

Component Title: Connectors and Savers Electrical Rectangular Non-Removable PCB Contacts, based on type MHD

Date: 27/01/2022

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Appl. No.

		Executive Member:	SINES		Date: 27/01/2022	250K	(			
Components (includi	ng series and families)	submitted for Extension	of Qualification A	Approval:			1			
ESCC COMPONENT NO.	VARIANTS	RANGE OF COM	MPONENTS	BASED ON	TEST VEHICLE / S	COMPONEN SIMILAR	NT			
3401 065	01	Contact: 52, 100, 152 300, 352 and 400Co 10, 11, 12, 30, 31, 43	ntact Codes:	MHD	3401 065 01B 152 46 30 121	HE801, KMC				
		Guiding and Locking Codes: 110, 111, 12 201			3401 065 01B 152 55 45 110					
		Operating Temperatu -55 to +125	ure Range (°C):							
Component Ma	anufacturer 2	Location of Ma	nufacturing Plant(	(s) 3			4			
Smiths interconnect		31 rue Isidore Maille 76410 Saint-Aubin le	_		Date of original qualification Date: 15/08/1998	Date of original qualification approval:				
					Certificate Ref No. 250					
	5			6			7			
ESCC Specifications		Deviations to LVT te	sting and Detail S	Specification	Qualification Extension Report					
Maintenance of quali	fication testing:	used:	_		reference and date:					
Generic: 3401	Issue: 5	No ⊠ Yes				1				
			15)							
Detail(s): 3401/06	5 Issue: 6	Deviation from curre	•							
		No ⊠ Yes	☐ (Supply o	letails)						
							8			
Summary of procurer	ment or equivalent test	results during current va	llidity period in su	pport of this ap	oplication (those to ESCC listed	d first)				
Project Name	Testing Level	LAT		Date code	Quanti	ity Delivered				
See Excel file										
PID changes since st	tart of qualification	9	Current PID V	erified by:	F. Nouals		10			
None $\square$					Name of Excutive Repres	sentative				
Minor* ⊠			Ref No: F	P.I.D CDC N° 4	13					
Major* □	*Provide details in box		Issue: 1	Г	Date	e: 27/01/2022				
	Trovido dotalio ili box		i	01/10/2021						
Current Manufacturin	g facilities surveyed by	:	F. Nouals		on 1	18/09/2021	11			
	- , ,		e of Executive Re	nresentative\		(Date)				
Satisfactory:	Yes ⊠	`	plain	presentative		(Date)				
		No	new visit since la	st maintenanc	e due to sanitary situation					
Report Reference:	CRIM 1040193				,					

	APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL				Page 2			
<b>ESCC</b>	Component title:	Connectors a			tangular	Non-Removable PCB	Appl. No.	
	Executive Member:	CNES			Date:	27/01/2022	250K	
								12
Failure Analysis, DPA, NCCS ava	ilable: Yes	□ No	$\boxtimes$	(Supply data)				
Ref. No's and purposes:								
The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	en evaluated; - that ful rts and data are availa	I compliance to able at the ESC	all ESC	C requirements in utive and therefor	s evidende e applies	on behalf of	nneue	13
Date: 28/01/2022						JP. BUSSENO		
					(S	gnature of the Executive (	Coordinator)	
Continuation of Boxes above:								14

<b>ESCC</b>
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B.Schade: Head of the Product Assurance and Safety Department

			Execut	ive Member:	CNES			Date:	27/01/2022		250k	<
Non compliance t	o ESCC requ	uirements:				_						15
No.:	Spec	cification			Par	agraph			No	n compliance	)	
Additional tasks re	equired to ach	nieve full co	mpliance	for ESCC gu	alification or	rationale for	acceptability o	f				1,0
noncompliance:	'						, ,					16
Executive Manag	er Disposition	1										17
Application Appro		X	No									
Action / Remarks	:											
								Rr	itta	Digitall	y signed	
										by Britt	ta Schade 022.03.01	
Date:								Sc	hade	10:17:4	022.03.01  4 +01'00'	



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description: See pages 5 to 7 document n° 334904

PART NUMBER	DATE CODE	LOT	SERIAL NUMBER	Qty	SIMILAR TO STYLE
3401 065 01B 052 55 30 111	2112	A	/	5	MHD 052 55 30 111
3401 065 01B 052 44 30 121	2111	A	1	5	MHD 052 44 30 121
0051472-30-J9	1951	A	1	10	0050-147
058558#00OF	1945	A	1	10	67-0050

# **SAMPLING: CONNECTORS**

DADTNIMBER	DATE	LOT	Otri	SIMILAR TO	LEVEL	
PART NUMBER	CODE	LOT	Qty	STYLE	I	п
					Env/Mec	
3401 065 01B 052 55 30 111	2112	A	1	MHD 052 55 30 111	1	
3401 065 01B 052 44 30 121	2111	A	1	MHD 052 44 30 121	1	
3401 065 01B 052 55 30 111	2112	A	1	MHD 052 55 30 111	2	
3401 065 01B 052 44 30 121	2111	A	1	MHD 052 44 30 121	2	
3401 065 01B 052 55 30 111	2112	A	1	MHD 052 55 30 111	3	
3401 065 01B 052 44 β0 121	2111	A	1	MHD 052 44 30 121	3	End/Rét
3401 065 01B 052 55 30 111	2112	A	1	MHD 052 55 30 111		4
3401 065 01B 052 44 30 121	2111	A	1	MHD 052 44 30 121		4
3401 065 01B 052 55 30 111	2112	A	1	MHD 052 55 30 111		5
3401 065 01B 052 44 30 121	2111	A	1	MHD 052 44 30 121		5

## SAMPLING: CONTACTS

PART NUMBER	DATE	LOT	SIMILAR	DESCRIPTION	HYPERTAC	LEVEL
	CODE		TO STYLE		LOT	II
0051472-30-Ј9	1951	A	0050-147	Solder straight-through female contact for PCB	HC21065	10
058558#00OF	1945	A	67-0050	Solder straight-through male contact for PCB	TS18836	10

Detail Specification reference:

3401/065

# SUMMARY OF RESULTS

Type of test	Details	Specification	PASS or FAIL	Page
	Dry heat		PASS	15 & 16
	Damp heat accelerated, 1 <sup>st</sup> cycle	ESCC Generic	PASS	18
Climatic	Cold test	Specification n° 3401,	PASS	19
sequence	Low air pressure	ESCC Detail Specification n°	PASS	20
	Damp heat accelerated, remaining cycles	3401/065	PASS	23
	Final measurements		PASS	26 & 27
Rapid change	Insulation resistance	Specification n° 3401,	PASS	38
of temperature	Voltage proof	Specification n° 3401/065	PASS	39
Retention	Contact retention	Specification n° 3401, Specification n° 3401/065	PASS	42
	Contact resistance (initial measurement)		PASS	43
	Mating/unmating forces (initial measurement)	ESCC Generic	PASS	44
Endurance	Mating/unmating forces (final measurement)	Specification n° 3401, ESCC Detail	PASS	46
	Contact resistance (final measurement)	Specification n° 3401/065	PASS	47
	Insulation resistance		PASS	48
	Voltage proof		PASS	49
Contact sets	Engagement & separation forces	Specification n° 3401,	PASS	54
Contact sets	Oversize pin exclusion	Specification n° 3401/065	PASS	55



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### NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

	norte on the commentation of the Art Control of the
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.