

		APPLICATION FOR ESCC QUALIFICATION APPROVAL				Page 1
		Component Title: WIRES AND CABLE, LIGHTWEIGHT, EXTRA THIN, FLUOROPOLYMER, INSULATED WIRES AND CABEL, LOW FREQUENCY, BASED ON TYPE LEW 600V, -200 TO +200°C according to Det. Spec. 3901/026 Executive Member: DLR Date: 24/02/2021				Appl. No. 373
Components (including series and families) submitted for Qualification Approval						1
ESCC COMPONENT NO.	VARIANTS	RANGE OF COMPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR	
3901/026	01-21	all	LEW	3901/026-12	LEW 21-26-C Lot# 6932808PLF Quantity: 94m	
				3901/026-15	LEW 21-20-C Lot# 6932823PLF Quantity: 79m	
Component Manufacturer WL Gore & Associates GmbH		Location of Manufacturing Plant Nording1 91785 Pleinfeld Germany		ESCC Specification used for Qualification		
2		3		4		
				Generic: 3901 Issue: 3 Detail/s: 3901/26 Issue: 1		
Qualification Report Reference and date: PLFQP-0876				PID used for manufacturing Qualification Lot		
Date: 27/01/2021				Ref No: PLFWI-2906 Issue: Rev. A Date: 15/06/2020		
PID changes since start of qualification				Current PID Verified by		
None <input type="checkbox"/> Minor* <input checked="" type="checkbox"/> Major* <input type="checkbox"/> (* Details not published, provided in confidential annex 2.)				Burak Gökgöz, DLR Name of Executive Representative		
				Ref No: PLFWI-2906 Issue: Rev. B Rev Date: 02/11/2020		
Current Manufacturing facilities surveyed by:						9
G. Joormann, DLR			01/10/2015			
(Name of Executive Responsible)			(Date)			
REF.: GORE-AV-2015						
Report Reference						
Satisfactory: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Explain						
Quality and Reliability Data				Failure analysis, DPA, NCCS available (supply data) Ref Nos. and purpose:		
Evaluation testing performed Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>						
Report Ref. No.: PLFQP-0866 Issue 2		Date: 26/03/2020				
Equivalent Data: PLFQP-0847 Issue 2		Date: 21/02/2020				
Certification:						



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The undersigned hereby certifies on behalf of the ESCC Executive, that the above information is correct; that the appropriate documentation has been evaluated; that full compliance to all ESCC requirements is evidence except as stated in box 13; that the reports and data are available at the ESCC Executive and therefore applies for ESCC qualification status to be given to the component(s) listed herein.

1
1

Date: 16/03/2021

Burak Gökğöz, DLR

(Signature of the Executive Coordinator)

Continuation of Boxes above: (Only non-confidential comments)

1
2



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Non compliance to ESCC requirements:

13

No.:	Specification	Paragraph	Non compliance

Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance:

14

Executive Manager Disposition

15

Application Approval: Yes No

Action / Remarks:

Date:

SH 81
Digitally signed
by Britta Schade
Date: 2021.03.30
10:57:01 +02'00'

B. Schade: Head of the Product Assurance and Safety Department



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT QUALIFICATION

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Tests conducted in compliance with:

- ESCC 3901 generic specification; Chart IV (for ESCC/QPL parts);
- Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

3901/026-12	LEW 21-26-C / Lot# 6932808PLF Quantity: 94m
3901/026-15	LEW 21-20-C / Lot# 6932823PLF Quantity: 79m

