Component Title:

TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP (addition of type 2ST15300)

CNES 11/05/2020 Executive Member: Date:

Page 1

Appl. No.

361 rev1

Components (new type) submitted for Qualification Approval									
ESCC COMPONENT. NO.	VARIANTS	RANGE OF COMPONENTS			BASED ON		TEST VEHICLE / S	COMPONENT SIMILAR	
5201/020	01	Package: SMD.5	SMD.5		2ST15300			2N5153 / 2N5154	
		VCBO=300V, VCEO=100V							
		Operating Temperature Range (°C -65 to +200		C):					
Component Manufacturer 2 Location of M			/lanufacturing	Plant	3	E	SCC Specification used	for Qualification	4
STMicroelectronics		3, rue de Suisse BP	4199, 35041 Rennes Cedex						
					Generic: 5000 Issue 8				
					Detail/s: 5201/020				
				Issue 1					
Qualification Report R			5 <b>F</b>	used for n	nanufa	acturing	g Qualification Lot		6
DM00684358-rev2, (ir	ncluding RVT+ SEM co	nstruction analysis)		Ref No:	Q12	452 <u>8</u> 3	23 (bipolar) & 8097046_23	3 (gonorio)	
Date: 07/05/20	20			ssue:		4320_2 & 23	20 (bipolai) & 0097040_20	o (generio)	
				ate:	05/0	)5/2020	)		
PID changes since start of qualification 7 Current PID				Verified by	CI	NES			8
None ⊠				Name of Executive Representative Agency					
	(* Details not published	, provided in	Ref No:	6124326_23 (bipolar) & 6097046_23 (generic)					
Major* □	confidential annex 2.)		Date			23 & 2	23		
				11/05/2020					
Current Manufacturing	g facilities surveyed by:								9
	CNES 20/05/2019								
(Name of Executive Responsible Agency) (Date)									
CR-Etude SMD5 ST	Mai 2019								
Report Re	ference								
Satisfactory:	Yes 🖂	No 🗆 Ex	plain	T					
Quality and Reliability	Data								10
Evaluation testing per	formed Yes ⊠	No 🗆		Failure and available	alysis,	DPA,	NCCS Yes [	□ No ⊠	
Report Ref. No.: C	Construction analysis re	port Date: 27/0	8/2017	(supply da	ta)				
Equivalent Data:									
Certification:									
				Ref Nos. and purpose:					
				1					



TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP (addition of type 2ST15300) Component Title:

Executive Member: **CNES** Date: Page 2

Appl. No.

361 rev1

11/05/2020

11 The undersigned hereby certifies on behalf of the ESCC Executive, that the above information is correct; that the appropriate documentation has been evaluated; that full compliance to all ESCC requirements is evidence except as stated in box 13; that the reports and data are available at the ESCC Executive and therefore applies for ESCC qualification status to be given to the component(s) listed herein. Date: 12/05/2020 JP. BUSSENOT (Signature of the Executive Coordinator) Continuation of Boxes above: (Only non-confidential comments) 12

TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP (addition of type 2ST15300) Component Title:

CNES Executive Member: 11/05/2020 Date:

Page 3

Appl. No.

361 rev1

13

Non compli	iance to ESCC requirements:			13
No.:	Specification	Paragraph	Non compliance	
Additional t	I asks required to achieve full compliance	e for ESCC qualification or rationale for acceptability of		44
noncomplia	ance:			14
Executive N	Manager Disposition			
LXCCutive i	viariager Disposition			15
Application				
Action / Re	marks:			
			Digitally signe	ed
			Digitally signe by Britta Schar Date: 2020.06.	de
			Date: 2020.06	.09
Date:			09:44:08 +02'0	00'
			B. Schade: Head of ESA Product Assurance	e
			and Safety Department	

ESCC

Component Title: TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP (addition of type

2ST15300)

11/05/2020 361 roy

Date:

Appl. No. **361 rev1** 

Page 4

# ANNEX 1: LIST OF TESTS DONE TO SUPPORT QUALIFICATION

Tests conducted in co	ompliance	with
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Tests vehicle identification/description:

Detail Specification reference:

ESCC 5000 generic specification; Chart F4 (for ESCC/QPL parts);

Or PID-TFD (for ESCC/QML parts)

