

Component Title:

CONNECTORS, RF COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES, BASED

Date:

29/07/2024

ON TYPES SMA, SMA 2.92 TNC and SMP

German Space Agency at DLR

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Appl. No.

Executive Member: 329 E 1 Components (including series and families) submitted for Extension of Qualification Approval: ESCC COMPONENT BASED TEST RANGE OF COMPONENT **VARIANTS** COMPONENTS SIMILAR VEHICLE / S ON NO. 1 to 10, 12 to 18, 20 to 30, 32 to 35, 37 to 47 1 to 24, 27 to 32, 34, 36 to 51, 53 to 61, 65 to 72 SMA 3402/001 32LK40A-600U9-A (no ESCC Variant) 3402/002 3402/003 1 to 6, 8 to 14 3402/008 1 to 7 TNC 06LK42A-500S9-A (no ESCC Variant) 06LK501-K00S9-A (340201004) 3402/009 1 to 3 3402/010 1 to 5 3402/021 1 to 5, 7 SMA 2.9 3402/022 1 to 5 1 to 6 3402/023 3402/024 1 to 35 SMP 3402/025 1 to 14 3402/026 1 to 13 Date of original qualification approval: 4 Component Manufacturer 2 Location of Manufacturing Plant(s) 3 Hauptstraße 1 Rosenberger Hochfrequenztechnik GmbH & Co. KG D-83413 Fridolfing 01/12/2013 Date: Germany Certificate Ref No. 329 7 5 Deviations to LVT testing and Detail Specification Qualification Extension Report ESCC Specifications used for reference and date: Maintenance of qualification testing: used: 22_2917; Index 0; 02/11/2022 Generic: 3402 Issue: 5, 6 Yes ☐ (supply details in Box 15) 23_1497; Index 0; 02/11/2022 23_2910; Index 0; 15/12/2023 Detail: 002 Issue: 8 Deviation from current Specifications: Detail: 009 Issue: 010 Detail: Issue: No Yes (Supply details) 8 Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first) Quantity Delivered LAT Date code Project Name Testing Level Confidential: "List of Space Components Order" Burak Gökgöz, German Space Agency at PID changes since start of qualification Current PID Verified by: 9 10 DLR Name of Excutive Representative None \boxtimes Ref No: RAA00081 Minor* Date: 29/07/2024 П Issue: 15 Revision: Major* *Provide details in box: See Annex 2 (Page 5; Confidential Data) Rev. Date: 22/01/2024 11 05/03/2024 - 06/03/2024 Current Manufacturing facilities surveyed by: B. Gökgöz, German Space Agency at DLR on (Date) (Name of Executive Representative) Explain Satisfactory: No Yes M ROS-AUD-DLR-2021 Issue 1 Report Reference: 28/03/2024



Date:

31/07/2024

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

CONNECTORS, RF COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES, BASED Component title:

ON TYPES SMA, SMA 2.92 TNC and SMP

Executive Member: German Space Agency at DLR Date: 29/07/2024

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Failure Analysis, DPA, NCCS available: Yes X No \bowtie (Supply data)

Ref. No's and purposes: NC1DROS401: covers the delay in MoQ due to PID update as requested during audit

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The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of DLR as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

Burak

Digital signiert von Burak Goekgoez
DN: C=DE, S=Nordrhein-Westfalen, L=Koeln,
O=Deutsches Zentrum füer Luft- und
Raumfahrt e.V. (DLR), SN=Goekgoez, G=
Burak, CN=Burak Goekgoez
Grund: Ich bin der Verfasser dieses Dokuments
Ort: Bonn
Datum: 2024.07.31 21:11:31+02/200'
Foxtt PDF Editor Version: 13.1.2
i.A. Burak Gökgöz, DLR

(Signature of the Executive Coordinator)

Continuation of Boxes above: 14

Component title:

CONNECTORS, RF COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES, BASED ON TYPES SMA, SMA 2.92 TNC and SMP

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Non compliance to ESCC	requirements:							15
No.: S	Specification		Paragraph		Non cor	mpliance		
Additional tasks required to noncompliance:	achieve full com	pliance for ESCC qual	lification or rationale for acceptability	of				16
Executive Manager Disposit	ion							17
Application Approval: Ye: Action / Remarks:	s ⊠ No							
Date:					hade: Head of the and Safety De	Product Ass	urance	



CONNECTORS, RF COAXIAL, SOLDER AND CRIMP CONTACTS, MALE, FEMALE ADAPTORS AND CONNECTING PIECES, BASED ON TYPES SMA, SMA 2.92 TNC and SMP Component Title:

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3402 generic specification; Chart F4 (for ESCC/QPL parts);

(for ESCC/QML parts) Or PID-TFD

Tests vehicle identification/description:

06LK42A-500S9-A	3402 009 (no ESCC variant) Date Code 22/50	Report No. 23_1497
06LK501-K00S9-A	3402 010 (Variant 04) Date Code 23/10	Report No. 23_2910
32LK40A-600U9-A	3402 002 (no ESCC variant) Date Code 22/21	Report No. 22_2917

ESCC 3402/009 Issue 4 / ESCC 3402/010 Issue 3 / ESCC 3402/002 Issue 8 Detail Specification reference:

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
PERIODIC TESTING	Mating and Unmating Forces		ESCC 3402, Para. 8.11	23/10	4	0	
	Random Vibration		ESCC 3402, Para. 8.15	23/10	4	0	
	Mechanical Shock		ESCC 3402, Para. 8.16	23/10	4	0	
	Temperature Cycling		ESCC 3402, Para. 8.8	23/10	4	0	
	Termal Stability of Insertion Loss		ESCC 3402, Para. 8.17	23/10	4	0	
	Shielding Effectiveness		ESCC 3402, Para. 8.18	23/10	4	0	
	Electrical Measurements at Room Temperature		ESCC 3402, Para. 8.9.9	23/10	4	0	
	Endurance		ESCC 3402, Para. 8.19	23/10	4	0	
	Seal		ESCC 3402, Para. 8.13				Only applicable to hermetically sealed, barrier-sealed or pane sealed components.
	Coupling Torque Proof	×	ESCC 3402, Para. 8.10	23/10	4	0	
	External Visual Inspection	⊠	ESCC 3402, Para. 8.14	23/10	4	0	
	Destructive Physical Analysis		ESCC 3402, Para. 8.20				Not required for Periodic Testing for extension of qualification. Required only fo Qualification Testing and for Periodic Testing for renewal o qualification after lapse.



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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCE QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.