ESCC

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title:

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARDBASED ON TYPES BUY15CS23J, BUY15CS23K, BUY15CS45B, BUY15CS57A

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		Executive Memb	er:	German Space A	gency at	DLR	Date: 19/10/2023	339D			
Components (including	ng series and familie	s) submitted for Ex	tension	of Qualification	Approval:				1		
ESCC COMPONENT NO.	VARIANTS RANGE O			DMPONENTS BASED ON			TEST VEHICLE / S	COMPONEN' SIMILAR	Т		
5205/031	01 02 03 04	2 3			BUY15 BUY15	CS23J-01 CS57A-01 CS23K-01 CS45B-01	BUY15CS57A-01	Х			
							Additional test vehicle for extension MOQ see Annex 1				
Component Ma	anufacturer	2 Location	of Mar	nufacturing Plant((s)	3			4		
Infineon Technologie	Infineon Technologies AG			licon for packing and	screening	ı	Date of original qualification approval: Date: 01/01/2016				
							Certificate Ref No. 339	initial: May 2016			
		5				6			7		
ESCC Specifications Maintenance of qualif		Deviations to	LVT tes	sting and Detail S	pecificati	on used:	Qualification Extension Report reference and date:				
Generic: 5000	Issue: 10	No ⊠	Yes	☐ (supply de	etails in B	2236LR20, Iss. 1a, Sept 2023					
Detail(s): 5205/030	lssue: 3	Deviation from	n currer	nt Specifications:		2236LR30, Iss. 1a, Sept 2023					
5205/03		No 🗵	Yes	☐ (Supply d	etails)	2117LR10, Iss. 1a, Sept 2023					
5205/03: 5205/03:							2117LR13, Iss. 1b, Sept 20 2117LR14, Iss. 1a, Sept 20				
									8		
500 TO 1000	72.52 10 10	21 1 22 2	10.50		pport of to Date code		on (those to ESCC listed first	1000			
Project Name Confidential:	Testing Leve		LAT Date code				Quantity D	elivered			
PID changes since sta	art of qualification		9	Current PID V	erified by	:	Burak Gökgöz, German Sp at DLR	ace Agency	10		
None							Name of Excutive Represer	ntative			
Minor* ⊠					0-GEPID-P000, Issue 2h, 20.09.2023						
Detail PID: A63500-L5491-P000, Issue 10, 21.03.2023 Major* □ *Provide details in box:											
	See Annex 2 / Confi	89K = 1,595 - 0.1				V II					
Current Manufacturing	g facilities surveyed b	inco		z, German Space xecutive Represe	400	at DLR		0/09/2023 (Date)			
Satisfactory:	Yes ⊠	No 🗆		Explain	illauve)		,	(Date)			
Report Reference:	INFINEON-AUD	D-DLR-09-2023									



Addition new variants

Component Title:

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARDBASED ON TYPES BUY15CS23J, BUY15CS23K, BUY15CS45B, BUY15CS57A

German Space Agency at DLR Executive Member:

Date: 19/10/2023

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Components (includin	g series and families	s) su	bmitted for Qua	alificatio	on Approv	val										1
ESCC COMPONENT. NO.	VARIANTS		RANGE (OF CO	MPONEN	ITS	2000	ASED ON			TEST VEHICLE			COMPONEN SIMILAR		
5205/031	05 06 07 08						BUY150 BUY150 BUY150 BUY150	CS57/ CS23/	A-02 BUY15CS57A-02 K-02				X			
									Additional test vehicle for new variants SPQ see Annex 1							
Component Ma	anufacturer	2	0.0000000000000000000000000000000000000		/lanufactu	ıring F	Plant	3	1	ESCC	Specificat	ion use	ed for	Quali	fication	4
Infineon Technologies	AG		Dresden, for Neubibera, G			king a	and screening	8	Can	aria.	5000	laa	1	10		
					, pa			Х	Gene		5000 5205/030		ue: 1 ue:			
									Deta	ii/ 3 .	5205/03		uo.	. 3		
											5205/03: 5205/03:			3 2		
Qualification Report R	eference and date:				5	Р	PID used for m	nanufa	cturing	Quali						6
2236LR20, Iss. 1a, Se																
2117LR10, Iss. 1a, Sept 2023 2117LR12, Iss. 1a, Sept 2023 2117LR13, Iss. 1b, Sept 2023 2117LR14, Iss. 1a, Sept 2023							Generic PID: A Detail PID: A6									
PID changes since start of qualification 7 Current PID Verified by Burak Gökgöz, German Space Agency								8								
None □					1				Nam	e of E	at DL xecutive F		entativ	/e		
	(* Details not publist confidential annex 2		provided in): A63500-GE A63500-L549									
Major* □																
Current Manufacturing	g facilities surveyed	by:			Neu	biber	g				Dresden					9
Burak Gökgöz, Gerr	man Space Agency	at Dl	.R		19-20/	09/20	2023 27/06/2023									
(Name of Executive Representative) (Date)								(Date)								
INFINEON	-AUD-DLR-09-2023															
Report Re	ference															
7				_												
Satisfactory:	Yes 🛛		No 🗆	EX	xplain											
Quality and Reliability	Data															10
Evaluation testing per	formed Yes		No	\boxtimes			Failure and available	alysis,	DPA,	NCCS		Yes		No	⊠	
Report Ref. No.:			Date:				(supply da	ta)								
Equivalent Data: Single Phase Qualification - component evaluation reports reviewed 21.03.2023 Visit Report: MoM Infineon On-Site Datareview.docx Final Evaluation Report: EHC5CCS_12_RadHard_Evaluation-Test-Report_V1-02-05-2023.pdf																
Certification:							D-C11									
							Ref Nos. a	and pu	irpose:							