2ST15300RSRG3, DC 1813	

**Executive Member:** 

Date Tick Chart Code **Tested** N° of Comments if not performed. Test when Conditions F4 Diffusion Qty Rejects Comments on Rejection done Lot 1813  $\times$ Mechanical shock MIL-STD-750 TM2016 15 0 1813  $\times$ Vibration MIL-STD-750 TM2056 15 0 1813  $\times$ Constant acceleration MIL-STD-750 TM2006 15 0 Environmental/Mechanical Subgroup 1813 Seal Fine leak X MIL-STD-750 TM1071 15 0 Click here to enter text. Gross leak Intermediate and End-1813  $\boxtimes$ Electrical 0 Point Electrical 15 Measurement Measurements 1813 External Visual  $\boxtimes$ 15 0 ESCC Basic spec 20500 MIL-STD-750 TM1056 Thermal shock Not applicable 1813  $\times$ MIL-STD-750 TM1051 0 Click here to enter text. Temperature Cycling 15  $\times$ 1813 Moisture Resistance MIL-STD-750 TM1021 15 0 Seal 1813 X Fine leak MIL-STD-750 TM1071 15 0 Gross leak Intermediate and End-1813  $\boxtimes$ Electrical 0 Point Electrical 15 Measurement Measurements 1813 X External Visual ESCC Basic spec 20500 15 0 1813  $\times$ MIL-STD-750 / TM 1026 Operating Life 15 0 Subgroup Intermediate and End-1813  $\times$ Electrical Point Electrical 0 15 Measurement Measurements Seal 1813  $\times$ Endurance MIL-STD-750 TM1071 0 Fine leak 15 Gross leak External/Internal 1813 X ESCC Basic spec 20500 0 15 Visual Inspection Permanence of  $\boxtimes$ 0 ESCC Basic spec 24800 1813 15 Marking Permanence of Not applicable on Laser ESCC Basic Spec 24800 Marking marking 1813 Assembly Capability Subgroup **Terminal Strength** X MIL-STD-883 / TM 2036 5 0 1813 Internal Visual ESCC Basic Spec 20400 5 0  $\times$ 1813 Bond Strength MIL-STD-750 TM 2037 3 0  $\times$ 1813 Die Shear MIL-STD-750 TM 2017 3 0  $\times$ Additional Tests

16

# SCC

## APPLICATION FOR ESCC QUALIFICATION APPROVAL

Component Title: TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP (addition of type

2ST15300)

Executive Member: CNES Date: 11/05/2020

Page 6

Appl. No.

361 rev1

## NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION APPROVAL

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Form Heading shall indicate:— the title of the component as given in its detail specification or the name of the series or family; — the entering

date; — the serial number and the suffix of the form.

Box 1 shall provide details given in table; in particular there shall be listed - the variants or range of variants; the range of components

by using the ESCC code for values tolerances, etc.; the designation given in detail specification as 'based on'; ---under Test Vehicle enter either a cross or the specific characteristic capable to identify the component tested; — under component similar

enter a cross

Box 2 and 3 Manufacturer's name and location of plant where the components were manufactured and tested.

Box 4 Generic and detail specifications used during qualification program.

**Box 5** Reference to test report(s) submitted in support of application.

Box 6 Enter details to identify the PID that was applicable at the time the qualification lot was manufactured.

Box 7 If the PID was evolved after qualification lot manufacture, adequate details of such evolution shall be provided together with

reasons for changes. Major changes shall be clearly marked.

Box 8 The box serves to identify the current PID and the Executive Representative that has verified it together with the date of this

occurrence.

Box 9 This box can be completed only after a physical visit to the plant to confirm that the practices, procedures, materials, etc. used

in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the

requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.

Box 10 Details entered shall be sufficient to evidence that an evaluation program according to ESCC Basic Specification No. 22600

has been performed and that the results thereof are summarized in the survey and test reports. If the evaluation program has not been carried out according to established ESCC documents, the applicant Executive Representative shall provide alternative data and declare its assessed degree of satisfactory compliance with the ESCC basic requirements. Reference shall be made to the reports on Destructive Physical Analysis (DPA), Failure Analysis and Non conformance (NCCS) issued during

the Evaluation and/or Qualification Phase.

**Box 11** Enter the name of the Executive Coordinator and the signature.

Box 12 To be used when there is a need to expand any of the boxes from 1 through 10. Identify box affected and reference the Box 12

in the relevant Box. Box 12 can be broken into 12a, 12b, etc. if several Boxes have to be expanded.

Box 13 Fill table as requested.

Box 14 Fill in any additional tasks required to achieve full compliance.

Box 15 All Executive recommendations on the application itself, special conditions or restrictions, modifications of the QPL or ESCC

QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 15, signed by the ESA Representative.

Box 16 Fill in Table as requested.

Box 17 Confidential details of PID changes shall be provided.

Box 18 State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 18 each

nonconformance shall be sequentially numbered. If relevant state 'None

Box 19 Any additional action deemed necessary by the Executive Representative to bring the submitted data to a standard likely to be

accepted by the ESCC Executive should be listed herein or the reason(s) to accept the nonconformance.

Box 20 Additional Comments