

Micromachined filters for space applications

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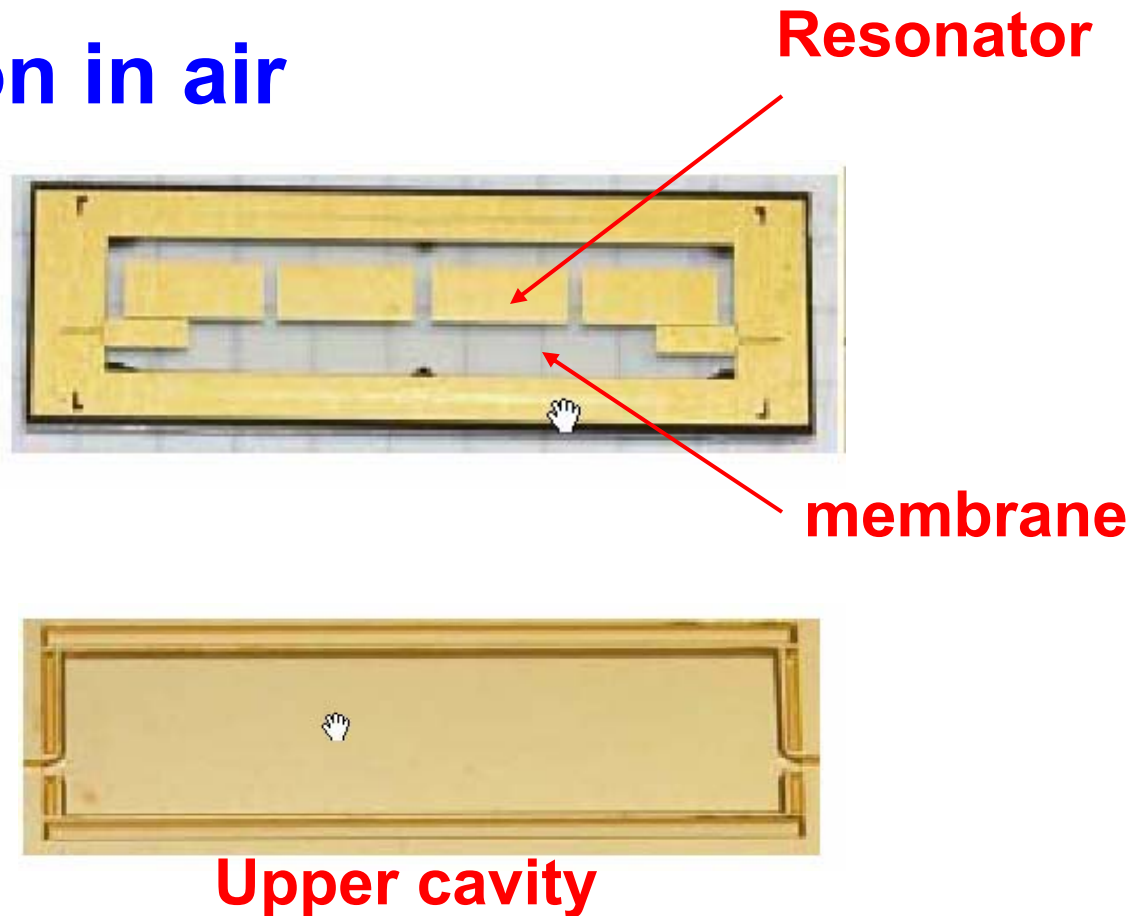
XLIM, Université de Limoges
*Reinhardt Microtech
**TAS, Toulouse

Outline

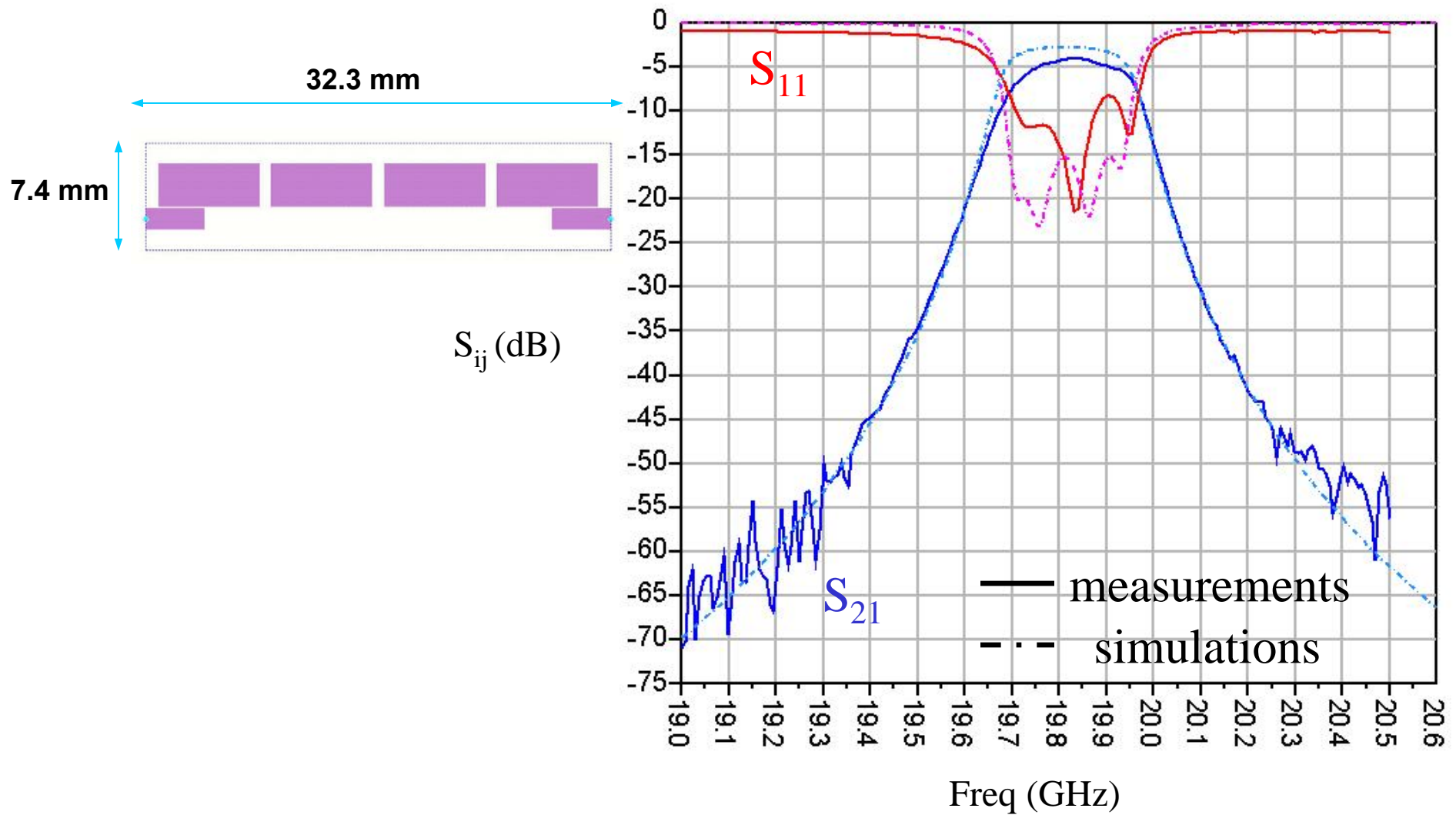
- **First fabrication and measurement**
- **loss breakdown**
- **Size reduction**
- **3D simulations**

