



**APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL**

Component Title: Relays, non-latching, type T

Executive Member: CNES

Date: 02/11/2023

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Components (including series and families) submitted for Extension of Qualification Approval:

ESCC COMPONENT NO.	VARIANTS	RANGE OF COMPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR
3601 002	01, 02 and 04	Coil voltage 5, 6, 9, 12, 18 and 26.5V	Type T	36010020112 36010020126	All variants

Component Manufacturer REL-STPI	Location of Manufacturing Plant(s) 22, rue des chaises 45140 St Jean de la Ruelle - France	Date of original qualification approval: Date: 01/02/1983  Certificate Ref No. 102
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ESCC Specifications used for Maintenance of qualification testing: Generic: 3601 Issue 5 Detail(s): 3601 002 Issue 4	Deviations to LVT testing and Detail Specification used: No <input checked="" type="checkbox"/> Yes <input type="checkbox"/> (supply details in Box 15)  Deviation from current Specifications: No <input checked="" type="checkbox"/> Yes <input type="checkbox"/> (Supply details)	Qualification Extension Report reference and date: 3805 Rapport de VOQ T12 F70, 19/12/2022 REQ 01 05 23 _ Qualification Embase enverrée SCHOTT _ T
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Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first)

Project Name	Testing Level	LAT	Date code	Quantity Delivered
See File : Vente de relais T QPL de janvier 2019 à aujourd'hui.xlsx				1558

PID changes since start of qualification None <input type="checkbox"/> Minor* <input type="checkbox"/> Major* <input checked="" type="checkbox"/> *Provide details in box: 19	Current PID Verified by: L. Fontaine, CNES Name of Executive Representative Ref No: PID T Issue: Z Rev Date: 22/06/2023	Date: 13/01/2020
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Current Manufacturing facilities surveyed by: L. Fontaine, CNES on 22/11/2022 (Name of Executive Representative) (Date)
Satisfactory: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Explain
Report Reference: 2022.0017036-CR-Fontaine-Visite -REL-STPI-Novembre-2022



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Failure Analysis, DPA, NCCS available: Yes  No  (Supply data)

Ref. No's and purposes: 2CREL201 : REL was not be able to perform the VOQ on time for the type T relay. CLOSED.

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The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES, as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

Date: 02/11/2023

*Gianandrea Quadri*  
G. QUADRI, CNES  
(Signature of the Executive Coordinator)

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Continuation of Boxes above:

PID CHANGES :

- Addition of documents from Section 1 \_ REL Organization
- Addition of the double source SCHOTT EMBASE
- Batch management policy update



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Non compliance to ESCC requirements:

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No.:	Specification	Paragraph	Non compliance

Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance:

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Executive Manager Disposition

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Application Approval: Yes  No

Action / Remarks:

Date:

B. Schade: Head of the Product Assurance and Safety Department



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**ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION**

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Tests conducted in compliance with:

- ESCC 3601 generic specification; Chart F4 (for ESCC/QPL parts);
- Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

36010020112 DC 2240

36010020126 DC 2313

Detail Specification reference: 3601/002

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Environmental / Mechanical Subgroup (Column 1)	Thermal Shock	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 107	2240	6	0	
	Low Level Sine Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 204	2240	6	0	
	Random Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 214	2240	6	0	
	Low Level Mechanical Shock	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 213	2240	6	0	
	Resistance to Soldering Heat	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 210	2240	6	0	
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	6	0	
Environmental / Mechanical Subgroup (Column 2)	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2240	6	0	
	High Level Sine Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 204	2240	6	0	
	High Level Mechanical Shock	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 213	2240	6	0	
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	6	0	
Endurance Subgroup 1 (Column 1)	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2240	6	0	
	Low Level Life	<input checked="" type="checkbox"/>	ESCC 3601 Para. 8.11.1	2240	3	0	
	Inductive Life	<input type="checkbox"/>	ESCC 3601 Para. 8.11.2				Only applicable to relays with Rated Resistive Load Contact Current greater than or equal to 5A.
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	3	0	
	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2240	3	0	



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Endurance Subgroup 1 (Column 2)	Coil Life	<input type="checkbox"/>	ESCC 3601 Para. 8.12				Agreed deviation : Coil Life and the subsequent tests shall only be performed for Qualification.
	Seal (Fine and Gross Leak)	<input type="checkbox"/>	MIL-STD-202, Test Method 112				
	External Visual Inspection	<input type="checkbox"/>	ESCC Basic Specification No. 20500				
Endurance Subgroup 1 (Column 3)	Intermediate Current	<input checked="" type="checkbox"/>	ESCC 3601 Para. 8.13	2240	6	0	
	Mechanical Life	<input type="checkbox"/>	ESCC 3601 Para. 8.14				Only applicable to relays with Rated Resistive Load Contact Current greater than or equal to 5A.
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	6	0	
	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2240	6	0	
Endurance Subgroup 2	Resistive Life	<input checked="" type="checkbox"/>	ESCC 3601 Para. 8.11.3	2240	6	0	
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	6	0	
	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2240	6	0	
Assembly Capability Subgroup	Solderability	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 208	2240	3	0	
	Overload	<input checked="" type="checkbox"/>	ESCC 3601 Para. 8.16	2240	3	0	
	Permanence of Marking	<input type="checkbox"/>	ESCC Basic Specification No. 24800				Not applicable for laser marking
	Terminal Strength	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 211	2240	3	0	
	Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2240	3	0	
Additional Tests	Base Mechanical strength _ Soldering contacts/pins	<input checked="" type="checkbox"/>	Internal Specification REL n° 58105, 58106 et 58028	Lot number T001 (V2070)	5	0	New base SCHOTT validation
	Base Mechanical strength _ Bridge welding	<input checked="" type="checkbox"/>	Internal Specification REL n° 58081 ind A	Lot number T001 (V2070)	5	0	
	Base Mechanical strength _ Cover welding	<input checked="" type="checkbox"/>	Internal Specification REL n° 58156 ind A. A	2313	3	0	
	Thermal Shocks	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 107	2313	6	0	
	Low Level Sine Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 204	2313	6	0	
	Random Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 214	2313	6	0	
	Low Level Mechanical Shock	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 213	2313	6	0	
	Resistance to soldering heat	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 210	2313	6	0	

Seal (Fine and Gross Leak)	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 112	2313	6	0	New base SCHOTT validation
External Visual Inspection	<input checked="" type="checkbox"/>	ESCC Basic Specification No. 20500	2313	6	0	
High Level Sine Vibration	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 204	2313	6	0	
High Level Mechanical Shock	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 213	2313	6	0	
Solderability	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 208	Lot number T001 (V2070)	5	0	
Terminal Strength	<input checked="" type="checkbox"/>	MIL-STD-202, Test Method 211	2313	3	0	
RX inspection	<input checked="" type="checkbox"/>	-	2313	3	0	



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES

Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.