60 | - | V |
| Collector-Emitter Breakdown Voltage | V _{(BR)CEO} | 3011 | I _C = -1mA Bias condition D Note 1 | -60 | - | V |
| Emitter-Base Breakdown Voltage | V(BR)EBO | 3026 | $I_E = -10\mu A$ Bias condition D Note 1 | -6 | - | V |
| Collector-Base Cut-off Current | Ісво | 3036 | V _{CB} = -60V Bias condition D Note 1 | - | -100 | nA |
| Emitter-Base Cut-off Current | Iebo | 3061 | V _{EB} = -6V Bias condition D Note 1 | - | -100 | nA |
| Collector-Emitter Saturation Voltage 1 | VCE(sat)1 | 3071 | Ic = -800mA I _B = -40mA Note 1 | - | -180 | mV |
| Collector-Emitter Saturation Voltage 2 | VCE(sat)2 | 3071 | Ic = -2A I _B = -100mA Note 1 | - | -440 | mV |
| Base-Emitter Voltage (non- saturated) | Vbe(on) | 3066 | $V_{CE} = -2V$ Ic = -100mA Test condition B Note 1 | -600 | -720 | mV |
| Forward-Current Transfer Ratio | h _{FE1} | 3076 | V _{CE} = -2V; I _C = -100mA Note 1 | 100 | - | - |
| | h _{FE2} | 3076 | V _{CE} = -2V; I _C = -1A Note 1 | 160 | 400 | - |



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| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Lin | nits | Units |
|---------------------------|---------------------------------|-------------|--|-----|------|-------|
| | | Test Method | | Min | Max | |
| Output Capacitance | C _{obo} | 3236 | $V_{CB} = -10V$ $I_E = 0A$ f = 1MHz Note 2 | - | 45 | pF |
| Switching Times | | | $V_{CC} = -10V$ $I_{C} = -800mA$ $I_{B(on)} = -I_{B(off)} = -80mA$ Notes 2, 3 | | | |
| Delay Time + Rise Time: | td + tr | - | | - | 150 | ns |
| Storage Time + Fall Time: | t _s + t _f | - | | - | 1 | μs |

2.4.2 High and Low Temperatures Electrical Measurements

2.4.2.1 NPN Transistor High and Low Temperatures Electrical Measurements

| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Lin | nits | Units |
|-------------------------------------|------------------|-------------|---|-----|------|-------|
| | | Test Method | (Note 4) | Min | Max | |
| Collector-Base Cut-off Current | I _{CBO} | 3036 | T_{amb} = +150 (+0 -5)°C V _{CB} = 60V Bias condition D | - | 10 | μA |
| Forward-Current Transfer Ratio 1 | hfe1 | 3076 | $T_{amb} = -55 (+5 -0)^{\circ}C$ $V_{CE} = 2V; I_{C} = 100mA$ | 40 | - | - |

2.4.2.2 PNP Transistor High and Low Temperatures Electrical Measurements

| Characteristics | Symbols | MIL-STD-750 | Test Conditions | Lin | nits | Units |
|-------------------------------------|------------------|-------------|---|-----|------|-------|
| | | Test Method | (Note 4) | Min | Max | |
| Collector-Base Cut-off Current | Ісво | 3036 | T_{amb} = +150 (+0 -5)°C V _{CB} = -60V Bias condition D | - | -10 | μA |
| Forward-Current Transfer Ratio 1 | h _{FE1} | 3076 | T_{amb} = -55 (+5 -0)°C V _{CE} = -2V; I _C = -100mA | 40 | - | - |

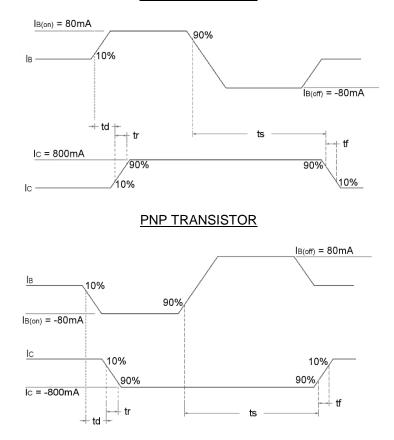


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2.4.3 Notes to Electrical Measurements Tables