Micro-machining

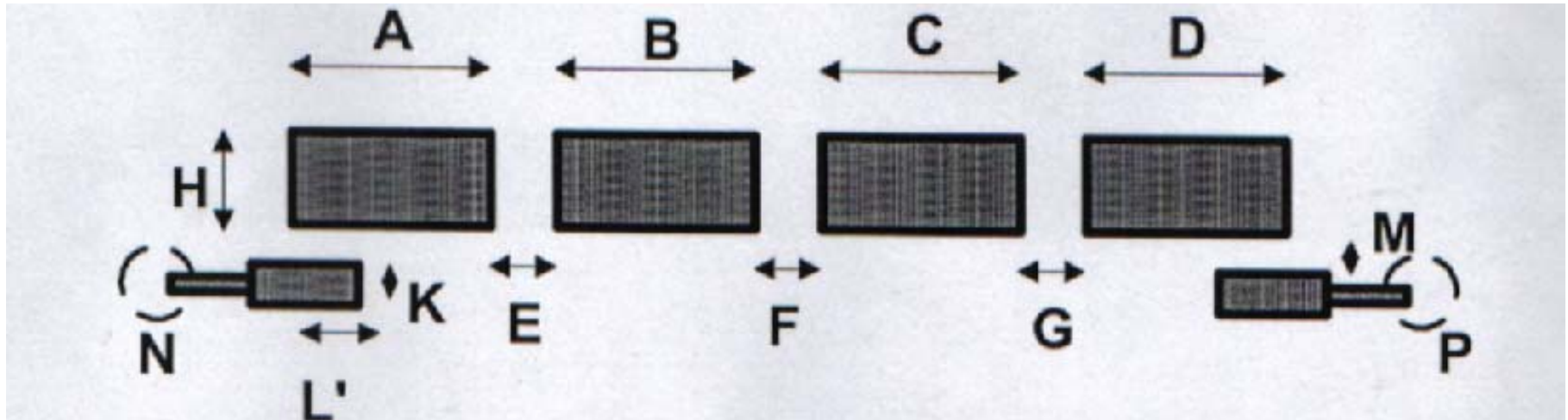
- Membrane supported
- Propagation in air
- High Q_0



First fabrication in XLIM

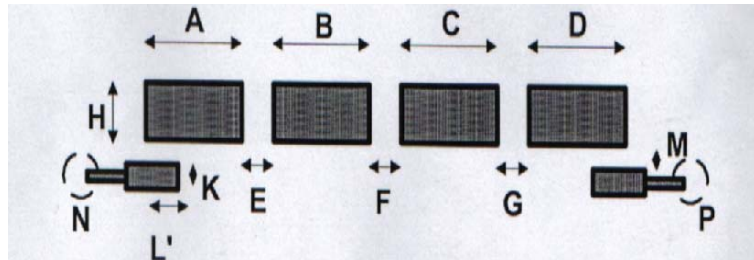


Deviation process study

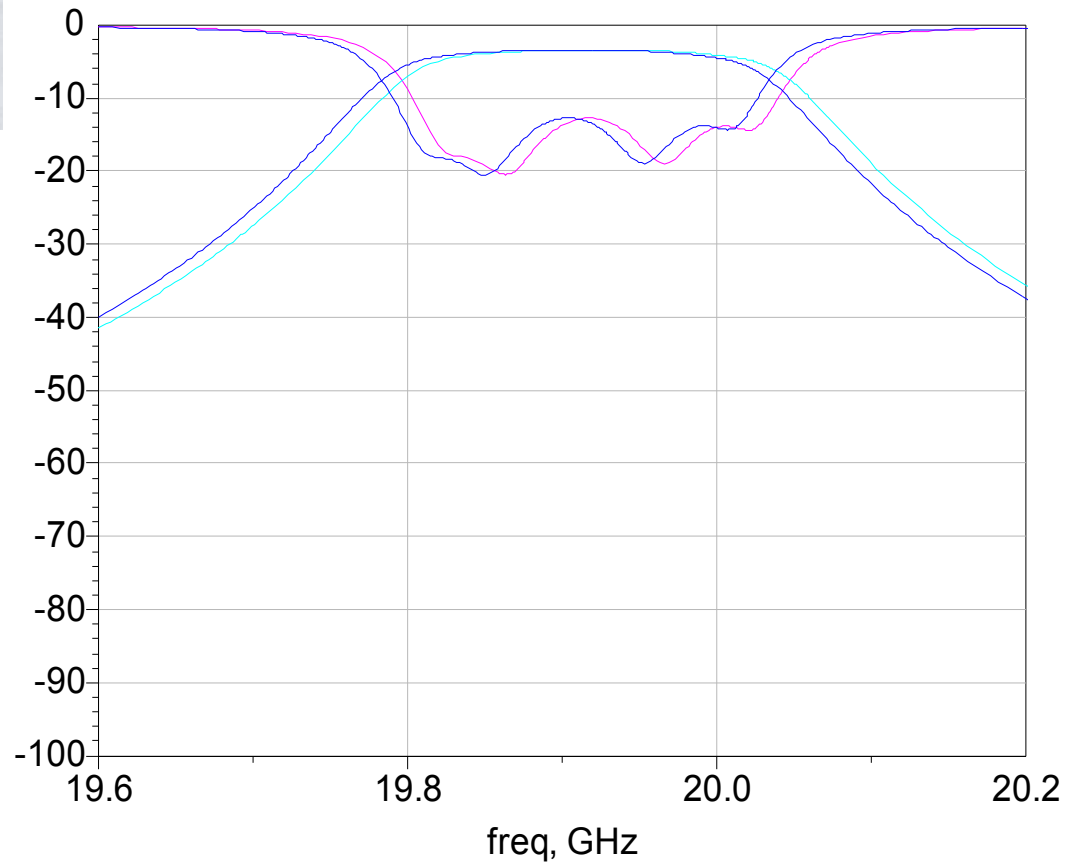


Resonator length
Inter-resonator coupling
Input/output coupling
Resonator width
Cavity thickness

