

		APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL Page 1						1		
E	SCC	Component T						cuit Boards Removable Contacts based on type HE801	Appl. N	No.
		Executive Me	mber:	CNES	3			Date: 27/01/2022	99R	ł .
Components (includi	ng series and families	s) submitted for	Extension	of Qu	ualification App	roval:				1
ESCC COMPONENT NO.	VARIANTS	RAN	NGE OF CO	OMP	ONENTS		ASED ON	TEST VEHICLE / S	COMPONE SIMILAE	
3401 016	01	Shell spec	Shell specifications and sizes: 3401/016 HI			HE8	301	-	Similarity with connectors se (see application 149P)	
3401 017	01 to 04, 06 to 15, 17 to 19, 21, 22, 64 to 70.		Contact: 3401/017 Crimp, wire-wrap, solder and savers, 1 to 22 and 64 to 70					-		
		120 contact 3 rows: 62 Contact Ra	2 rows: 17, 29, 41, 53, 65, 72, 84, 96, 120 contacts 3 rows: 62, 80, 98, 160 contacts Contact Ratings: 5 A (1 contact AWG22) 1.5 A (>31 contacts, AWG22)							
		Operating to +125	Temperatu	ure R	ange (°C): -55					
Component Ma Smiths Interconnect	31 rue Isid	Location of Manufacturing Plant(s) 31 rue Isidore Maille 76410 Saint-Aubin les Elbeuf Date of original qual Date: 15/1 Certificate Ref No.						val:	4	
		_								-
ESCC Specifications Maintenance of quali Generic: 3401 Detail(s): 3401016 3401017	used for fication testing: Issue: 5	used: No ⊠	Yes		(supply detail 15) ecifications: (Supply detail	ls in Bo		Qualification Extension Report reference and date: PV n°Q 334892 (KMC), 08th june 2	2021	_ 7
										8
Summary of procure Project Name	ment or equivalent tes Testing Leve		current va LAT	alidity		ort of this code	is app	lication (those to ESCC listed first) Quantity De		
See Excel file					54.			Quality 20		
PID changes since s	tart of qualification		9	Cui	rrent PID Verif	ied by:		F.Nouals,CNES		10
None □ Minor* ⊠				Ref	f No: P.I.I	CDC	N° 43	Name of Excutive Representat	ive	
Major* □	*Provide details in bo	DX:		Issi	ue: T	0/2021		Date:	27/01/2022	
				i Ne	V Date. 01/1	0/2021				11
Current Manufacturir	oy: 			F Nouals, CN			on 18/09/			
Satisfactory:	Yes ⊠	No	•	e of E olain	xecutive Repre	sentativ	ve)	(Da	te)	
Report Reference:	CRIM 1040193		No	new	visit since last r	nainten	ance o	due to sanitary situation		

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ESCC	Component title:			l for Printed Circu lder and Saver, ba		Removable Contacts ype HE801		
	Executive Member:	CNES			Date:	27/01/2022	99R	
Failure Analysis, DPA, NCCS ava	ilable: Yes	□ No	×	(Supply data)				12
The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	en evaluated; - that ful rts and data are availa	I compliance to able at the ES0	o all ESC CC Exec	CC requirements in utive and therefor	s evidend e applies	on behalf of sted herein.	much	13
Date: 28/01/2022					(Si	JP. BUSSENOT gnature of the Executive C		
					(0)	griature of the Excounte C	, oordinator)	1
Continuation of Boxes above:								14

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ESCC

Component title: Connectors Electrical for Printed Circuit Boards Removable Contacts Crimp Wire-Wrap Solder and Saver, based on type HE801

Executive Member: CNES Date: 27/01/2022

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Non	comp	iance	to	ESCC	requ	irement	s:
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No.:	Specification	Paragraph	Non compliance	
Additiona	I tasks required to achieve full compliance for I	ESCC qualification or rationale for acceptability	of	16
noncomp	liance:			10
Executive	Manager Disposition			17
				L.,
	n Approval: Yes ☑ No ☐			
Action / R	emarks:			
			C	
			Britta Digitally signed by Britta Schade	
			by Britta Schade	
			by Britta Schade Date: 2022.03.01 10:07:11 +01'00'	
Date:			JCT149C 10:07:11 +01'00'	
			B. Schade: Head of the Product Assurance	
			and Safety Department	



