

RF FLEXIBLE CABLE ASSEMBLY TNC, VERY HIGH POWER, 50 OHMs, DC TO 8 GHz  $\,$ Component Title:

CNES Date: Executive Member: 17/06/2025

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Components (including	ng series and famil	ies) s	ubmitted for Extension	of Qu	ualification	Approval:					1	
ESCC COMPONENT NO.			RANGE OF COMPONENTS		IENTS	BASED ON			TEST VEHICLE / S	COMPONEN SIMILAR	NT	
3408/001	4, 5 and 6		Frequency range 0-8 GHz Right angle and straight cable assemb for flexible 7.6mm cableTemperature range - 165/+165°C		ssembly	TNC Type			Variant 5, TNC VHP Straight Plug/TNC VHP Right Angle Plug, cable assemblies R23008808100007 ESCC 3408001051.80			
3408/001	7 to 13		Frequency range 0-8 GHz Straight cable assembly for flexible 7.6mm cableTemperature range - 165/+165°C		TNC Type			Variant 10, TNC VHP Straight Plug/TNC VHP Straight Jack Plug, cable assemblies R23008808300003 ESCC 3408001101.80				
Component Manufacturer 2 RADIALL			Location of Manufacturing Plant(s)  RADIALL 39 RUE VELPEAU BP30-37110 CHATEAU-RENAULT (FRANCE)				Date of original qualification approval:  Date: 16/04/2018  Certificate Ref No. 348					
		5	6			6	I					
ESCC Specifications used for Maintenance of qualification testing:			Deviations to LVT testing and Detail Specification used:			1	Qualification Extension Report reference and date:					
Generic: 3408	Issue: 4		No ☐ Yes ☒ (supply details in Box			x	CHR_2023.41.0134; date : 25/07/2024					
			15)					CHR_C2023.42.0140; date: 16/04/2025				
Detail(s): 3408/001 Issue 2			Deviation from current Specifications:									
			No ⊠ Yes □ (Supply details)									
C		44		. 1: . 1: 4					(4) +- 5000     5	4\	8	
Summary of procurement or equivalent test represent the Project Name Testing Level						Date code		piicatic	Quantity Delivered			
See documents		7701				Date code			Quantity	Benvered		
"Données ventes SHF 8MS TNC VHP_2023- 24 »												
PID changes since start of qualification			9 Current <b>PID</b> Ve			Verified by:	erified by:		Audrey Bonzi, CNES		10	
None									lame of Excutive Represer	ntative		
Minor* ⊠						PAQ CHR 0	014					
Major* ☐ *Provide details in box:						H rev 4 27/03/2025			Date:			
	19			INC	v Date.	2110312023					11	
Current Manufacturing facilities surveyed by: François Nouals on												
			(Name	e of E	xecutive R	epresentativ	e)		09/	10/2024		
Satisfactory:	No ☐ Explain CNES visit on Radiall				liall (	CHR site on 09/10/2024						
-												
CR CNES_Visite du Report Reference: 09/10/2024												



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Failure Analysis, DPA, NCCS available: Yes No (Supply data)

NC-2-C-RAD-4-02: Ref. No's and purposes:

Radiall RF Power test equipment limitation for male/male configuration (318W < 355W) with respects to the condition detailed

in the ESCC3408/001 - CLOSED

The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence

(except as stated in box 15;) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein. Signature

17/06/2025 Date:

Fontai Signature numérique de Fontaine Lya Fontaine (Signature of the Executive Coordinator) 16:58:09 +02'00'

Continuation of Boxes above:

No

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Non compliance to ESCC requirements:	

No.:	Specification	Paragraph	Non compliance	
1	3408/001 Issue 2	2.3 Environmental and mechanical tests + appendix A	Power RF handling performed at 318W instead 355W + Late of delivery on test reports and documentation (outside ESA certification deadli	d of nes)
Additional	tacks required to achieve full compliance for	ESCC qualification or rationale for accentability	of	
Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance:				
See expla	nations on NC-2-C-RAD-4-02.			
Executive	Manager Disposition			17
Application	n Approval: Yes			17
Action / R				
Data			Al. Zach	
Date:			A. Zadeh: Head of the Avionics and EEE Divi	sion



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# ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3408 generic specification; Chart F4 (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

TNC VHP Straight Plug/TNC VHP Right Angle Plug, cable assemblies R23008808100007 batch DC2330 (ESCC 3408001051.80) TNC VHP Straight Plug/TNC VHP Straight Jack Plug, cable assemblies R23008808300003 batch DC2337 (ESCC 3408001101.80)

Detail Specification reference: ESCC3408/001 issue 2

Chart F4B	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
4B	Shielding Effectiveness			2330 2337	4	0	
	External Visual inspection (added)	$\boxtimes$	ESCC 20500 § 4.4 ESCC 3408/001 §1.6.3	2330 2337	5	0	
	Connector Interface Dimensions (added)	$\boxtimes$	ESCC 20500 § 4.4 ESCC 3408/001 §1.6.3	2330 2337	5	0	
	Thermal stability of Insertion Loss	$\boxtimes$	ESCC 3408 §8.35	2330 2337	4	0	
	VSWR & Insertion Loss (added)	$\boxtimes$	ESCC 3408/001 §2.4	2330 2337	5	0	
	Thermal cycles 100 cycles	$\boxtimes$	ESCC 3408 §8.17.3 ESCC 3408/001 §2.5 & 2.4	2330 2337	5	0	
shart F	Thermal Stability of Insertion Loss	$\boxtimes$	ESCC 3408 §8.35	2330 2337	4	0	
Column 1 Sequence as detailed in ESCC 3408 chart F4B	RF Power handling	$\boxtimes$	ESCC 3408 §8.33 ESCC 3408/001 §2.4	2330 2337	4	0	Performed at 318W instead of 355W : cf NC-2-C-RAD-4-02
	RF Power cycling	$\boxtimes$	ESCC 3408 §8.34 ESCC 3408/001 §2.4	2330 2337	4	0	
	Shielding effectiveness	$\boxtimes$	ESCC 3408 §8.34 ESCC 3408/001 §2.4	2330 2337	4	0	
	Electrical measurements at room high and low temperature	×	ESCC 3408/001 §2.5	2330 2337	4	0	
	Coupling Proof torque and connector interface dimensions	×	ESCC 3408 §8.20.4 ESCC 3408/001 §2.5 ESCC 3402 §8.10 ESCC3408/001 §1.6.3	2330 2337	4	0	
	Mating and unmating forces	$\boxtimes$	ESCC3408/001 §2.3	2330 2337	4	0	
	External visual inspection	$\boxtimes$	ESCC 20500	2330 2337	4	0	
	Permanence of marking	$\boxtimes$	ESCC 24800	2330 2337	4	0	
	Radiographic inspection	×	ESCC 3408 §8.22	2330 2337	3	0	
	Destructive Physical Analysis	$\boxtimes$	ESCC 21001	2330 2337	3	0	



Box 22

Additional Comments.

#### APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

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## NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
<b>ENTRIES</b> Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.