Resonator length

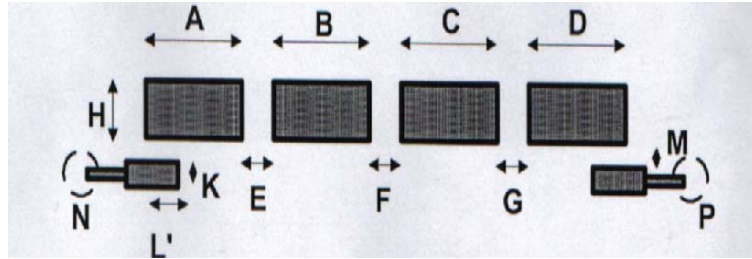


A B C D = +5 μ m

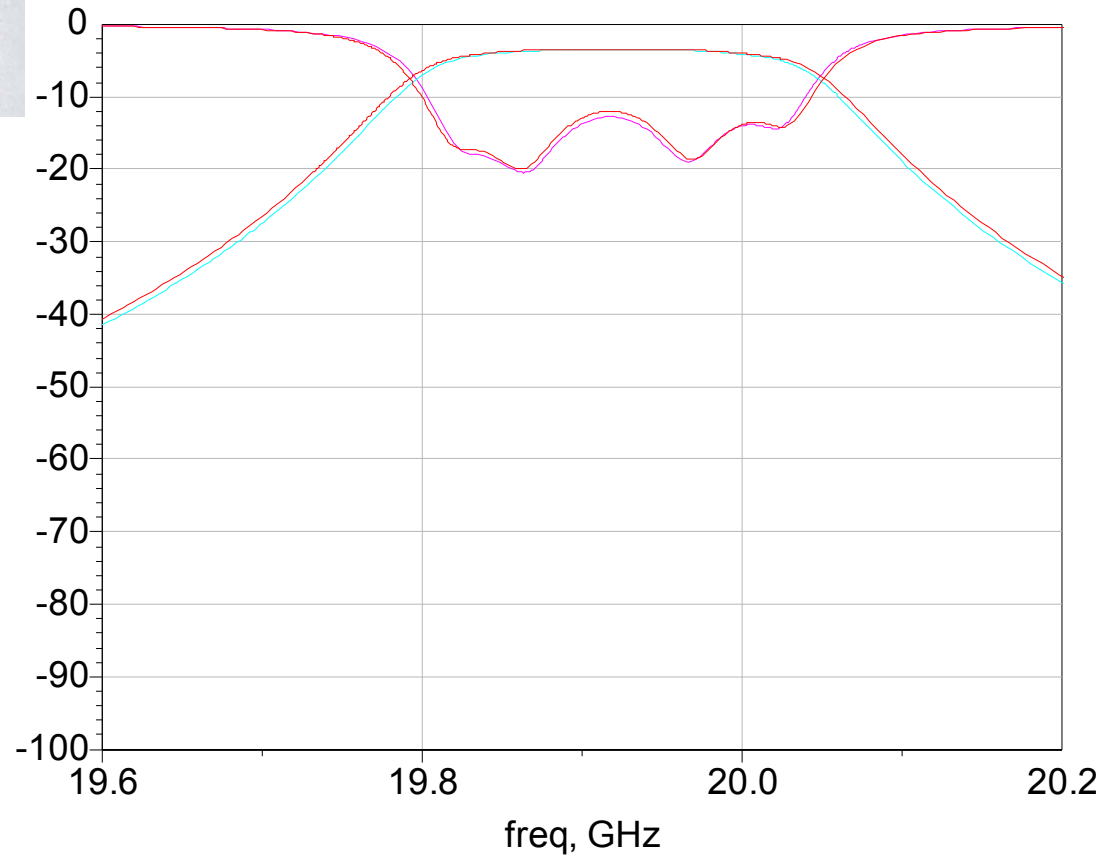


Frequency shift = -115 MHz

Inter-resonator coupling



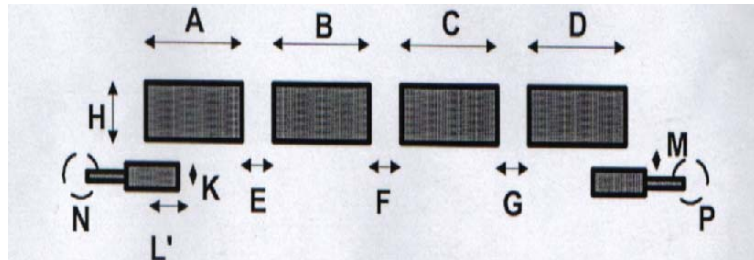
E F G = - 10 μ m



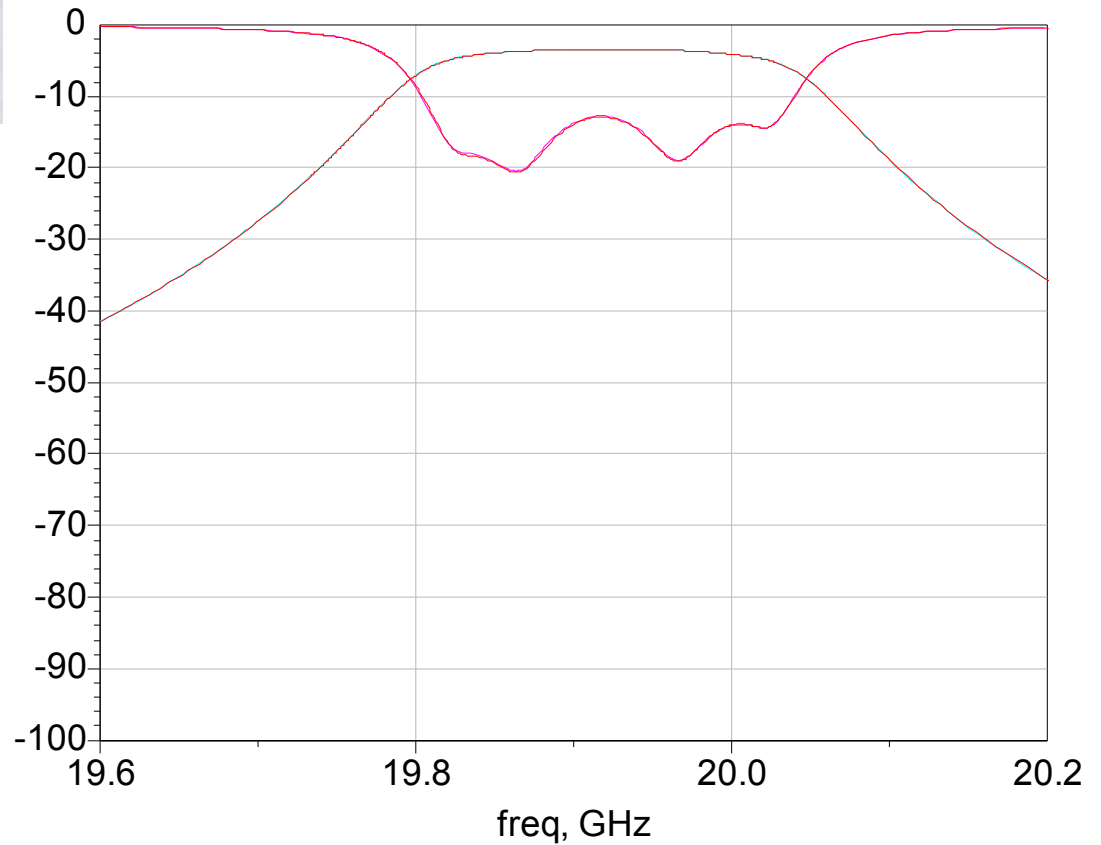
