ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title:

RECTIFIER DIODES based on types 1N5806 and 1N5811

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The Samuel of Francisco		E	xecutive Member:	CNES		Dat	te: 09/09/2019	297E	
Components (includ	ing series and famili	es) sı	ubmitted for Extension	of Qualification	Approval:				1
ESCC COMPONENT NO.	VARIANTS		RANGE OF COI	MPONENTS	PONENTS BASED ON		TEST VEHICLE / S	COMPONENT SIMILAR	-n1
5101/014	13, 14		LCC2A 1N5806			ID336090004Z7			
5101/013	11, 12, 16	1	LCC2B		1N5811	1	ID33142008YS		
			-						
Component M	lanufacturer	2	Location of Ma	nufacturing Plant	(s) 3				4
STMicroelectronics			3, rue de Suisse BP4199, 35041 Rennes Cedex				Date of original qualification approval: Date: 01/11/2009 Certificate Ref No. 297		
		5			6				7
ESCC Specifications Maintenance of qual	ification testing:		Deviations to LVT to used:		Province Statement Commission Province Province Commission Commiss	referer	Qualification Extension Report reference and date:		
Generic: 5000	Issue: 8	ľ	No ⊠ Yes ☐ (supply details in Box 15)				ID33142008ZA _1N5811U01B_Chart F2/F3 20/07/2017 and ChartF4 - 11/01/2018		
Detail(s): 5101/014 Issue: 5 5101/013 5			Deviation from current Specifications:			ID336090004Z7_1N5806U02A_Chart F2/F3 – 17/05/2018 - ChartF4 Sg2 - 12/11/2018			
			No ⊠ Yes □ (Supply details)			ID33609004YQ_1N5806U01A_ Chart F4 26/04/19			
						1.5000			
Cummon, of propur	mont or on it plant t	lant r	aaulta durina aurrant u	alidity poriod in a	mant of this o	nnliaation	(those to ESCC listed fi	rat)	8
Project Name	Testing Le	5967	LAT		Date code	pplication	(those to ESCC listed fi	Delivered	
See appendix	Tooming Lo						S. S	Donvoida	
PID changes since s	start of qualification		9	Current PID \	/erified by:		CNES		10
None				1		ame of Ex	xcutive Representative A	agency	
Minor* ⊠					8097046 (gene	eric) Rev		3	
Major* □	*Provide details in	box:		Issue:			Date:		
				Rev Date:	09/05/2019				
									11
Current Manufacturing facilities surveyed by:			On 20/05/2						
			(Nam	e of Executive Re	epresentative A	Agency)		(Date)	
Satisfactory:	Yes 🖂		No □ Ex	plain					
Report Reference:	CR-Etu 2019	de Si	MD5 ST Mai						



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								Date: Corcuizoro	29/E
Failur	re Analysis, DPA, NCCS a	available:	Yes		No	×	(Supply data)		12
Ref. No	o's and purposes:								
that the	dersigned hereby certifies on bel eappropriate documentation has t as stated in box 15;) - that the re as the responsible Executive Me	been evaluated; eports and data	; - that fu are avail	II comp able at	liance to the ESC	all ESO	CC requirements i autive and therefore	is evidence re applies on behalf	13
Date:	22/10/2019							JP BUSSEI	
Continu	untion of Poyon shows							(Signature of the Execution	
Continu	uation of Boxes above:								14

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Non comp	pliance to ESCC requirements:			15
No.:	Specification	Paragraph	Non compliance	
				Ì
				1
Additiona	I tasks required to achieve full compliance for	ESCC qualification or rationale for acceptability	of	
noncomp	liance:	2000 qualification of rationale for acceptability	Oi .	16
Executive	Manager Disposition			17
Application	on Approval: Yes 🖫 No 🗆			
Action / R				
				0
			3. hl	
Date:	37.01.2020		J. WEI	
_			B. Schade, Head of ESA Product Assurance and Safety Department	e



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4 (for ESCC/QPL parts); or PID-TFD (for ESCC/QML parts)

or PID-TFD

Tests vehicle identification/description:

1N5811U01B Lot ID33142008YS DC1720A 1N5806U01A Lot ID33609004YQ DC1831A	Full Chart F4
1N5806U02A Lot ID33609004Z7 DC1808A	Chart F4 sg2

Detail Specification reference:

Chart F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed Comments on Rejection
	Mechanical shock	×	MIL-STD-750 TM2016	1720A 1831A	15 + 15	0	
	Vibration	⊠	MIL-STD-750 TM2056	1720A 1831A	15 + 15	0	
	Constant acceleration	×	MIL-STD-750 TM2006	1720A 1831A	15 + 15	0	
group	Seal Fine leak Gross leak	⊠	MIL-STD-750 TM1071	1720A 1831A	15 + 15	0	
sal Sub	Electrical Measurement	×	Intermediate and End- Point Electrical Measurements	1720A 1831A	15 + 15	0	
hanic	External Visual	×	ESCC Basic Spec 20500	1720A 1831A	15 + 15	0	
Environmental/Mechanical Subgroup	Thermal shock		MIL-STD-750 TM1056	Click here to enter text.			Only applicable to axial lead glass diodes
ment	Temperature Cycling		MIL-STD-750 TM1051	1720A 1831A	15 + 15	0	
viron	Moisture Resistance		MIL-STD-750 TM1021	1720A 1831A	15 + 15	0	
En	Seal Fine leak Gross leak	⊠	MIL-STD-750 TM1071	1720A 1831A	15 + 15	0	
	Electrical Measurement		Intermediate and End- Point Electrical Measurements	1720A 1831A	15 + 15	0	
	External Visual	×	ESCC Basic Spec 20500	1720A 1831A	15 + 15	0	
	Operating Life	\boxtimes	ESCC 5000 Para. 8.19	1720A 1808A	15 + 15	0	
Endurance Subgroup	Electrical Measurement		Intermediate and End- Point Electrical Measurements	1720A 1808A	15 + 15	0	
Endu	Seal Fine leak Gross leak		MIL-STD-750 TM1071	1720A 1808A	15 + 15	0	
	External Visual Inspection	×	ESCC Basic Spec 20500	1720A 1808A	15 + 15	0	
	Permanence of Marking		ESCC Basic Spec 24800				Not applicable on Laser marking
up ility	Terminal Strength	×	ESCC 5000 Para. 8.18	1720A 1831A	5+5	0	
Assembly Capability Subgroup	Internal Visual	×	ESCC Basic Spec 20400	1720A 1831A	5 + 5	0	
\$ 0 0	Bond Strength	×	MIL-STD-750 TM 2037	1720A 1831A	3 + 3	0	
	Die Shear	\boxtimes	MIL-STD-750 TM 2017	1720A 1831A	3 + 3	0	



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Ch art F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
la l	IVC testing	×	MIL-STD-750 TM 1018	1720A 1831A	3 + 3	0	
Additional Tests							
Ad							



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.