Report Reference: <u>CR-Visite Octobre 2021</u>

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title: TRANSISTOR BIPOLAR LOW AND HIGH POWER SINGLE DUAL MATCH AND COMPLEMENTARY NPN/PNP

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		Executive Member:	CNES			Date: 14/11/2022	361B	3	
Components (inclu	ding series and families) submitted for Extension	of Qualification	Approval:				1	
ESCC COMPONENT NO.	VARIANTS	RANGE OF COMPONENTS		BASI		TEST VEHICLE / S	COMPONEN SIMILAR	ŧΤ	
5201/001 5201/002 5201/019 5201/004	04, 05, 06, 07 04, 05, 11, 12 04, 05, 08, 09 04, 05, 06, 07	LCC3, LCC3+1 LCC3, LCC3+1 LCC3, LCC3+1 LCC3, LCC3+1	LCC3, LCC3+1 2N 222AA LCC3, LCC3+1 2N 5551			2N5551HRGE 2N5551RUBT 2N2222AHRG			
5203/010 5203/016 5207/002 5201/020	04, 05, 06, 07 06, 07, 12, 15, 16, 17 01	TO-257, SMD.5 TO-257 LCC6, FP8 SMD.5	2N 5154 BUX77ESY 2N 2920A 2ST15300						
5202/001 5202/014 5204/002 5204/006 5207/005	04, 05, 06, 07 04, 05, 06, 07 04, 05, 06, 07 06, 07 07,09 10, 11	LCC3, LCC3+1 LCC3, LCC3+1 TO-257, SMD.5 TO-257 LCC6, FP8	23, LCC3+1 2N 5401 257, SMD.5 2N 5153 257 BUX78ESY			2N3810KT 2N3810RHRG 2N5153RESYHRG 2N5153SHRG			
5207/009	01,02	FP8		2ST 3360		I	Ī		
Component N	Manufacturer 2		anufacturing Plar		_			4	
STMicroelectronics		3, rue de Suisse BP	4199, 35041 Re	nnes Cedex	Date	of original qualification ap : 15/07/2019 ficate Ref No. 361	proval:		
ESCC Specification Maintenance of qua Generic: 5000 Detail(s): 5201/0 5201/0 5201/0 5203/0 5203/0 5203/0 5202/0 5202/0 5202/0 5202/0 5202/0 5203/0 5200/0 5200/0 5200/0 5200/0 5	Issue: 10 01 Issue: 8 02 10 01 Issue: 8 02 10 04 8 10 10 16 6 02 10 20 3 01 10 14 9 02 5 06 6 05 8	Deviations to LVT te used: No ⊠ Yes	No ⊠ Yes ☐ (supply details in Box 15) Deviation from current Specifications:			Qualification Extension Report reference and date: 2N3810RKT ID33620003X8 DC2034A 2N5153SRHRG ID33838005YL DC2040A 2N5551RUBT ID33621001Z0 DC2012A SOC3810RHRG ID33103004ZX DC2105B 2N5153RESYHRG ID33838006ZP DC2044A SOC2222AHRG ID33920008YL DC2209B SOC5551HRGE ID33926008Z5 DC2138A			
21 2			and the same of th					8	
Summary of procure Project Name	ement or equivalent test Testing Level		alidity period in s	Date code	applicatio	n (those to ESCC listed fir	rst) Delivered		
Floject Name	resting Level	LAI		Date code		Quantity	Delivered		
	\$								
PID changes since	start of qualification	9	Current PID	Verified by:	-	G. Quadri, CNES	<u> </u>	10	
None			1000 1000000			ame of Excutive Represer			
Minor* ⊠			Ref No:	8097046 (gen	eric) rev	36 & 8124528 (specific Bij	polar) rev 25		
Major* □	*Provide details in box	С	Issue: Rev Date:	Rev 36 & 25 19/08/2022		Date:	08/11/2022		
Current Manufacturi	ing facilities surveyed by	r.	JP Sauv	eplane, CNES	or	08/	10/2021	11	
		(Name	e of Executive R	Representative)	1	(Date)		
Satisfactory:	Yes ⊠	J * U. O.	plain	•		·	-		



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Executive Member: CNES Date: 14/11/2022 361B 12 Failure Analysis, DPA, NCCS available: Yes \boxtimes No (Supply data) NCCS2CSTM203: Arcing during initial electrical mesurement. Ref. No's and purposes: 13 The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein. 14/11/2022 Date: Gianandrea Quadri (Signature of the Executive Coordinator) Continuation of Boxes above: 14



Component title:

Executive Member:

CNES

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Non compliance to ESCC requirements:

No.: Specification Paragraph Non compliance Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of 16 **Executive Manager Disposition** 17 Application Approval: Yes X No Action / Remarks: Date:

B. Schade: Head of the Product Assurance and Safety Department



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4 (for ESCC/QPL parts); or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

Full F4: 2N2222AHRG (LCC3 DC2209)	F4 Sg1 & 3: 2N3810RKT (FP8 DC2034) 2N5153RESYHRG (TO257 DC2044) 2N5153SRHRG (SMD.5 DC2040)
Full F4: 2N5551HRGE (LCC3 2138)	F4 Sg2: 2N5551 (LCC3+1 DC2012) 2N3810RHRG (SMD.5 DC2105)

Detail Specification reference: See box 5

Chart F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
Environmental/Mechanical Subgroup	Mechanical shock	×	MIL-STD-750 TM2016	2034- 2209	75	0	
	Vibration	⊠	MIL-STD-750 TM2056	2034- 2209	75	0	
	Constant acceleration	×	MIL-STD-750 TM2006	2034- 2209	75	0	
	Seal Fine leak Gross leak	×	MIL-STD-750 TM1071	2034- 2209	75	0	
	Electrical Measurement	⊠	Intermediate and End- Point Electrical Measurements	2034- 2209	75	0	
	External Visual	×	ESCC Basic Spec 20500	2034- 2209	75	0	
	Thermal shock		MIL-STD-750 TM1056	Click here to enter text.			Only applicable to axial lead glass diodes
	Temperature Cycling	×	MIL-STD-750 TM1051	2034- 2209	75	0	
	Moisture Resistance	×	MIL-STD-750 TM1021	2034- 2209	75	0	
	Seal Fine leak Gross leak	×	MIL-STD-750 TM1071	2034- 2209	75	0	
	Electrical Measurement	×	Intermediate and End- Point Electrical Measurements	2034- 2209	75	0	
	External Visual	×	ESCC Basic Spec 20500	2034- 2209	75	0	
Endurance Subgroup	Operating Life	⊠	ESCC 5000 Para, 8,19	2012- 2209	60	0	
	Electrical Measurement	×	Intermediate and End- Point Electrical Measurements	2012- 2209	60	0	
	Seal Fine leak Gross leak	⊠	MIL-STD-750 TM1071	2012- 2209	60	0	
	External Visual Inspection	⊠	ESCC Basic Spec 20500	2012- 2209	60	0	
Assembly Capability Subgroup	Permanence of Marking		ESCC Basic Spec 24800				Not applicable on Laser marking
	Terminal Strength	×	ESCC 5000 Para. 8.18	2034- 2209	25	0	•
	Internal Visual	⊠	ESCC Basic Spec 20400	2034- 2209	25	0	
	Bond Strength	×	MIL-STD-750 TM 2037	2034- 2209	25	0	
	Die Shear	×	MIL-STD-750 TM 2017	2034- 2209	15	0	



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ENTRIES

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.