

Component Title:

Connectors Electrical for Printed Circuit Boards Non-Removable Solder

and Wire-Wrap Contacts and Connector Savers, based on type KMC

Page 1 Appl. No.

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Date: 27/11/2023 Executive Member: 149Q 1 Components (including series and families) submitted for Extension of Qualification Approval: **ESCC** BASED TEST COMPONENT COMPONENT VARIANTS RANGE OF COMPONENTS VEHICLE / S ON SIMILAR NO. PARTS USED FOR THE RECONDUCTION - parts manufactured at SHYI and tested at SHYF Plug KMC062 - 3 rows - straight 340103901B0625510 3401 039 01 KMC0625510110 solder contact - guide 110 110 Receptacle KMC062 - 3 rows -340103901B0624431 KMC0624431143 straight solder contact – guide 143 143 0050992-31-J9 Contact 0050982-31-J9 Contact DESCRIPTION OF THE KN PRODUCT 3401 039 01 3 rows contacts: 26, 44, 62, 80, 98, 144 Guiding and Locking Devices Codes: 110, 121, 143, 201, 202, 204, 206, 703 Contact Codes: 10, 30, 31, 40, 50, 51 and 91 Contact Ratings: 2 A (1 contact) Operating Temperature Range (°C): -55 to +125 3 2 Location of Manufacturing Plant(s) 4 Component Manufacturer Smiths interconnect 31 rue Isidore Maille Date of original qualification approval: 76410 Saint-Aubin les Elbeuf Date: 15/03/1987 Certificate Ref No. 149 Via Pier Domenico da Bissone,7A 16153 Genova GE 6 7 5 ESCC Specifications used for Deviations to LVT testing and Detail Specification Qualification Extension Report Maintenance of qualification testing: reference and date: used: (supply details in Box 15) PV n°335363 ,17 July 2023 Generic: 3401 Issue: 5 Yes Detail(s): 3401039 Issue: Deviation from current Specifications: (Supply details) ∀es 8 Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first) LAT Date code Quantity Delivered Project Name Testing Level See appendix PID changes since start of qualification 9 Current PID Verified by: F. Nouals, CNES 10 Name of Excutive Representative None Ref No: P.I.D CDC N° 43 Minor\* × Major\* ٧ Date: 27/11/2023 \*Provide details in box:

Rev Date:

24/10/2023

Current Manufacturing facilities surveyed by:			S. Hernandez, ESA	on	27/01/2022	
				(Name of Executive Representative)	<del>-</del>	(Date)
Satisfactory:	Yes		No	Explain		
Report Reference:	;	SMI-AUD-2022	2	 _		

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<b>ESCC</b>	Component title:	Connectors Electrical for Printed C Solder and Wire-Wrap Contacts an KMC	ircuit Boards Non-Removable and Connector Savers, based on type	Appl. No.
	Executive Member:		Date: 27/11/2023	149Q
Non compliance to ESCC requirements:				15
No.: Specification		Paragraph	Non compliance	
Additional tasks required to achieve full comnoncompliance:	npliance for ESCC qu			16
Executive Manager Disposition  Application Approval: Yes 🗷 No Action / Remarks:	0 🗆			17

Date:

B. Schade: Head of the Product Assurance and Safety Department

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Executive Member: CNES

Date: 27/11/2023

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ilure	Analysis, DPA, N	ICCS available:	Yes		No	$\boxtimes$	(Supply data)			
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unde	ersigned hereby certific	es on behalf of the ESC ation has been evaluate	C Execut	ive - tha	t the abo	ve info	rmation is correct; -	avidence	'	
ant a	e etated in hov 15.) -	ation has been evaluate that the reports and dat tutive Member for ESC	a are avai	lable at	the ESC	C Exec	cutive and therefore	applies on benail of		
ES as	the responsible Exec	dive Member 101 2300	o qualilica	uon stat	us to be	CACCITO	ou to allo compension	Gianand	ea Quadri	
e:	12/12/2023							(Signature of the Exe	UADRI, CNES ecutive Coordinator)	_
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ntinua	tion of Boxes above:									



