

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title: Connectors Electrical for Printed Circuit Boards Non-Removable Solder and Wire-Wrap Contacts and Connector Savers, based on type KMC

Executive Member: CNES Date: 27/01/2022

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Components (including	ng series and famil	ies) sı	ubmitted for Extension of Qu	ualification i	Approval:				1
ESCC COMPONENT NO.	VARIANTS		RANGE OF COMPONENTS			SED)N	TEST VEHICLE / S	COMPONEN SIMILAR	IT
3401 039 01			3 rows contacts: 26, 44, 6: 144 Contact Codes: 10, 30, 31 51 and 91 Guiding and Locking Devic Codes: 110, 121, 143, 201 204, 206, 703	, 40, 50, ces	KNB		340103901B0445510110 340103901B0444430121		K
			Contact Ratings: 2 A (1 co Operating Temperature Ra -55 to +125	ontact) ange (°C):			Contacts PN: 0050962-30-J9 0050972-30-J9		
Component Ma	anufacturor	2	Location of Manufac	turing Plant	(a)	3			4
Smiths interconnect			31 rue Isidore Maille 76410 Saint-Aubin les Elbeuf				Date of original qualification approval: Date: 15/03/1987 Certificate Ref No. 149		
ESCC Specifications Maintenance of qualit		5	Deviations to LVT testing a used:	and Detail S	pecificat	6 ion	Qualification Extension Reporeference and date:	rt	7
Generic: 3401 Detail(s): 3401039	Issue: 5		No ⊠ Yes □ Deviation from current Spe	(supply d 15)		Вох	PV n°334892 ,08 june 2021		
20tan(e). 0101000	10000.		No ⊠ Yes □	(Supply o					
Summary of procurer	ment or equivalent	test re	esults during current validity	period in su	pport of t	his ap	plication (those to ESCC listed	first)	8
Project Name	Testing Le		LAT		Date code			ty Delivered	
See Excel file									

PID changes	s since s	tart of q	ualific	ation		Ĺ	9	Current PID	Verified by:		F. Nouals , CNES		10
None										Name o	f Excutive Representativ	/e	
Minor*	\boxtimes							Ref No:	P.I.D CDC N° 43				
Major*		*Provid	de det	ails in box:				Issue:	Т		Date:	27/01/2022	
								Rev Date:	01/10/2021				
													11
Current Man	ufacturir	ng facilit	ies su	rveyed by:				F. Nouals, CNES			18/09/2	019	
(N			(Name	Name of Executive Representative)			(Date	e)					
Satisfactory:		Y	es	\boxtimes	No		Expl	ain					
No new visit since last maintenance due to sanitary situation													
Report Refe	rence:		KIM 1	040193			_						

	APPLICATI	ON FOR EXTE	ENSION	OF ESCC QUAL	IFICATIO	ON APPROVAL	Page	2
ESCC	Component title:					Non-Removable Solder s, based on type KMC	Appl. N	No.
	Executive Member:	CNES			Date:	27/01/2022	149F	>
								12
Failure Analysis, DPA, NCCS ava	ilable: Yes	□ No	\boxtimes	(Supply data)				
Ref. No's and purposes:								
The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	en evaluated; - that full rts and data are availa	I compliance to able at the ESC	all ESC	C requirements i itive and therefor	s evidend e applies	on behalf of	yneuc	13
Date: 28/01/2022						JP. BUSSENOT		
					(Si	gnature of the Executive C	oordinator)	
Continuation of Boxes above:								14

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Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance: Executive Manager Disposition Application Approval: Yes 18 No Action / Remarks: Britta Schade Digitally signed by Britta Schade Date: 2022.03.01 1012.49.49.1000 B. Schade: Head of the Protoxic Assurance and Seley Department of Seley Dep	Non complia	nce to ESCC requirements:			15
Executive Manager Disposition	No.:	Specification	Paragraph	Non compliance	
Executive Manager Disposition					
Executive Manager Disposition					
Executive Manager Disposition					
Executive Manager Disposition					
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Date: Digitally signed by Britta Schade Date: 2022.03.01 10:12:49 +01'00' B. Schade: Head of the Product Assurance	Application /	Approval: Yes ⊠ No □			
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B. Schade: Head of the Product Assurance				by Britta Schade	
B. Schade: Head of the Product Assurance	Date:			Schade Date: 2022.03.01 10:12:49 +01'00'	
	Date.			B. Schade: Head of the Product Assurance	