- 1. Pulse measurement: Pulse Width \leq 300µs, Duty Cycle \leq 2%.
- 2. For these characteristics, read and record measurements shall be performed on a sample of 32 components with 0 failures allowed. Alternatively a 100% inspection may be performed.
- 3. Switching Times shall be measured as follows:
 - Input waveform: see below, using pulse generator: $t_r \le 20$ ns, Pulse Width = 10µs, Duty Cycle = 1%
 - Output waveform: see below, measured using sampling oscilloscope: $Z_{IN} \ge 100 k \Omega, \ C_{IN} \le 12 p F, \ t_r \le 5 n s$
 - Test conditions: input voltage shall be adjusted to achieve $I_{B(on)}$ and $I_{B(off)}$, where $I_{B(on)}$ is the on-state base current and $I_{B(off)}$ is the post off-state base current.
 - Switching time waveforms:





4. Read and record measurements shall be performed on a sample of 5 components with 0 failures allowed. Alternatively a 100% inspection may be performed



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2.5 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.4.1 Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

| Characteristics | Symbols | | Limits | | Units |
|--------------------------------------|------------------|-----------------------|--------|---------------------------|-------|
| | | Drift | Abso | olute | |
| | | Value Δ | Min | Max | |
| Collector-Base Cut-off Current | Ісво | ±5 or (1) ±100% | - | 100 (2) or -100 (3) | nA |
| Forward-Current Transfer Ratio 2 (4) | h _{FE2} | ±15% | 160 | 400 | - |

NOTES:

- 1. Whichever is the greater referred to initial value.
- 2. For the NPN transistor.
- 3. For the PNP transistor
- 4. For both NPN and PNP transistors.

2.6 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.4.1 Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

| Characteristics | Symbols | Limits | | Units |
|--------------------------------------|------------------|--------|---------------------------|-------|
| | | Min | Max | |
| Collector-Base Cut-off Current | Ісво | - | 100 (1) or -100 (2) | nA |
| Forward-Current Transfer Ratio 2 (4) | h _{FE1} | 160 | 400 | - |

NOTES:

- 1. For the NPN transistor.
- 2. For the PNP transistor.
- 3. For both NPN and PNP transistors.



2.7 <u>HIGH TEMPERATURE REVERSE BIAS BURN-IN CONDITIONS</u>

| Characteristics | Symbols | Test Conditions | Units |
|------------------------|-----------------|-------------------|-------|
| Ambient Temperature | T_{amb} | +150 (+0 -5) | °C |
| Collector-Base Voltage | V _{CB} | 48 (1) or -48 (2) | V |
| Duration | t | 48 minimum | Hours |

NOTES:

1. For the NPN transistor.

2. For the PNP transistor

2.8 POWER BURN-IN CONDITIONS

| Characteristics | Symbols | Test Conditions | Units |
|------------------------|------------------|--|-------|
| Ambient Temperature | T _{amb} | +20 to +50 | °C |
| Power Dissipation | P _{tot} | As per Maximum Ratings. Derate P _{tot3} at the chosen T _{amb} using the specified R _{th(j-a)} . | W |
| Collector-Base Voltage | V _{CB} | 25 (1) or -25 (2) | V |

NOTES:

- 1. For the NPN transistor.
- 2. For the PNP transistor

2.9 OPERATING LIFE CONDITIONS

The conditions shall be as specified in Para. 2.8 Power Burn-in Conditions.

2.10 TOTAL DOSE RADIATION TESTING

All lots shall be irradiated in accordance with ESCC Basic Specification No. 22900, low dose rate (window 2: 36 to 360 RAD/h).

2.10.1 <u>Bias Conditions and Total Dose Level for Total dose Radiation Testing</u> The following bias conditions shall be used for Total Dose Radiation Testing:

| Characteristics | Symbols | Test Conditions | Units |
|--|------------------|----------------------------|-------|
| Ambient Temperature | T_{amb} | +20 ±5 | °C |
| Bias Condition 1: Collector-Emitter Voltage | V _{CES} | ≥ 80% V _{(BR)CEO} | V |
| Bias Condition 2: Collector-Emitter Voltage | V _{CES} | 0 | V |

The total dose level applied shall be as specified in the component type variant information herein or in the Purchase Order.



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2.10.2 <u>Electrical Measurements for Radiation Testing</u>

Prior to irradiation testing, the devices shall have successfully met Para. 2.4.1 Room Temperature Electrical Measurements.

Unless otherwise stated, the measurements shall be performed at T_{amb} = +22 ±3°C.

Unless otherwise specified, the test methods and test conditions shall be as per the corresponding test defined in Para. 2.4.1 Room Temperature Electrical Measurements.