Component title:

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARDBASED ON TYPES BUY15CS23J, BUY15CS23K, BUY15CS45B, BUY15CS57A

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	ax.	Executive Member:	German Space Agency at DLR	Date:	19/10/2023		339D		
Non compliance t	to ESCC requirements	3:					_ 1		
No.:	Specification		Paragraph		Non compliance				
		-							
dditional tasks re	equired to achieve full	compliance for ESCC qu	ualification or rationale for acceptability	y of					
oncompliance:									
ecutive Manage	er Disposition						1		
oplication Appro	val: Yes 🗵	No 🗆							
tion / Remarks:		🚨							
Juon / Nemarks.									

Date:

B. Schade: Head of the Product Assurance and Safety Department

Component title:

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARDBASED ON TYPES BUY15CS23J, BUY15CS23K,

BUY15CS45B, BUY15CS57A

Executive Member: German Space Agency at DLR Date: 19/10/2023

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Failure Analysis, DPA, NCCS available:

Yes

No

(Supply data)

Ref. No's and purposes:

The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of DLR as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

Burak

Digital signature von Burak Goekgoez
Digital signature von Burak Goekgoez
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Dix: C=DE, S=Nordrhein-Westfalen
, L=Koeln, O=Deutsches Zentrum
fuer Luft- und Raumfahrt e.V. (DLR)
, SN=Goekgoez, G=Burak, CN=
Burak Goekgoez
Grund: Ich bin der Verfasser dieses
Dokuments
Ort: Bonn
Datum: 2023.11.06
13:38.54
+01:00'
Foxit PDF Editor Version: 13.0.0

Burak Gökgöz, German Space Agency at DLR

(Signature of the Executive Coordinator)

Continuation of Boxes above:

06/11/2023

Date:

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Component Title:

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARDBASED ON TYPES BUY15CS23J, BUY15CS23K, BUY15CS45B, BUY15CS57A

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4A (for ESCC/QPL parts); or PID-TFD (for ESCC/QML parts) or PID-TFD

Tests vehicle identification/description:

MoQ lot 1	2236LR30_I1a, 2312A	BUY65CS28A-01, EndSG
MoQ lot 2	2236LR20_I1a, 2248G	BUY15CS57A-01, EnvMechSG
SPQ 1st qual lot	2117LR10 I1a, 2311A	BUY65CS08J-02, AssCapSG
SPQ 4th qual lot	2117LR13 l1b, 2234A	BUY06CS45B-02, AssCapSG
SPQ 5th qual lot	2117LR14 I1a, 2243F	BUY25CS12K-02, EnvMechSG

Detail Specification reference: 5205/030; 5205/031; 5205/32; 5205/033

Chart F4A	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
	Mechanical shock	\boxtimes	MIL-STD-750 TM2016	2248G 2243F	17 17	0	
Environmental/Mechanical Subgroup	Vibration		MIL-STD-750 TM2056	2248G 2243F	17 17 17	0	
	Constant acceleration		MIL-STD-750 TM2006	2248G 2243F	17 17	0	
	Seal Fine leak Gross leak		MIL-STD-883 TM1014	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
	Electrical Measurement		Intermediate and End-Point Electrical Measurements	2248G 2243F	17 17	0	
hanic	External Visual		ESCC Basic spec 20500	2248G 2243F	17 17	0	
mental/Mech	Thermal shock		MIL-STD-750 TM1056				Temperature Cycling performed
	Temperature Cycling		MIL-STD-883 TM1010	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
viron	Moisture Resistance	\boxtimes	MIL-STD-750 TM1021	2248G 2243F	17 17	0	
Env	Seal Fine leak Gross leak		MIL-STD-883 TM1014	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
	Electrical Measurement	\boxtimes	Intermediate and End-Point Electrical Measurements	2248G 2243F	17 17	0	Deviation with chart we
	External Visual		ESCC Basic spec 20500	2248G 2243F	17 17	0	
	Operating Life		ESCC 5000 Para. 8.19	2312A	16	0	
Endurance Subgroup	Electrical Measurement	\boxtimes	Intermediate and End-Point Electrical Measurements	2312A	16	0	
	Seal Fine leak Gross leak		MIL-STD-883 TM1014	2312A	16	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
	External Visual Inspection		ESCC Basic spec 20500	2312A	16	0	
	Permanence of Marking		ESCC Basic Spec 24800				n.a. due to laser marking
ability	Terminal Strength		ESCC 5000 Para. 8.18	2311A			N/A acc. ESCC Det. Spec 5205/033 §§ 2.1.1.2
Cap	Terminal Strength	×	ESCC 5000 Para. 8.18	2234A	6	0	30
Assembly Capability Subgroup	Internal Visual	⊠	ESCC Basic Spec 20400	2311A 2234A	7 6	0	
Assei	Bond Strength	\boxtimes	MIL-STD-750 TM 2037	2311A 2234A	7	0	
	Die Shear		MIL-STD-750 TM 2017	2311A 2234A	7 6	0	
nal	Internal Gas Analyse	×	MIL-STD-883 TM 2036	2311A	6	0	On BUY65CS08J-02 Report: 2117LR10:I1a
Additional							
Ă							