Larger bandwidth = +70 MHz

Worse adaptation = 0.7 dB

Resonator width



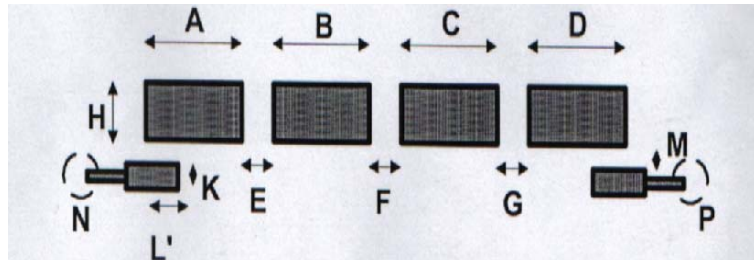
$H = -20 \mu\text{m}$



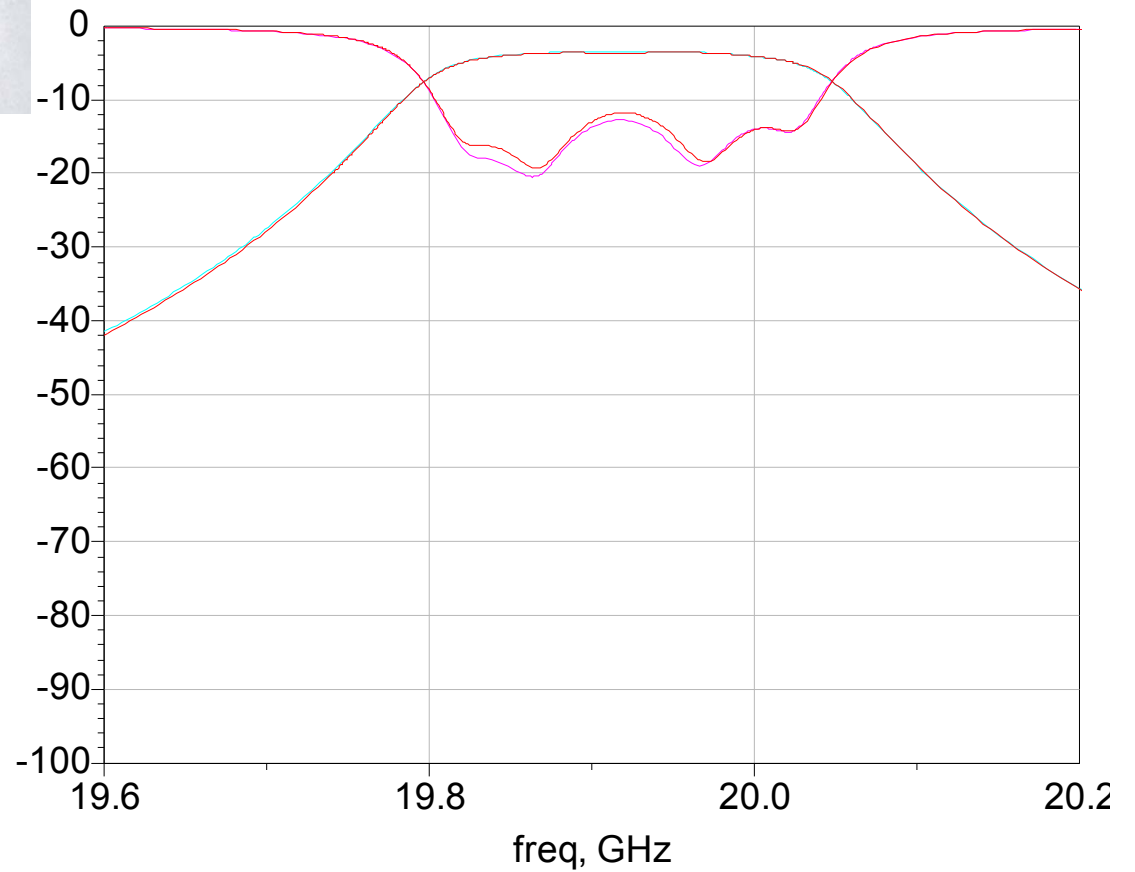
Very low influence

$$n_{\text{ins}} = +0.15 \text{ dB}$$

Input/output coupling (M)

