

# APPLICATION FOR ESCC QUALIFICATION APPROVAL

Power Schottky Barrier Diodes based on types 1N5819U, 1N5822U and STPS Component Title:

Executive Member: CNES Date: 03/09/2020

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Components (including series and families) submitted for Qualification Approval   COMPONENT, NO,	
COMPONENT: NO.	1
S106/021	
STD6/016	
STD6/017	
STD6/018	
STPS60100	
STPS604150	
STD6/024	
Component Manufacturer   STMicroelectronics	
STMicroelectronics   3, rue de Suisse BP4199, 35041 Rennes Cedex   Generic: 5000 issue 8	4
IN5819U01B 33712001ZS Chart F4 DC 1820 IN5822U02B 33819002YR Chart F4 Sg2 DC 1906  Ref No: Generic: 8097046 Rev 23 and Diodes: 8122351 rev 16 Issue: 23 & 16 Date: 31/01/2020 and 28/04/2020  PID changes since start of qualification None Minor* Major* (* Details not published, provided in confidential annex 2.)  Ref No: Generic: 8097046 Rev 23 and Diodes: 8122351 rev 16 Issue 23 & 16 Date: 23 & 16 Date: 28/05/2020  Current Manufacturing facilities surveyed by: JB Sauveplane, CNES (Name of Executive Responsible Agency)  (Date)	
1N5819U01B 33712001ZS Chart F4 DC 1820 1N5822U02B 33819002YR Chart F4 Sg2 DC 1906  Ref No: Generic: 8097046 Rev 23 and Diodes: 8122351 rev 16 Issue: 23 & 16 Date: 31/01/2020 and 28/04/2020  PID changes since start of qualification None Minor* Major* (* Details not published, provided in confidential annex 2.)  Ref No: Generic: 8097046 Rev 23 and Diodes: 8122351 rev 16 Issue 23 & 16 Date 28/05/2020  Current Manufacturing facilities surveyed by: JB Sauveplane, CNES 20/05/2019  (Name of Executive Responsible Agency) (Date)	6
None Minor* Generic: 8097046 Rev 23 and Diodes: 8122351 rev Major* Confidential annex 2.)  Ref No: Generic: 8097046 Rev 23 and Diodes: 8122351 rev Save 23 & 16 Date 28/05/2020  Current Manufacturing facilities surveyed by: JB Sauveplane, CNES 20/05/2019  (Name of Executive Responsible Agency) (Date)	
Minor*	8
Major*	
Major* Confidential annex 2.)  Date  28/05/2020  Current Manufacturing facilities surveyed by:  JB Sauveplane, CNES  (Name of Executive Responsible Agency)  (Date)	ev 16
JB Sauveplane, CNES 20/05/2019 (Name of Executive Responsible Agency) (Date)	
JB Sauveplane, CNES 20/05/2019 (Name of Executive Responsible Agency) (Date)	
(Name of Executive Responsible Agency) (Date)	9
CR-Etude SMD5 ST Mai 2019	
Report Reference	
Satisfactory: Yes ⊠ No □ Explain	
Quality and Reliability Data	10
Evaluation testing performed Yes □ No ⊠ Failure analysis, DPA, NCCS Yes □ No ⊠ available	
Report Ref. No.: NA Date: (supply data)	
Equivalent Data: NA	
Certification: Currently qualified under certificates 302 and 272.	
Ref Nos. and purpose:	



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The undersigned hereby certifies on behalf of the ESCC Executive, that the above information is correct; that the appropriate documentation has been evaluated; that full compliance to all ESCC requirements is evidence except as stated in box 13; that the reports and data are available at the ESCC Executive and therefore applies for ESCC qualification status to be

given to the component(s) listed herein. 11/09/2020 Date: F. Vacher, CNES (Signature of the Executive Coordinator) Continuation of Boxes above: (Only non-confidential comments) 12

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Executive Member:

**CNES** 

Date: 03/09/2020

Non compliance to ESCC requirements: No.: Specification Paragraph Non compliance Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of 14 **Executive Manager Disposition** 15 Application Approval: Yes X No Action / Remarks: Digitally signed by Britta Schade Date: 2020.09.29 09:48:26 +02'00' Date: B. Schade: Head of the Product Assurance and Safety Department

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#### ANNEX 1: LIST OF TESTS DONE TO SUPPORT QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4 (for ESCC/QPL parts);
 Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

5106/021/002 1N5819U01B 33712001ZS	Full chart F4 DC1820
5106/022/002 1N5822U02B 33819002YR	Chart F4 Sg2 DC1906