Addition new variants

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Executive Member: German Space Agency at DLR

Date: 19/10/2023

ANNEX 1: LIST OF TESTS DONE TO SUPPORT NEW OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4A (for ESCC/QPL parts); or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

MoQ lot 2	2236LR20_l1a, 2248G	BUY15CS57A-01, EnvMechSG
SPQ 1st qual lot	2117LR10 I1a, 2311A	BUY65CS08J-02, AssCapSG
SPQ 3rd qual lot	2117LR12 I1a. 2234B	BUY15CS57A-02, EndSG
SPQ 4th qual lot	2117LR13_l1b, 2234A	BUY06CS45B-02, AssCapSG
SPO 5th qual lot	2117I R14 I1a 2243F	BUY25CS12K-02_EnvMechSG

Detail Specification reference:

5205/030; 5205/031; 5205/32; 5205/033

Chart F4A	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
	Mechanical shock	\boxtimes	MIL-STD-750 TM2016	2248G 2243F	17 17	0	
Environmental/Mechanical Subgroup	Vibration	\boxtimes	MIL-STD-750 TM2056	2248G 2243F	17 17	0	
	Constant acceleration	\boxtimes	MIL-STD-750 TM2006	2248G 2243F	17 17	0	
	Seal Fine leak Gross leak		MIL-STD-883 TM1014	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
al Sı	Electrical Measurement	\boxtimes	Intermediate and End-Point Electrical Measurements	2248G 2243F	17 17	0	
anica	External Visual	\boxtimes	ESCC Basic spec 20500	2248G 2243F	17 17	0	
Mech	Thermal shock		MIL-STD-750 TM1056	22101			Temperature Cycling performed
nental//	Temperature Cycling		MIL-STD-883 TM1010	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
ironr	Moisture Resistance		MIL-STD-750 TM1021	2248G 2243F	17 17	0	
Env	Seal Fine leak Gross leak		MIL-STD-883 TM1014	2248G 2243F	17 17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
	Electrical Measurement		Intermediate and End-Point Electrical Measurements	2248G 2243F	17 17	0	
	External Visual		ESCC Basic spec 20500	2248G 2243F	17 17	0	
	Operating Life	×	ESCC 5000 Para. 8.19	2234B	17	0	
dp dp	Electrical Measurement	\boxtimes	Intermediate and End-Point Electrical Measurements	2234B	17	0	
Endurance Subgroup	Seal Fine leak Gross leak	\boxtimes	MIL-STD-883 TM1014	2234B	17	0	See Appendix 'A' in ESCC Detail Specifications – Deviations from Chart F4A
	External Visual Inspection	\boxtimes	ESCC Basic spec 20500	2234B	17	0	
	Permanence of Marking		ESCC Basic Spec 24800				n.a. due to laser marking
billity	Terminal Strength		ESCC 5000 Para. 8.18	2311A			N/A acc. ESCC Det. Spec 5205/033 §§ 2.1.1.2
apa	Terminal Strength		ESCC 5000 Para. 8.18	2234A	6	0	9
Assembly Capability Subgroup	Internal Visual		ESCC Basic Spec 20400	2311A 2234A	7 6	0	
sser	Bond Strength	\boxtimes	MIL-STD-750 TM 2037	2311A 2234A	7 6	0	
∢	Die Shear		MIL-STD-750 TM 2017	2311A 2234A	7 6	0	
nal	Internal Gas Analyse		MIL-STD-883 TM 2036	2311A	6	0	On BUY65CS08J-02 Report: 2117LR10:I1a
Additional Tests							

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Executive Member: German Space Agency at DLR Date: 19/10/2023

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.