

Component Title:

INDUCTORS, FIXED, RF, MINIATURE, MOULDED, SURFACE

MOUNT, BASED ON SERIES MSCI 10k, 12k, 20k and H01

Executive Member: CNES Date: 20/07/2020 Page 1

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241K 1 Components (including series and families) submitted for Extension of Qualification Approval: BASED TEST COMPONENT COMPONENT **VARIANTS** RANGE OF COMPONENTS ON VEHICLE / S SIMILAR NO 3201 008 01B 01 Series 10K and 3201008-01-1L0K, All other values in the See ESCC 3201/008 3201 008 02B 02 12K 3201008-01-120K range Series 20K and 3201008-01-102K, 3201 008 03B 03 3201 008 04B 04 HO₁ 3201008-02-L010K. 3201 008 05B 05 3201008-02-100J, 3201008-02-101K. 3201008-04-L12K, 3201008-04-101K, 3201008-05-120L 4 Component Manufacturer 2 Location of Manufacturing Plant(s) 3 Exxelia SAS 13, Parc d'activités du Beau Vallon, Date of original qualification approval: F-57110 Illange 01/04/1997 Certificate Ref No. 241 5 6 7 ESCC Specifications used for Deviations to LVT testing and Detail Specification Qualification Extension Report Maintenance of qualification testing: reference and date: Generic: 3201 Issue: PV20-05-29J VOQ MSCI Yes (supply details in Box 15) 05/2020 3201/008 Detail(s): Issue: Deviation from current Specifications: No Yes (Supply details) 8 Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first) Date code Project Name Testing Level LAT Quantity Delivered Livraisons MSCI DC 18-43 à 20-22.xls 9 Current PID Verified by: C. Doucet, CNES 10 PID changes since start of qualification Name of Agency Representative None PID n°41 Issue 4 Rev B MSCI inductors Ref No: Minor* \boxtimes Date: 14/09/2017 Major* *Provide details in box: Issue: Rev Date: 15/07/2020 11 B. Marty, C. Doucet, CNES Current Manufacturing facilities surveyed by: 12/07/2017 F. Martinez, D. Lacombe, S. Hernandez, ESA (Name of Agency Representative) (Date) Satisfactory: No Explain ESCC-AUD-EXM2017-1 Report Reference:



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					12
Failure Analysis, DPA, NCCS a	available: Yes	□ No			
Ref. No's and purposes:					
					42
The undersigned hereby certifies on bel					13
that the appropriate documentation has (except as stated in box 15;) - that the re	eports and data are ava	ilable at the ES	CC Executive and therefore	ore applies on behalf of	
CNES as the responsible Executive Me	mber for ESCC qualifica	ition status to be	e extended to the compo	nent(s) listed herein.	Wrone .
Date: 23/07/2020				JP. BUSSEN	
				(Signature of the Executive	e Coordinator)
Continuation of Boxes above:					14
Box 9: Updating					



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Non compliance	to ESCC requirements:				15
No.:	Specification	Paragraph		Non compliance	
					1
Additional tasks noncompliance:	required to achieve full compliance for ESC	CC qualification or rationale for acceptability o	Ť		16
Executive Mana	ger Disposition				17
Application Appr	roval: Yes 🗵 No 🗆				
Action / Remark					
			1 11	Digitally signed	
			5,4	Digitally signed by Britta Schade Date: 2020.08.28	
Date:				11:22:12 +02'00'	
			B. Schad	le: Head of the Product Assurance and Safety Department	е



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3201 generic specification; Chart V (for ESCC/QPL parts);
 Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

320100801 L010K Date Code 2006	320100804 L12K Date Code 1922
320100801 120K Date Code 2006	320100804 101K Date Code 1948
320100801 102K Date Code 2006	320100804 120L Date Code 1947
320100802 L010K Date Code 1943	
320100802 100J Date Code 1948	
320100802 101K Date Code 1921	

Detail Specification reference: 3201/008 Issue 7

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Environmental / Mechanical Subgroup (Column 2)	Shock (Specified Pulse)		ESCC 3201, Para 8.10	N/A			N/A
	Vibration		ESCC 3201, Para 8.11	N/A			N/A
	Immersion		ESCC 3201, Para 8.12	N/A			N/A
д_	Moisture Resistance	\boxtimes	ESCC 3201, Para 8.13	See above	2 x 9	0	
Environmental / Mechanical Subgroup (Column 1)	Thermal Shock	\boxtimes	ESCC 3201, Para 8.2	See above	2 x 9	0	
	Barometric Pressure	\boxtimes	ESCC 3201, Para 8.6	See above	2 x 9	0	
	Temperature Rise	\boxtimes	ESCC 3201, Para. 8.7	See above	2 x 9	0	
	Overload	\boxtimes	ESCC 3201, Para. 8.8	See above	2 x 9	0	
	Resistance to Soldering Heat	\boxtimes	ESCC 3201, Para. 8.9	See above	2 x 9	0	
arra gro	Operating Life	\boxtimes	ESCC 3201, Para. 8.14	See above	3 x 9	0	
Endura nce Subgro up	Permanence of Marking	\boxtimes	ESCC 3201, Para. 8.15	See above	3 x 9	0	
Asse mbly Capa bility	Solderability	\boxtimes	ESCC 3201, Para. 8.16	See above	9	0	
As mk Ca bill	Terminal Strength	\boxtimes	ESCC 3201, Para. 8.17	See above	9	0	



Box 21

Box 22

Additional Comments.

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component title: INDUCTORS, FIXED, RF, MINIATURE, MOULDED, SURFACE MOUNT, BASED ON SERIES MSCI 10k, 12k, 20k and H01

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.

Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.