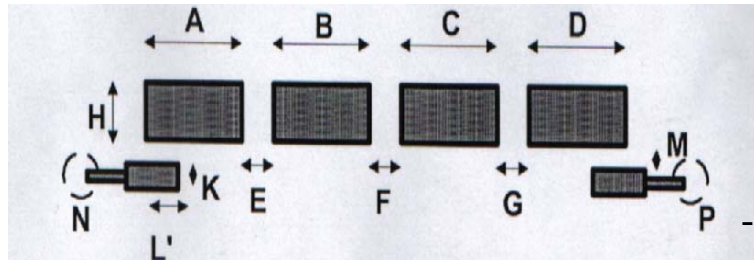


M = + 5 μm

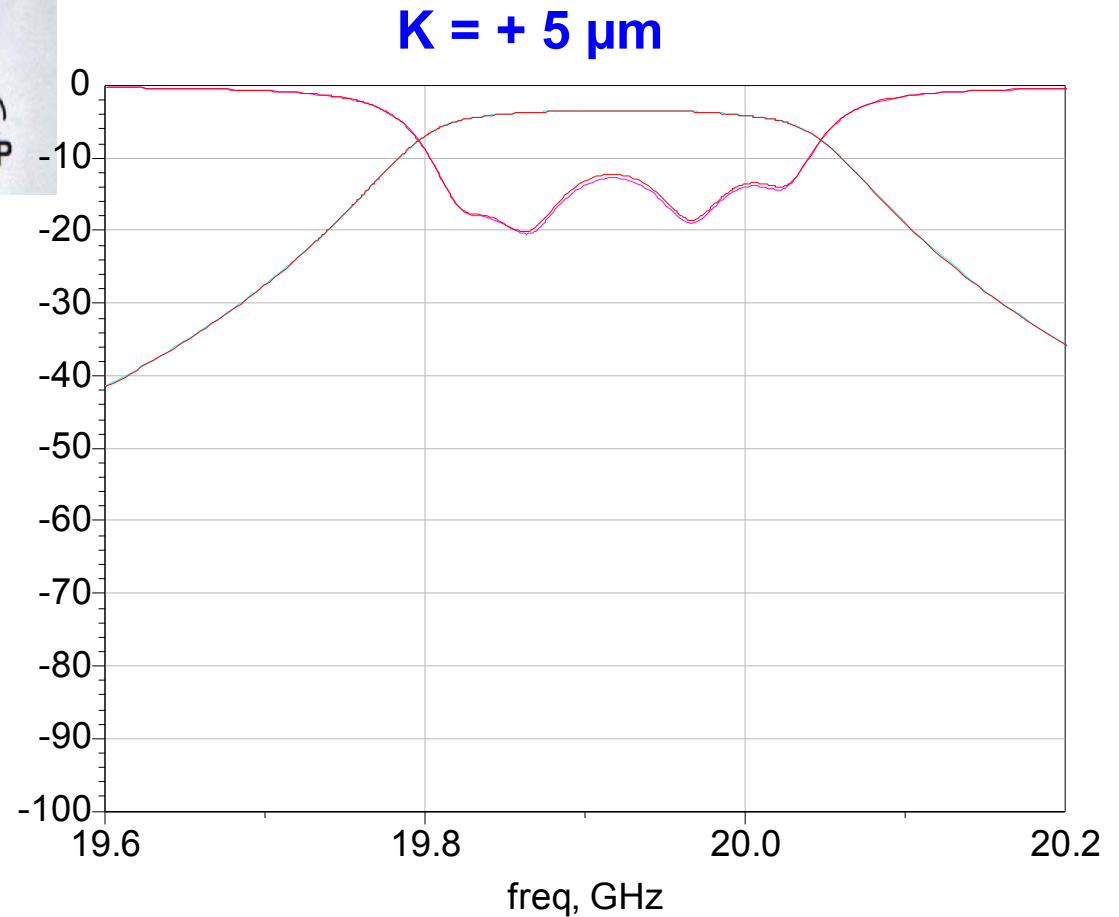


Worse matching = 0.9 dB

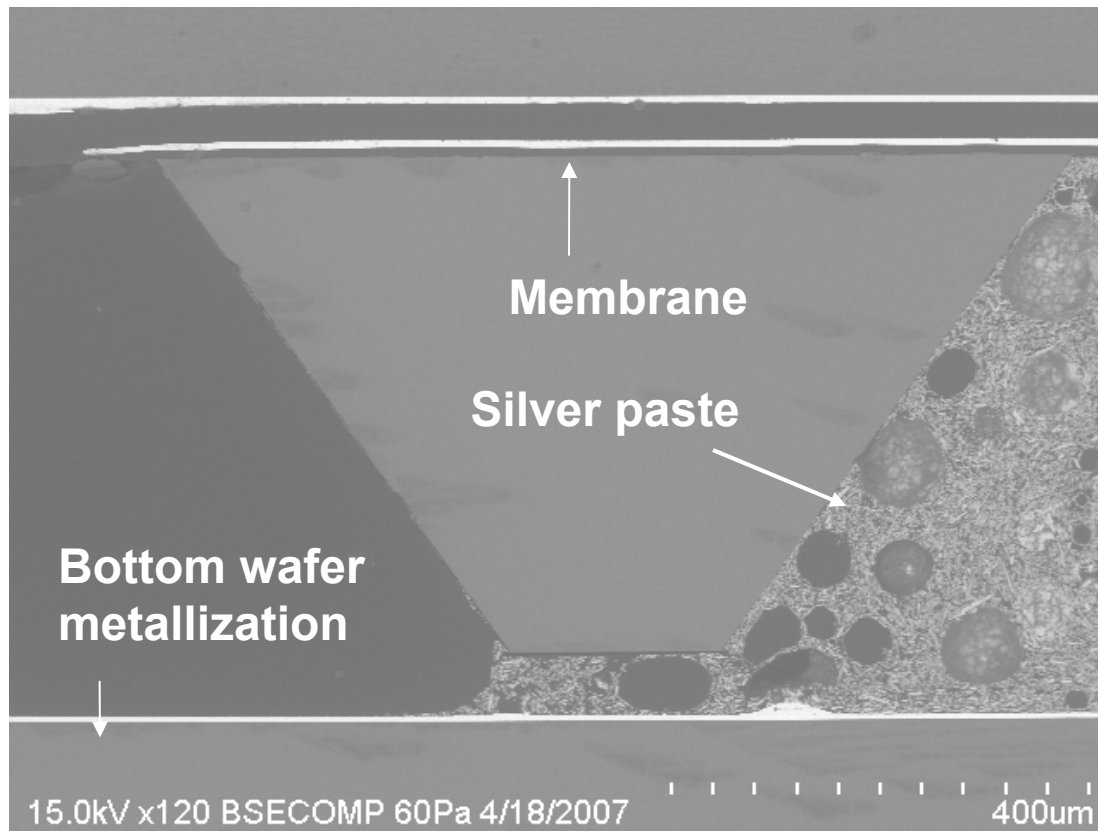
Input/output coupling (K)



Worse matching = 0.5 dB

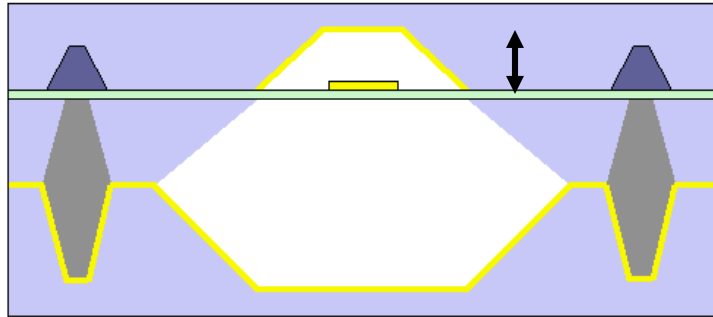


Cavity assembly



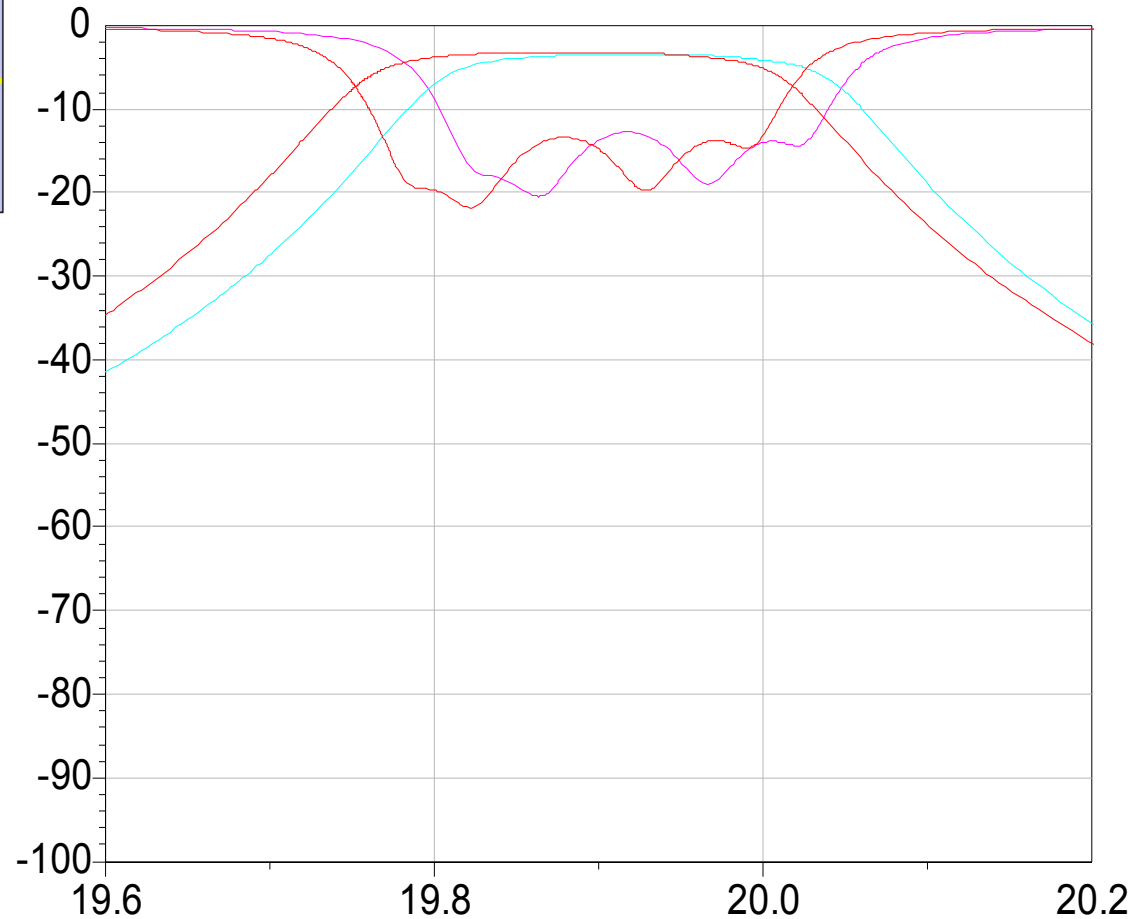
↕ Thickness increase

Cavity thickness



Hup = + 20 μm

dB(SUP20_a..S(2,1))
 dB(SUP20_a..S(1,1))
 dB(filt_ai_mom_a..S(2,1))
 dB(filt_ai_mom_a..S(1,1))