Connectors Electrical for Printed Circuit Boards Removable Contacts Crimp Wire-Wrap Solder and Saver, based on type HE801 Component Title:

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts);
Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

See pages 5 to 7 document N° 334892

PART NUMBER	DATE CODE	LOT	SERIAL NUMBER	Qty	SIMILAR TO STYLE
3401 039 01 B 044 55 10 110	2105	A	/	5	KMC 044 55 10 110
3401 039 01 B 044 44 30 121	2111	A	/	5	KMC 044 44 30 121
0050962-30-J9	2050	A	/	10	0050-96
0050972-30-J9	2050	A	/	10	0050-97
054233#00OF	1830	A	/	10	01-0050
054235#00OF	2049	A	/	10	03-0050
054236#00OF	2023	A	/	10	04-0050

SAMPLING: CONNECTORS

PART NUMBER	DATE	LOT	Qty	SIMILAR TO STYLE	LEV	VEL
TAKI NUMBEK	CODE	LOI	Qiy	SIVILAR TO STILE	I	II
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110	N° 1	
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121	N° 1	
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110	N° 2	
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121	N° 2	
2401 020 01 D 044 55 10 110	2105			T71 5G 044 55 10 110	NTO 2	
3401 039 01 B 044 55 10 110 3401 039 01 B 044 44 30 121	2105 2111	A A	1 1	KMC 044 55 10 110 KMC 044 44 30 121	N° 3 N° 3	
3401 039 01 B 044 44 30 121	2111	A	1	KIVIC 044 44 30 121	1 3	
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110		N° 4
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121		N° 4
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110		N° 5
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121		N° 5

SAMPLING: CONTACTS

PART	DATE	LOT	SIMILAR	DESCRIPTION	HYPERTAC	LEVEL
NUMBER	CODE		TO STYLE		LOT	II
0050962-30-J9	2050	A	0050-96	Solder straight female contact for PCB	HC 35361	10
0050972-30-J9	2050	A	0050-97	Solder straight female contact for PCB	HC 35363	10
054233#00OF	1830	A	01-0050	Solder 90° male contact for PCB	521058	10
054235#00OF	2049	A	03-0050	Solder 90° male contact for PCB	TS 37580	10
054236#00OF	2023	A	04-0050	Solder 90° male contact for PCB	TS 29979	10

Detail Specification reference: 3401/039 (by similarity)

SUMMARY OF RESULTS

Type of test	Details	Specification	PASS or FAIL	Page
	Dry heat		PASS	15 & 16
	Damp heat accelerated, 1 st cycle	ESCC Generic	PASS	18
Climatic	Cold test	Specification n° 3401, ESCC Detail	PASS	19
sequence	Low air pressure	Specification n°	PASS	20
	Damp heat accelerated, remaining cycles	3401/016	PASS	23
	Final measurements		PASS	25 & 26
Rapid change	Insulation resistance	Specification n° 3401, Specification n°	PASS	37
oi temperature	Voltage proof	3401/039	PASS	38
Retention	Contact retention	Specification n° 3401, Specification n° 3401/039	PASS	41
	Contact resistance (initial measurement)		PASS	42
	Mating/unmating forces (initial measurement)	ESCC Generic	PASS	43
Endurance	Mating/unmating forces (final measurement)	Specification n° 3401, ESCC Detail	PASS	45
Liturance	Contact resistance (final measurement)	Specification n° 3401/039	PASS	46
	Insulation resistance		PASS	47
	Voltage proof		PASS	48
Contact sets	Engagement & separation forces	Specification n° 3401, Specification n°	PASS	53 & 54
Contact sets	Oversize pin exclusion	3401/039	PASS	55



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTENEO	
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.