The parameters to be measured during and on completion of irradiation testing are shown below.

(a) NPN Transistor:

| Characteristics | Symbols | MIL-STD-750 | Test | Lin | nits | Units |
|---|-----------------------|-------------|-------------|------|------|-------|
| | | Test Method | Conditions | Min | Max | |
| Collector-Base Breakdown Voltage | V _{(BR)CBO} | Para. 2.4.1 | Para. 2.4.1 | 60 | - | V |
| Collector-Emitter Breakdown Voltage | V _(BR) CEO | Para. 2.4.1 | Para. 2.4.1 | 60 | - | V |
| Emitter-Base Breakdown Voltage | V _{(BR)EBO} | Para. 2.4.1 | Para. 2.4.1 | 6 | - | V |
| Collector-Base Cut-off Current | Ісво | Para. 2.4.1 | Para. 2.4.1 | - | 200 | nA |
| Emitter-Base Cut-off Current | I _{EBO} | Para. 2.4.1 | Para. 2.4.1 | - | 200 | nA |
| Collector-Emitter Saturation Voltage 1 | VCE(sat)1 | Para. 2.4.1 | Para. 2.4.1 | - | 184 | mV |
| Collector-Emitter Saturation Voltage 2 | V _{CE(sat)2} | Para. 2.4.1 | Para. 2.4.1 | - | 437 | mV |
| Base-Emitter Voltage (non-saturated) | $V_{BE(ON)}$ | Para. 2.4.1 | Para. 2.4.1 | 600 | 828 | mV |
| Forward-Current | [h _{FE1}] | Para. 2.4.1 | Para. 2.4.1 | [50] | - | - |
| Transfer Ratio (post irradiation gain calculation) (Note 1) | [hfe2] | Para. 2.4.1 | Para. 2.4.1 | [80] | 400 | - |



(b) PNP Transistor:

| Characteristics | Symbols | MIL-STD-750 | Test | Lin | nits | Units |
|---|-----------------------|-------------|-------------|------|------|-------|
| | | Test Method | Conditions | Min | Max | |
| Collector-Base Breakdown Voltage | V _(BR) CBO | Para. 2.4.1 | Para. 2.4.1 | -60 | - | V |
| Collector-Emitter Breakdown Voltage | V _{(BR)CEO} | Para. 2.4.1 | Para. 2.4.1 | -60 | - | V |
| Emitter-Base Breakdown Voltage | $V_{(BR)EBO}$ | Para. 2.4.1 | Para. 2.4.1 | -6 | - | V |
| Collector-Base Cut-off Current | Ісво | Para. 2.4.1 | Para. 2.4.1 | - | -200 | nA |
| Emitter-Base Cut-off Current | I _{EBO} | Para. 2.4.1 | Para. 2.4.1 | - | -200 | nA |
| Collector-Emitter Saturation Voltage 1 | V _{CE(sat)1} | Para. 2.4.1 | Para. 2.4.1 | - | -207 | mV |
| Collector-Emitter Saturation Voltage 2 | V _{CE(sat)2} | Para. 2.4.1 | Para. 2.4.1 | - | -506 | mV |
| Base-Emitter Voltage (non-saturated) | $V_{BE(ON)}$ | Para. 2.4.1 | Para. 2.4.1 | -600 | -828 | mV |
| Forward-Current | [hfe1] | Para. 2.4.1 | Para. 2.4.1 | [50] | - | - |
| Transfer Ratio (post irradiation gain calculation) (Note 1) | [hfe2] | Para. 2.4.1 | Para. 2.4.1 | [80] | 400 | - |

NOTES:

 The post-irradiation gain calculation of [h_{FE}], made using h_{FE} measurements from prior to and on completion of irradiation testing and after each annealing step if any, shall be as specified in MIL-STD-750 Method 1019. ESCC Detail Specification



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APPENDIX A

AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

| ITEMS AFFECTED | DESCRIPTION OF DEVIATIONS |
|--|--|
| Para. 2.1.1 Deviations from the Generic Specification: Deviations from Screening Tests - Chart F3 | Solderability is not applicable unless specifically stipulated in the Purchase Order. |
| Para. 2.4.2 High and Low Temperatures Electrical Measurements | All characteristics specified may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes characteristic measurements at high and low temperatures per the Detail Specification. |
| | A summary of the pilot lot testing shall be provided if required by the Purchase Order. |