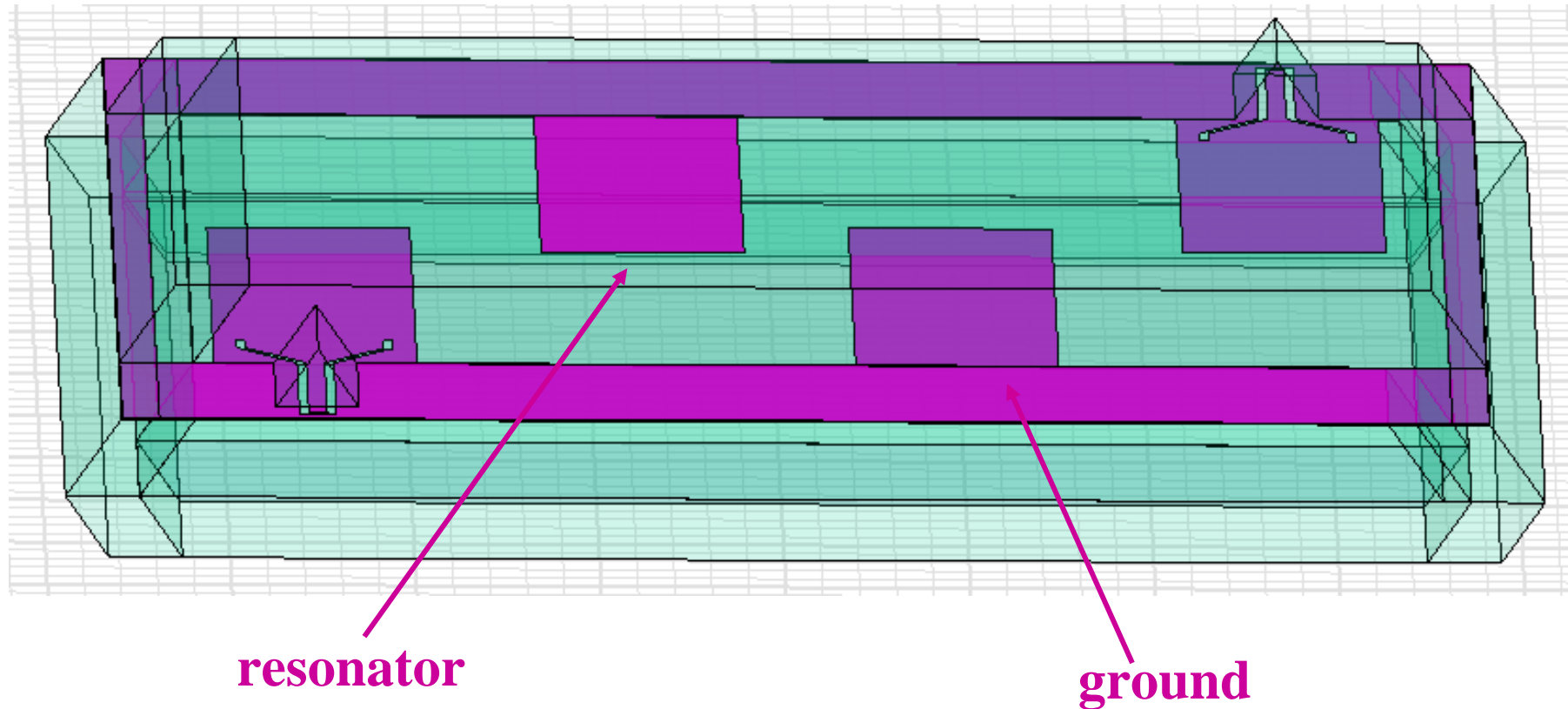
better matching = 0.7 dB

Frequency shift = 350 MHz

Summary parameters influence

| PARAMETER | INFLUENCE |
|----------------------------------|--------------------------------|
| A B C D (resonator length) | Frequency shift |
| E F G (inter resonator coupling) | Bandwidth and adaptation |
| M L (input/output coupling) | Adaptation |
| Hup Hlo (cavity thickness) | Frequency shift and adaptation |

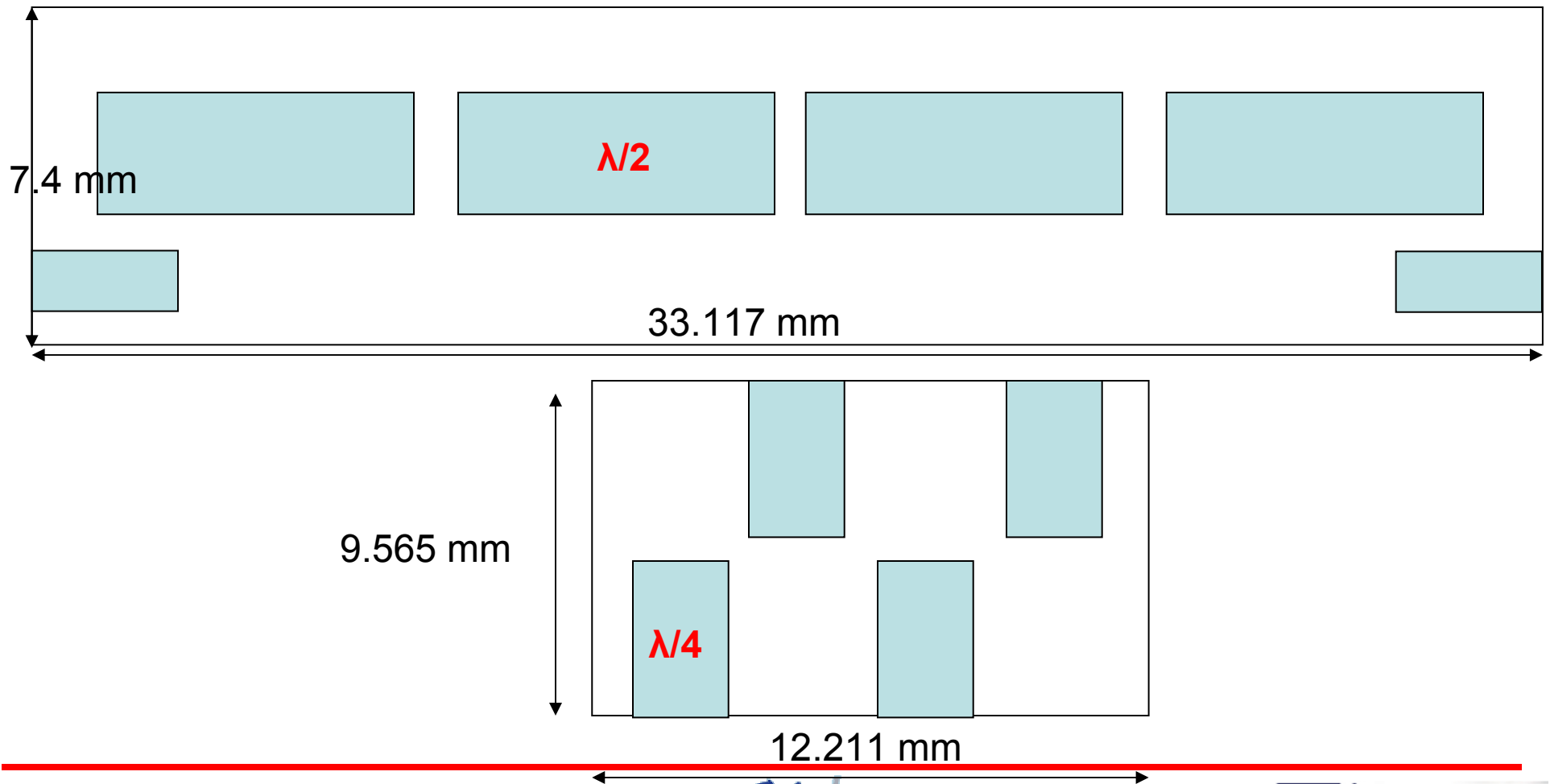
Size reduction (1)



