

Component Title:

Relays, non-latching, Type E 215

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Disconnection Management		Executive Member:	CNES		Date:	02/05/2019	205G	j
Components (includ	ling series and families)	submitted for Extension	on of Qualification	Approval:			-	1
ESCC COMPONENT NO.	VARIANTS	RANGE OF CO	OMPONENTS	BASED		TEST VEHICLE / S	COMPONEN SIMILAR	1T
3601 007	03	Coil Voltage 12 Vo	Its	Type E 215		SCC 3601 007 03 All		
3601 007	06	Coil Voltage 28 Vo	Its	Type E 215	\$1.50	3601 007 06 B	All variants	
3601 007	06	Coil Voltage 48 Vo	lts	Type E 215	SCC 48V	3601 007 06	All variants	
Component N	Manufacturer 2	2 Location of N	lanufacturing Pla	nt(s) 3			l	4
REL - STPI		22, rue des ch 45140 St Jean o		rance	Date of original qualification approval: Date: 01/02/1990			
					Certificate F	Ref No. 205		
ESCC Specification Maintenance of qua Generic: 3601			used:			Qualification Extension Report reference and date: 237-17 (04/05/18)		
Detail(s): 3601 0	07 Issue 4 :	15) Deviation from current Specifications:			RAPPORT 3617.06.18 (05/06/2018)			
		No ⊠ Yes	☐ (Supply	/ details)		ort de VOQ E215 ( ort Complément d'i	_	
								8
Summary of procure Project Name	ement or equivalent tes Testing Level		validity period in s	support of this ap Date code	plication (thos		irst) Delivered	
See delivered data								
PID changes since	start of qualification	9	Current PID	Verified by:		CNES		10
•					Executiv	ve Representative	Agency	
None □ Minor* ⊠			Ref No:	PID E210 et E2	15			
None	*Provide details in bo	x:	Ref No: Issue: Rev Date:	PID E210 et E2 P 15/02/2019	15	Date:	01/03/2019	
None □ Minor* 図 Major* □	*Provide details in bo		Issue:	Р	15 on		01/03/2019	11
None □ Minor* 図 Major* □		у:	Issue: Rev Date:	P 15/02/2019		15	1/34/2000	11
None □ Minor* 図 Major* □		y: Exe	Rev Date:	P 15/02/2019		15	5/01/2019	11

	APPLICATION	ON FOR EXTEN	ISION OF ESCC QUA	LIFICATIO	N APPROVAL	Page	2
<b>ESCC</b>	Component title:	Relays, non-la	tching, Type E 215			Appl. I	
	Executive Member:	CNES		Date:	02/05/2019	2050	3
Failure Analysis, DPA, NCCS ava	illable: Yes EL901 has been close	⊠ No d out.	☐ (Supply data)	NCCS 2	2CREL901		12
The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	en evaluated; - that full rts and data are availa	compliance to a ble at the ESCC	II ESCC requirements Executive and therefo	is evidence	on behalf of	ws en e	13
Date. 02/00/2010				(Sig	nature of the Executive (		_
Continuation of Boxes above:  PID's Changes:  - Change in coil flow chart - Update of coil manufacturing sh - Update of plans and documents - Update of the in-process contro - Update of equipment list	3						14

The state of the s	<b>ESCC</b>
2 SEELN	All

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Non com	pliance to ESCC requirements:			13
No.:	Specification	Paragraph	Non compliance	
Additiona	I I tasks required to achieve full compliance for	ESCC qualification or rationale for acceptability	of	Τ
noncomp	liance:	2.2.2.3.1mmin.2.1.1mmin.2.	u.	16
Executive	Manager Disposition			T
	,			17
Application / R	on Approval: Yes 📈 No 🗆			
ACIONTA	enars.			
I				
			3.601	
			4 (01	
Date:				
			<ul> <li>B. Schade, Head of ESA Product Assurant and Safety Department</li> </ul>	ce



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3601 generic specification; Chart F4 (for ESCC/QPL parts);
 Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

SCC 3601 007 03 12V (Ref: E 215 123 E F70 / SCC 3601 007 06 B 28V (Ref: E 215 147 A F70 YS / DC: 1836 / Lot: 1057117)

SCC 3601 007 06 B 28V (Ref: E 215 147 A F70 YS / DC: 1806 / Lot: 1025432)

SCC 3601 007 06 48V (Ref: E 215 157 A F70 F7028 / DC: 1810 / Lot: 1121765)

Detail Specification reference:

3601/007

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Environmental / Mechanical Subgroup (Column 1)	Thermal Shock		MIL-STD-202, Test Method 107	1836	6	0	
	Low Level Sine Vibration	⊠	MIL-STD-202, Test Method 204	1836	6	0	
	Random Vibration		MIL-STD-202, Test Method 214				NA
	Low Level Mechanical Shock	×	MIL-STD-202, Test Method 213	1836	6	0	
Environ echanii (Co	Resistance to Soldering Heat		MIL-STD-202, Test Method 210	1836	6	0	
We .	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1836	6	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	1836	6	0	
dn	High Level Sine Vibration	⊠	MIL-STD-202, Test Method 204	1836	6	0	
Environmental / Mechanical Subgroup (Column 2)	High Level Mechanical Shock	×	MIL-STD-202, Test Method 213	1836	6	0	
wironn anical (Colum	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1836	6	0	
Mech	External Visual Inspection	×	ESCC Basic Specification No. 20500	1836	6	0	
Endurance Subgroup 1 (Column 1)	Low Level Life		ESCC 3601 Para. 8.11.1				NA
	Inductive Life	×	ESCC 3601 Para. 8.11.2	1836	3	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1836	3	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	1836	3	0	



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Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Endurance Subgroup 1 (Column 2)	Coil Life		ESCC 3601 Para. 8.12				NA
	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				NA
	External Visual Inspection		ESCC Basic Specification No. 20500				NA
t dr	Intermediate Current	×	ESCC 3601 Para. 8.13	1836	3	0	
ubgroi	Mechanical Life	×	ESCC 3601 Para. 8.14	1836	3	0	
Endurance Subgroup (Column 3)	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1836	3	0	
Endura	External Visual Inspection	×	ESCC Basic Specification No. 20500	1836	3	0	
Endurance Subgroup 2	Resistive Life	×	ESCC 3601 Para. 8.11.3	1810 1836	6 + 6	0	
	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112	1810 1836	6 + 6	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	1810 1836	6 + 6	0	
Assembly Capability Subgroup	Solderability	×	MIL-STD-202, Test Method 208	1806 1810 1836	2 + 2 + 3	0	
	Overload	×	ESCC 3601 Para. 8.16	1806 1810 1836	2 + 2 + 3	0	
	Permanence of Marking		ESCC Basic Specification No. 24800				Not applicable for laser marking
	Terminal Strength	×	MIL-STD-202, Test Method 211	1806 1810 1836	2 + 2 + 3	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1806 1810 1836	2 + 2 + 3	0	
al							
Additional Tests							
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	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested,
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.

State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'. Box 20

Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance. **Box 21** 

**Box 22** Additional Comments.