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Executive Member: CNES

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

See page 5/7 document N° 335363

PART NUMBER	DATE CODE	LOT	SERIAL NUMBER	Qty	SIMILAR TO STYLE
3401 039 01 B 062 55 10 110	2314	A	/	5	KMC 062 55 10 110
3401 039 01 B 062 44 31 143	2314	A	/	5	KMC 062 44 31 143
0050992-31-J9	2317	A	1	10	0050-99
0050982-31-J9	2317	A	/	10	0050-98
		£1			

## **SAMPLING: CONNECTORS**

PART NUMBER	DATE	LOT	Qty	SIMILAR TO STYLE	LE	VEL
THE NOMBER	CODE	LOI	40	SIMILIR TO STILL	I	II
3401 039 01 B 062 55 10 110	2314	A	1	KMC 062 55 10 110	N° 1	
3401 039 01 B 062 44 31 143	2314	A	1	KMC 062 44 31 143	Nº 1	
3401 039 01 B 062 55 10 110	2314	A	1	KMC 062 55 10 110	N° 2	
3401 039 01 B 062 44 31 143	2314	A	1	KMC 062 44 30 121	N° 2	
3401 039 01 B 062 55 10 110	2314	A	1	KMC 062 55 10 110	N° 3	
3401 039 01 B 062 44 31 143	2314	A	1	KMC 062 44 31 143	N° 3	
2401 020 01 D 062 55 10 110	2214			VI) 60 060 55 10 110		2.50
3401 039 01 B 062 55 10 110 3401 039 01 B 062 44 31 143	2314 2314	A A	1	KMC 062 55 10 110 KMC 062 44 31 143		N° 4 N° 4
			-	11.10 002 11 01 110		٠, ٦
3401 039 01 B 062 55 10 110	2314	A	1	KMC 062 55 10 110		N° 5
3401 039 01 B 062 44 31 143	2314	A	1	KMC 062 44 31 143		N° 5

# **SAMPLING: CONTACTS**

	PART NUMBER	DATE CODE	LOT	SIMILAR TO STYLE	DESCRIPTION	HYPERTAC LOT	LEVEL
	0050992-31-J9	2317	A	0050-99	DOUILLE 0050.99 J9 061324#00J9	61194/0001	10
1467	0050982-31-J9	2317	A	0050-98	DOUILLE 0050.98 J9 061323#00J9	51019/0001	10

Detail Specification reference:

3401

# SUMMARY OF RESULTS

Type of test	Details	Specification	PASS or FAIL	Page
	Dry heat		PASS	15 & 16
	Damp heat accelerated, 1 st cycle	ESCC Generic	PASS	18
Climatic	Cold test	Specification n° 3401, ESCC Detail	PASS	19
sequence	Low air pressure	Specification n°	PASS	20
	Damp heat accelerated, remaining cycles	3401/016	PASS	23
	Final measurements		PASS	25 & 26
Rapid change	Insulation resistance	Specification n° 3401. Specification n°	PASS	37
temperature	Voltage proof	3401/039	PASS	38
Retention	Contact retention	Specification n° 3401, Specification n° 3401/039	PASS	41
	Contact resistance (initial measurement)		PASS	42
	Mating/unmating forces (initial measurement)	ESCC Generic	PASS	43
Endurance	Mating/unmating forces (final measurement)	Specification n° 3401, ESCC Detail Specification n° 3401/039	PASS	45
Ludiance	Contact resistance (final measurement)		PASS	46
	Insulation resistance		PASS	47
	Voltage proof		PASS	48
Contact sets	Engagement & separation forces	Specification n° 3401. Specification n°	PASS	53 & 54
Commet dets	Oversize pin exclusion	3401/039	PASS	55

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.