Detail Specification reference: 5106/021-5106/022

Chart F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
Environmental/Mechanical Subgroup	Mechanical shock	$\boxtimes$	MIL-STD-750 TM2016	1820	15		
	Vibration	⊠	MIL-STD-750 TM2056	1820	15		
	Constant acceleration		MIL-STD-750 TM2006	1820	15		
	Seal Fine leak Gross leak		MIL-STD-750 TM1071	1820	15		
	Electrical Measurement		Intermediate and End- Point Electrical Measurements	1820	15		
hani	External Visual	$\boxtimes$	ESCC Basic spec 20500	1820	15		
al/Mec	Thermal shock		MIL-STD-750 TM1056				Only applicable to axial lead glass diodes
rents	Temperature Cycling		MIL-STD-750 TM1051	1820	15		
ronn	Moisture Resistance		MIL-STD-750 TM1021	1820	15		
Envi	Seal Fine leak Gross leak		MIL-STD-750 TM1071	1820	15		
	Electrical Measurement		Intermediate and End- Point Electrical Measurements	1820	15		
	External Visual	×	ESCC Basic spec 20500	1820	15		
dn	Operating Life	⊠	ESCC 5000 Para. 8.19	1820 & 1906	15 + 15		
Subgro	Electrical Measurement	×	Intermediate and End- Point Electrical Measurements	1820 & 1906	15 + 15		
Endurance Subgroup	Seal Fine leak Gross leak		MIL-STD-750 TM1071	1820 & 1906	15+ 15		
	External/Internal Visual Inspection		ESCC Basic spec 20500	1820 & 1906	15 + 15		
Aillify	Permanence of Marking		ESCC Basic spec 24800				Not applicable for laser marking
Assembly Capability Subgroup	Terminal Strength		ESCC 5000 Para. 8.18	1820	5		
	Internal Visual		ESCC Basic Spec 20400	1820	5		
semb	Bond Strength	⊠	MIL-STD-750 TM 2037	1820	3		
Ass	Die Shear	×	MIL-STD-750 TM 2017	1820	3		

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Scholiky Barrier Diodes based on types 11130130, 11130220 and 31F

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#### NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION APPROVAL

**ENTRIES** 

Form Heading shall indicate:— the title of the component as given in its detail specification or the name of the series or family; — the entering

date; — the serial number and the suffix of the form.

Box 1 shall provide details given in table; in particular there shall be listed - the variants or range of variants; the range of components

by using the ESCC code for values tolerances, etc.; the designation given in detail specification as 'based on'; ---under Test Vehicle enter either a cross or the specific characteristic capable to identify the component tested; — under component similar

enter a cross.

Box 2 and 3 Manufacturer's name and location of plant where the components were manufactured and tested.

Box 4 Generic and detail specifications used during qualification program.

**Box 5** Reference to test report(s) submitted in support of application.

Box 6 Enter details to identify the PID that was applicable at the time the qualification lot was manufactured.

Box 7 If the PID was evolved after qualification lot manufacture, adequate details of such evolution shall be provided together with

reasons for changes. Major changes shall be clearly marked.

Box 8 The box serves to identify the current PID and the Executive Representative that has verified it together with the date of this

occurrence

Box 9 This box can be completed only after a physical visit to the plant to confirm that the practices, procedures, materials, etc. used

in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the

requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.

Box 10 Details entered shall be sufficient to evidence that an evaluation program according to ESCC Basic Specification No. 22600

has been performed and that the results thereof are summarized in the survey and test reports. If the evaluation program has not been carried out according to established ESCC documents, the applicant Executive Representative shall provide alternative data and declare its assessed degree of satisfactory compliance with the ESCC basic requirements. Reference shall be made to the reports on Destructive Physical Analysis (DPA), Failure Analysis and Non conformance (NCCS) issued during

the Evaluation and/or Qualification Phase.

**Box 11** Enter the name of the Executive Coordinator and the signature.

Box 12 To be used when there is a need to expand any of the boxes from 1 through 10. Identify box affected and reference the Box 12

in the relevant Box. Box 12 can be broken into 12a, 12b, etc. if several Boxes have to be expanded.

Box 13 Fill table as requested.

**Box 14** Fill in any additional tasks required to achieve full compliance.

Box 15 All Executive recommendations on the application itself, special conditions or restrictions, modifications of the QPL or ESCC

QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 15, signed by the ESA Representative.

Box 16 Fill in Table as requested.

Box 17 Confidential details of PID changes shall be provided.

Box 18 State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 18 each

nonconformance shall be sequentially numbered. If relevant state 'None'

Box 19 Any additional action deemed necessary by the Executive Representative to bring the submitted data to a standard likely to be

accepted by the ESCC Executive should be listed herein or the reason(s) to accept the nonconformance.

Box 20 Additional Comments