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Component Title:

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts);
Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

See pages 5 to 7 document $\ensuremath{\text{N}^{\circ}}$ 334892

PART NUMBER	DATE CODE	LOT	SERIAL NUMBER	Qty	SIMILAR TO STYLE
3401 039 01 B 044 55 10 110	2105	A	/	5	KMC 044 55 10 110
3401 039 01 B 044 44 30 121	2111	A	1	5	KMC 044 44 30 121
			75		
0050962-30-J9	2050	A	/	10	0050-96
0050972-30-Ј9	2050	Α	/	10	0050-97
054233#00OF	1830	A	/	10	01-0050
054235#00OF	2049	A	/	10	03-0050
054236#00OF	2023	A	/	10	04-0050

SAMPLING: CONNECTORS

PART NUMBER	PART NUMBER DATE LOT Qty SIMILAR TO STYLE		LEV	VEL		
TAKT WOWIDEK			Qiy	SIVILAR TO STILE	I	II
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110	N° 1	
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121	N° 1	
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110	N° 2	
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121	N° 2	
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110	N° 3	
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121	N° 3	
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110		N° 4
3401 039 01 B 044 44 30 121	2111	A	1	KMC 044 44 30 121		N° 4
3401 039 01 B 044 55 10 110	2105	A	1	KMC 044 55 10 110		N° 5
3401 039 01 B 044 44 30 121	2111	Α	l	KMC 044 44 30 121		N° 5

SAMPLING: CONTACTS

PART	DATE	LOT	SIMILAR	DESCRIPTION	DESCRIPTION HYPERTAC	
NUMBER	CODE		TO STYLE		LOT	II
0050962-30-J9	2050	A	0050-96	Solder straight female contact for PCB	HC 35361	10
0050972-30-J9	2050	A	0050-97	Solder straight female contact for PCB	HC 35363	10
054233#00OF	1830	A	01-0050	Solder 90° male contact for PCB	521058	10
054235#00OF	2049	A	03-0050	Solder 90° male contact for PCB	TS 37580	10
054236#00OF	2023	A	04-0050	Solder 90° male contact for PCB	TS 29979	10

Detail Specification reference:

3401/039

SUMMARY OF RESULTS

Type of test	Details	Specification	PASS or FAIL	Page
	Dry heat		PASS	15 & 16
	Damp heat accelerated, 1 st cycle	ESCC Generic	PASS	18
Climatic	Cold test	Specification n° 3401, ESCC Detail	PASS	19
sequence	Low air pressure	Specification n°	PASS	20
	Damp heat accelerated, remaining cycles	3401/016	PASS	23
	Final measurements		PASS	25 & 26
Rapid change	Insulation resistance	Specification n° 3401, Specification n°	PASS	37
temperature	Voltage proof	3401/039	PASS	38
Retention	Contact retention	Specification n° 3401, Specification n° 3401/039	PASS	41
	Contact resistance (initial measurement)		PASS	42
	Mating/unmating forces (initial measurement)	ESCC Generic	PASS	43
Endurance	Mating/unmating forces (final measurement)	Specification n° 3401, ESCC Detail	PASS	45
Liturance	Contact resistance (final measurement)	Specification n° 3401/039	PASS	46
	Insulation resistance		PASS	47
	Voltage proof		PASS	48
Contact sets	Engagement & separation forces	Specification n° 3401, Specification n°	PASS	53 & 54
Contact sets	Oversize pin exclusion	3401/039	PASS	55



Box 22

Additional Comments.

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	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.