Detail Specification reference: ESCC 3901/26 Issue 1

Chart IV	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
Test sequence 1	Accelerated Ageing	<input checked="" type="checkbox"/>	As specified in Table A of Detail Specification		2		
	Wrap Test at Ambient Temperature	<input checked="" type="checkbox"/>	As specified in Table A and B of Detail Specification		2		
	Voltage Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.7 (a)		2		
Test sequence 2	Cold Bend Test	<input checked="" type="checkbox"/>	As specified in Table C of Detail Specification		2		
	Voltage Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.7 (a)		2		
Test sequence 3	Resistance to Fluids	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.21		2		Annex 2: JOLS8-ASLLAM-TRP-0008 Issue 1 Resistance to Fluids Test Report from ArianSpace
	Wrap Test at Ambient Temperature	<input checked="" type="checkbox"/>	As specified in Table A and B of Detail Specification		2		
	Voltage Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.7 (a)		2		
Test sequence 4	Radiation Resistance	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.26		2		Annex 1: SL-LD-0045-1/19-2 Radiation Resistance Test Report von Seibersdorf Lab. 2,6 Mrad
	Voltage Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.7 (a)		2		
Test sequence 5	Long-term Ageing Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.28 and 9.12		2		
	Wrap Test at Ambient Temperature	<input checked="" type="checkbox"/>	As specified in Table A and B of Detail Specification		2		
	Voltage Test	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.7 (a)		2		
Other tests	Mechanical Properties of Conductor	<input checked="" type="checkbox"/>	FED-STD-228-3211		2		
	Shrinkage	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.15		2		
	Blocking	<input checked="" type="checkbox"/>	As specified in Table A and B of Detail Specification		2		
	Cut-through Resistance	<input checked="" type="checkbox"/>	As specified in Detail Specification		2		
	Notch Resistance	<input checked="" type="checkbox"/>	As specified in Detail Specification		2		

	Surface Resistance	<input checked="" type="checkbox"/>	FED-STD-228-6041		2		
	Abrasion Resistance	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.23		2		
	Soldering Shrinkage	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.24		2		
	Solderability	<input checked="" type="checkbox"/>	IEC 68-2-20		2		
	Overload Resistance	<input checked="" type="checkbox"/>	ESCC 3901 Para. 9.27		2		
	Anthony and Brown Test	<input checked="" type="checkbox"/>	ESA PSS-01-720		2		
Additional Tests		<input type="checkbox"/>					
		<input type="checkbox"/>					
		<input type="checkbox"/>					

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION APPROVAL**ENTRIES**

- Form Heading** shall indicate:— the title of the component as given in its detail specification or the name of the series or family; — the entering date; — the serial number and the suffix of the form.
- Box 1** shall provide details given in table; in particular there shall be listed - the variants or range of variants; the range of components by using the ESCC code for values tolerances, etc.; the designation given in detail specification as 'based on'; ---under Test Vehicle enter either a cross or the specific characteristic capable to identify the component tested; — under component similar enter a cross.
- Box 2 and 3** Manufacturer's name and location of plant where the components were manufactured and tested.
- Box 4** Generic and detail specifications used during qualification program.
- Box 5** Reference to test report(s) submitted in support of application.
- Box 6** Enter details to identify the PID that was applicable at the time the qualification lot was manufactured.
- Box 7** If the PID was evolved after qualification lot manufacture, adequate details of such evolution shall be provided together with reasons for changes. Major changes shall be clearly marked.
- Box 8** The box serves to identify the current PID and the Executive Representative that has verified it together with the date of this occurrence.
- Box 9** This box can be completed only after a physical visit to the plant to confirm that the practices, procedures, materials, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
- Box 10** Details entered shall be sufficient to evidence that an evaluation program according to ESCC Basic Specification No. 22600 has been performed and that the results thereof are summarized in the survey and test reports. If the evaluation program has not been carried out according to established ESCC documents, the applicant Executive Representative shall provide alternative data and declare its assessed degree of satisfactory compliance with the ESCC basic requirements. Reference shall be made to the reports on Destructive Physical Analysis (DPA), Failure Analysis and Non conformance (NCCS) issued during the Evaluation and/or Qualification Phase.
- Box 11** Enter the name of the Executive Coordinator and the signature.
- Box 12** To be used when there is a need to expand any of the boxes from 1 through 10. Identify box affected and reference the Box 12 in the relevant Box. Box 12 can be broken into 12a, 12b, etc. if several Boxes have to be expanded.
- Box 13** Fill table as requested.
- Box 14** Fill in any additional tasks required to achieve full compliance.
- Box 15** All Executive recommendations on the application itself, special conditions or restrictions, modifications of the QPL or ESCC QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 15, signed by the ESA Representative.
- Box 16** Fill in Table as requested.
- Box 17** Confidential details of PID changes shall be provided.
- Box 18** State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 18 each nonconformance shall be sequentially numbered. If relevant state 'None'
- Box 19** Any additional action deemed necessary by the Executive Representative to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the nonconformance.
- Box 20** Additional Comments