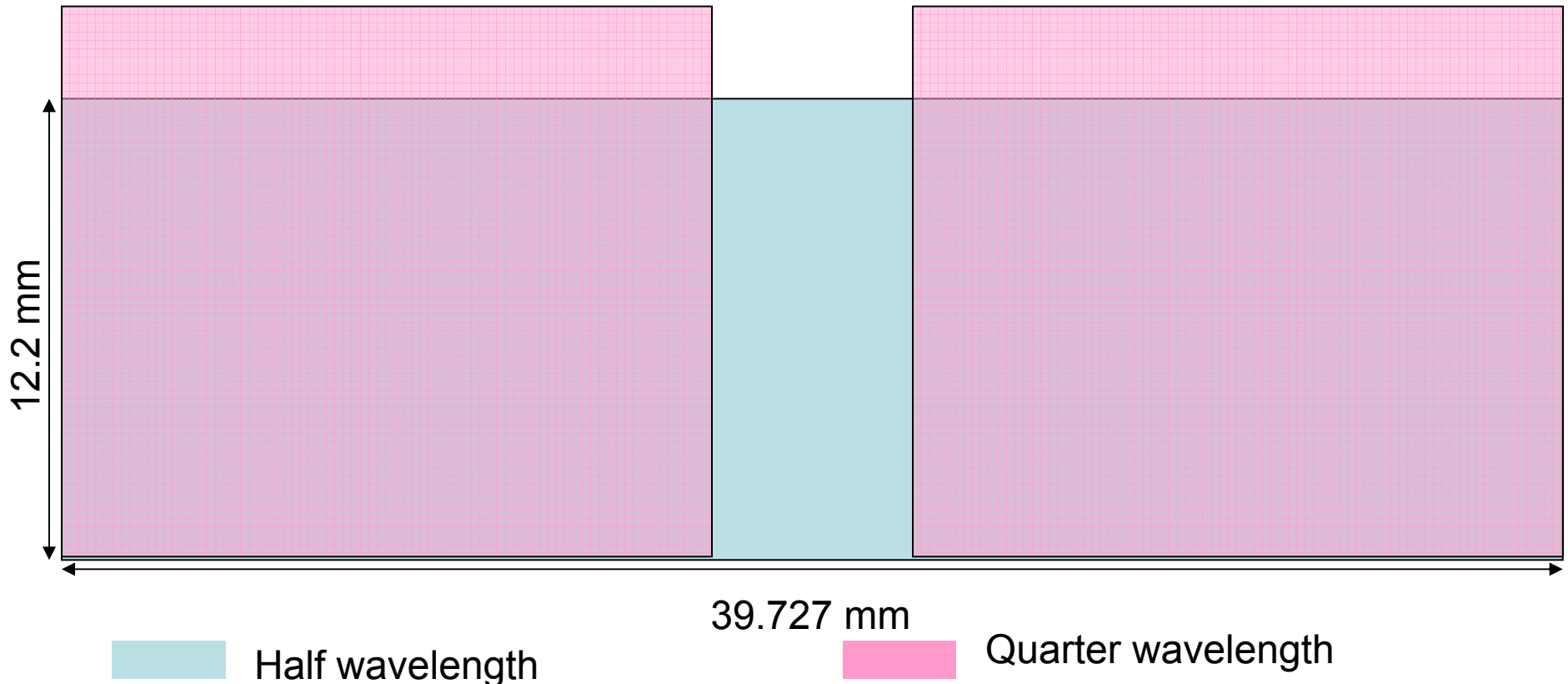
short circuited quarter wave length = half wave length

Size reduction (2)

