ESCC	

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

CONNECTORS,RF, COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES,BASED ON TYPE SMA $2.9\,$ Component Title:

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Appl. No.

	Executive Member: CNES			Date: 03/03/2020	283F	
Components (including series a	and families) su	bmitted for Extension	of Qualification	Approval:		1
ESCC COMPONENT VAF NO.	RIANTS	RANGE OF COMPONENTS			TEST VEHICLE / S	COMPONENT SIMILAR
3402/021 01 to 05	& 07	Frequency Range 0-40GHz, 50 SMA 2.9 Ohms			340202107B301 340202203B301	
3402/022 01 to 05		Solder-type contact t semi-rigid cables, co strip			340202204B301	
3402/023 01 to 06		Shell material and finish: passivated amagnetic stainless steel. Operating Temperature Range (°C): -65 to +165			340202303B301 340202304B301 340202306B301	
Component Manufacture	r 2	Location of Ma	nufacturing Plant	(s) 3		4
RADIALL		RADIALL (Usine de L'Isle d'Ab Z.I. Chesnes Tharab 38295 Saint Quentin	oeau) oie- BP 709		Date of original qualification appropriate: 01/12/2007 Certificate Ref No. 283	<u> </u>
					Certificate Rei No. 203	
ESCC Specifications used for Maintenance of qualification tes Generic: 3402		Deviations to LVT te used: No Yes	_	6 Specification etails in Box	Qualification Extension Report reference and date: PV n° 2019.29.5530, 30/07/2019	7
Detail(s): 3402/021 Issue	e 4	Deviation from curre	,			
3402/022 Issue 5 3402/023 Issue 7		No ⊠ Yes	☐ (Supply o	details)		
Summary of progurament or on	uivalant tast ra	cults during current ve	alidity pariod in su	upport of this an	plication (those to ESCC listed first	8
	esting Level	LAT		Date code	Quantity De	
PID changes since start of qual	ification	9	Current PID V	erified by:	CNES	10
None]		Name of Agency Representa	tive
Minor* ⊠ Major* □ *Provide o	details in box:			PAQP-A 0014 (I I0	F) Date:	18/09/2019
Trovide C	actails in box.			18/09/2019		
Current Manufacturing facilities	surveyed by:	c	NES		on 17/01/2020	11
Current Manadating Tabilities	ourvoyou by.		ne of Agency Rep	presentative		ate)
Satisfactory: Yes		No □ Ex _l	plain		·	
CR_v Report Reference:	visite_radiall_17_	_01_2020				

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL Page 2 CONNECTORS,RF, COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES,BASED ON TYPE SMA $2.9\,$ Component title: Appl. No. **Executive Member: CNES** Date: 03/03/2020 283F 12 Failure Analysis, DPA, NCCS available: Yes No \boxtimes (Supply data) Ref. No's and purposes: 13 The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein. 29/03/2020 JP. BUSSENOT Date: (Signature of the Executive Coordinator) 14 Continuation of Boxes above:



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CONNECTORS,RF, COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES,BASED ON TYPE SMA $2.9\,$

Date: 03/03/2020

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			1
Non compliance to ESCC	requirements:		_

CNES

Executive Member:

Non comp	bliance to ESCC_requirements:			
No.:	Specification	Paragraph	Non compliance	
Additional	tasks required to achieve full compliance for	ESCC qualification or rationale for acceptability	of	16
noncompl	iance:			10
Executive	Manager Disposition			17
Application Action / R	n Approval: Yes ⊠ No □ emarks:		Digitally signed by Britta Schade Date: 2020.04.28	
Date:			Date: 2020.04.28 09:44:47 +02'00' B. Schade: Head of ESA Product Assurance and Safety Department	•

ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title: CONNECTORS,RF, COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES,BASED

ON TYPE SMA 2.9

Executive Member: CNES Date: 03/03/2020

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3402 generic specification; Chart V (for ESCC/QPL parts);
 Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

340202107B301 (DC1917) 340202203B301 (DC1923)	340202204B301 (DC1922)
340202303B301 (DC1908) 340202304B301 (1916) 340202306B301 (1848)	

Detail Specification reference:

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
d n	Contact Resistance	\boxtimes	ESCC 3402, Para. 9.9	1848	6	0	
bgro	Corrosion	\boxtimes	IEC 68-2-11	1848	3	0	
al Su	Vibration	\boxtimes	IEC 68-2-6	1848	3	0	
chanic	Rapid Change of Temperature	\boxtimes	IEC 68-2-14	1848	3	0	
al / Mec	Permanence of Marking		ESCC 24800				N.A.
Environmental / Mechanical Subgroup	Cable Retention Force		ESCC 3402, Para. 9.14	1848			N.A.
viror	Endurance	\boxtimes	ESCC 3402, Para. 9.18	1848	6	0	
핍	Seal Test		ESCC 3402, Para. 9.7				N.A.
Electrical and Endurance Subgroup	Cabling and Crimping Capability	\boxtimes	ESCC 3402, Para. 9.15	1848			N.A.
	VSWR	\boxtimes	ESCC 3402, Para. 9.16	1848	4	0	
	RF Insertion Loss	\boxtimes	ESCC 3402, Para. 9.19	1848	2	0	
and E ubgrou	Coupling Proof Torque	\boxtimes	IEC 410	1848	6	0	
trical S	Contact Resistance	\boxtimes	ESCC 3402, Para. 9.9	1848	6	0	
Elect	Seal Test		ESCC 3402, Para. 9.7				N.A.
	Plating Thickness (Hermetic)		ESCC 3402, Para. 9.29				N.A.
lal							
Additional Tests							
Ad							



Box 22

Additional Comments.

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Executive Member: CNES Date: 03/03/2020 Appl. No. 283F

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1	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.