ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title:

CONNECTORS, ELECTRICAL, RECTANGULAR, NON REMOVABLE SOLDER BUCKET, PCB AND WIRE-WRAP CONTACTS AND

REMOVABLE COAXIAL AND POWER CONTACTS, BASED ON TYPE

D*M

Executive Member: CNES

ate: 29/01/2020

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1 Components (including series and families) submitted for Extension of Qualification Approval: ESCC BASED TEST COMPONENT COMPONENT **VARIANTS** RANGE OF COMPONENTS ON VEHICLE / S SIMILAR NO. 3401/001 01 & 02 Shell size: E, A, B, C, D, F See test report D*MA 3401/004 01 to 25 Standard density layout: 9, 15, 25, 37, 50 size 20 contacts 3401/022 01 to 95 High density layout: 15, 26, 44, 62, 3401/040 01 to 17 78, 104 size 22 contacts 3401/080 01 Combined contact arrangements: 3W3 to 8W8, 5W1 to 47W1 Mounting Type: standard mounting 3401/072 05 to 14, 25 to 39, 46 to 55, 61 to 65, holes; floating mount; captive nuts 72, 73, 76 to 80 Termination contacts: solder bucket, straigth PCB, 90° PCB, wire wrap Gold-plated non-magnetic coating Coaxial contact arrangements: 3401/004 variants 01 to 25 Power contact arrangements: 3401/040 variants 01 to 17 Operating Temperature Range (°C): -55 to +125 Location of Manufacturing Plant(s) Component Manufacturer 2 3 4 **C&K Components SAS** Rue Bertholet B.P. 359 Date of original qualification approval: 39105 DOLE Cedex - France Date: 12/02/1981 Certificate Ref No. 71 5 6 7 Qualification Extension Report ESCC Specifications used for Deviations to LVT testing and Detail Specification Maintenance of qualification testing: used: reference and date: Generic: 3401 Issue: No (supply details in Box Report nº D190140C contact X Yes 15) Report nº D190258C Report nº D190142C Detail(s): 3401/040 6 Issue: Deviation from current Specifications: \boxtimes Yes (Supply details) 8 Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first) Project Name Testing Level LAT Date code Quantity Delivered See appendix PID changes since start of qualification 9 Current PID Verified by: 10 CNES Name of Agency Representative None Minor* \boxtimes Ref No: CS-FR030 29/01/2020 Issue: 2 rev P Date: Major* *Provide details in box: Rev Date: 29/01/2020 11 16/09/2019 Current Manufacturing facilities surveyed by: CNES on (Name of Agency Representative) (Date) Satisfactory: Yes X No Explain CRIM 1040007 du 12 /09/19 Report Reference:

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	Executive Member:	CNES			Date:	29/01/2020	71S R	ev 1
								12
Failure Analysis, DPA, NCCS ava	ailable: Yes	□ No	\boxtimes	(Supply data)				
Pof No's and purposes:								
Ref. No's and purposes:								
100 100 - 10								13
The undersigned hereby certifies on behal that the appropriate documentation has be	f of the ESCC Executi en evaluated; - that fu	ve - that the ab	ove info	rmation is correct; CC requirements is	: - s eviden	ce		
(except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	orts and data are avail	able at the ESC	CC Exec	utive and therefor	e applie	s on behalf	- where	
one as the respondence Excessive Memb	or for 2000 quamout	ion status to be	CALCING	ed to the compone	ent(s) ns	ted fierein.	-Wasen	
Date: 03/02/2020						JP BUSSEN		
					(S	ignature of the Executiv	e Coordinator)	
Continuation of Boxes above:								14

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TYPE D*M

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Non com	pliance to ESCC requirements:			_ 10
No.:	Specification	Paragraph	Non compliance	
Additiona noncomp	Il tasks required to achieve full compliance for liance:	ESCC qualification or rationale for acceptability	of	16
Executive	e Manager Disposition			17
	1			17
	on Approval: Yes 🗓 No 🗆			
Action / F	Remarks:			
			2(/)/	
2			241	
Date:			B. Schade: Head of ESA Product Assurance	e
			and Safety Department	

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

CTSKTD*M-POWER-C40A-AS-C97-T12	CTSKTD*M-HP40A-T12-C97-AS-CRIMP
CTSKTD*M-POWER-C40A-AS-C97-T12	

Detail Specification reference:

3401040

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed Comments on Rejection
Environmental and Mechanical Subgroup	Wiring		ESCC 3401 Para. 9.10				
	Climatic Sequence		ESCC 3401 Para. 9.13				
	Permanence of Marking		ESCC 24800				
	Corrosion		IEC Publication No. 68-2-11				
	Seal Test		ESCC 3401 Para. 9.9				
	Plating Thickness		ESCC 3401 Para. 5.2.3				
Endurance Subgroups	Wiring	×	ESCC 3401 Para. 9.10	1902	20	0	
	Rapid change of Temperature		ESCC 3401 Para. 9.16				
	Contact Retention		ESCC 3401 Para. 9.17				
	Maintenance Ageing		ESCC 3401 Para. 9.27				
	Endurance		ESCC 3401 Para. 9.18				
	Seal Test		ESCC 3401 Para. 9.9				
	Joint Stength	×	ESCC 3401 Para. 9.15	1902	14	0	MI.
	Engage/Separ. Forces		ESCC 3401 Para. 9.28				
	Oversize Pin Exclusion		ESCC 3401 Para. 9.29				
	Probe Damage		IEC Publication No. 512-8				
Additional Tests	Corrosion test	×	Corrsion test ESCC Para.9.22	1902	529	0	
	Hardness test	×	Hardness Measurements	1902	3	0	
	Cross Section	×	ECSS-Q-ST-70-26C	1902	4	0	



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.