- $\lambda/4$ resonator

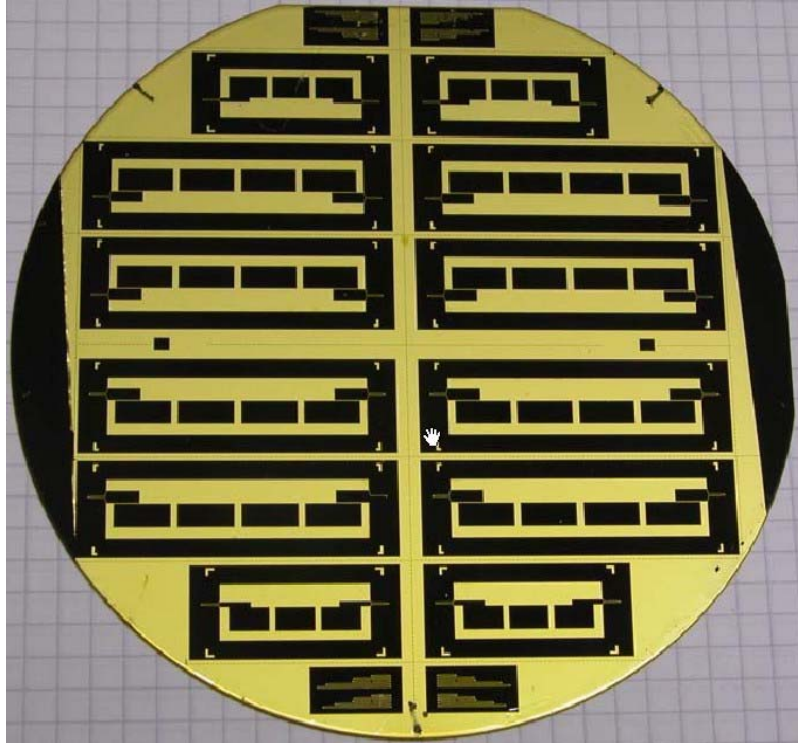


Comparison after packaging

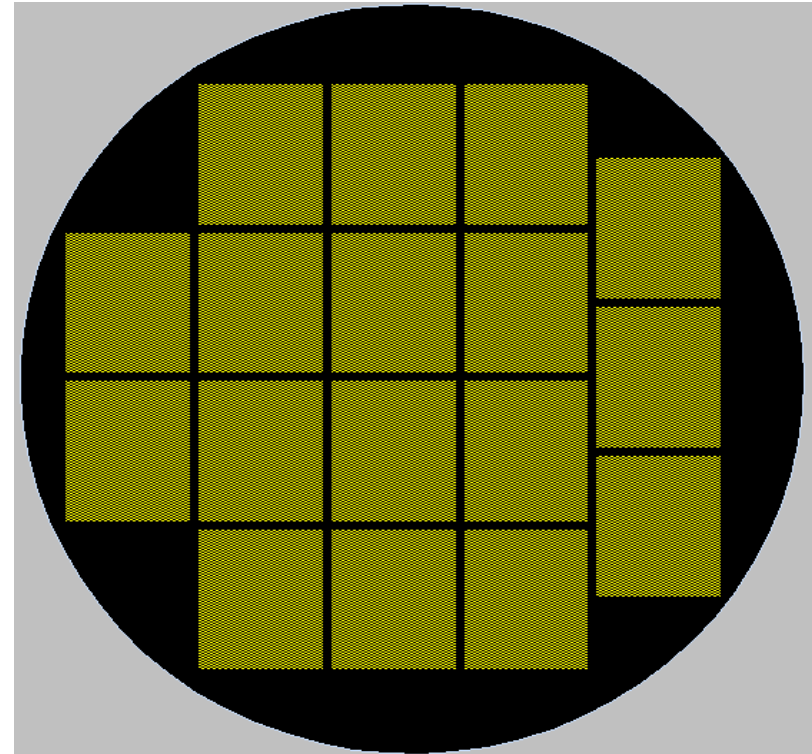


Very important improvement because length is the critical size in the module

4" wafer

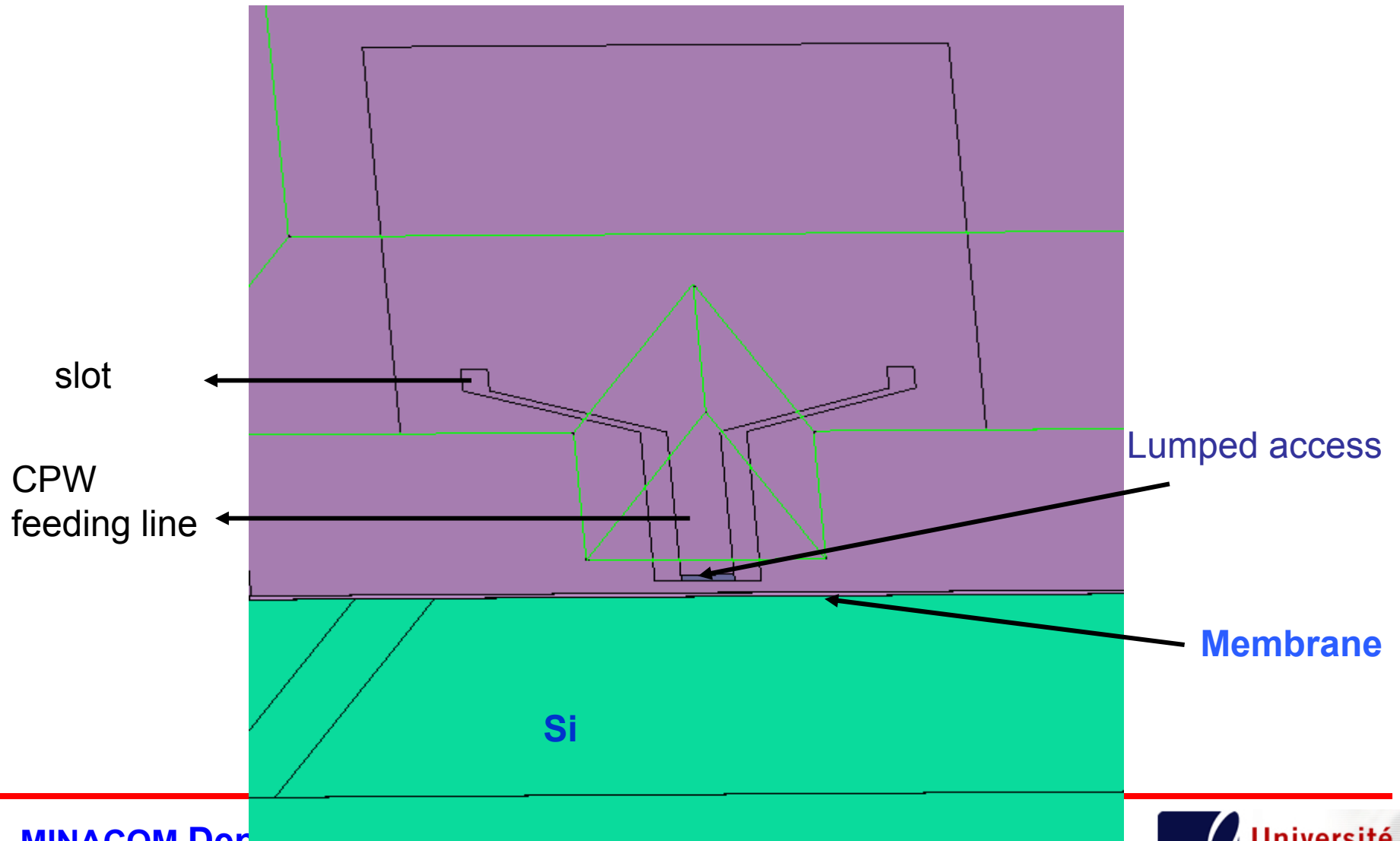


10 filters half wave



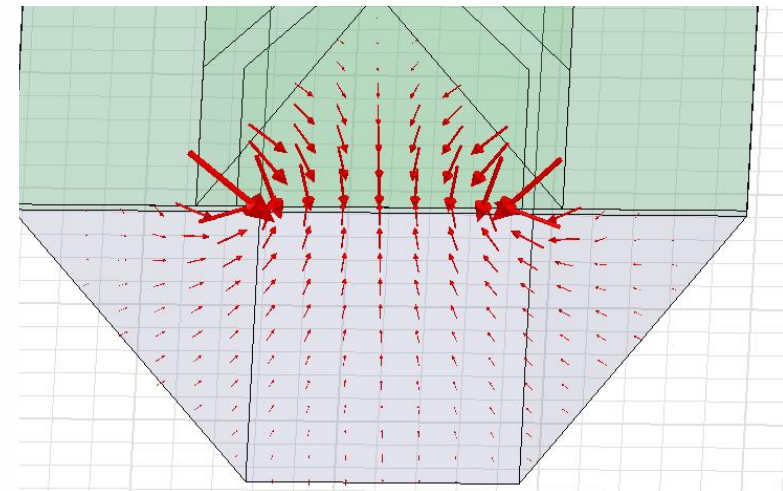
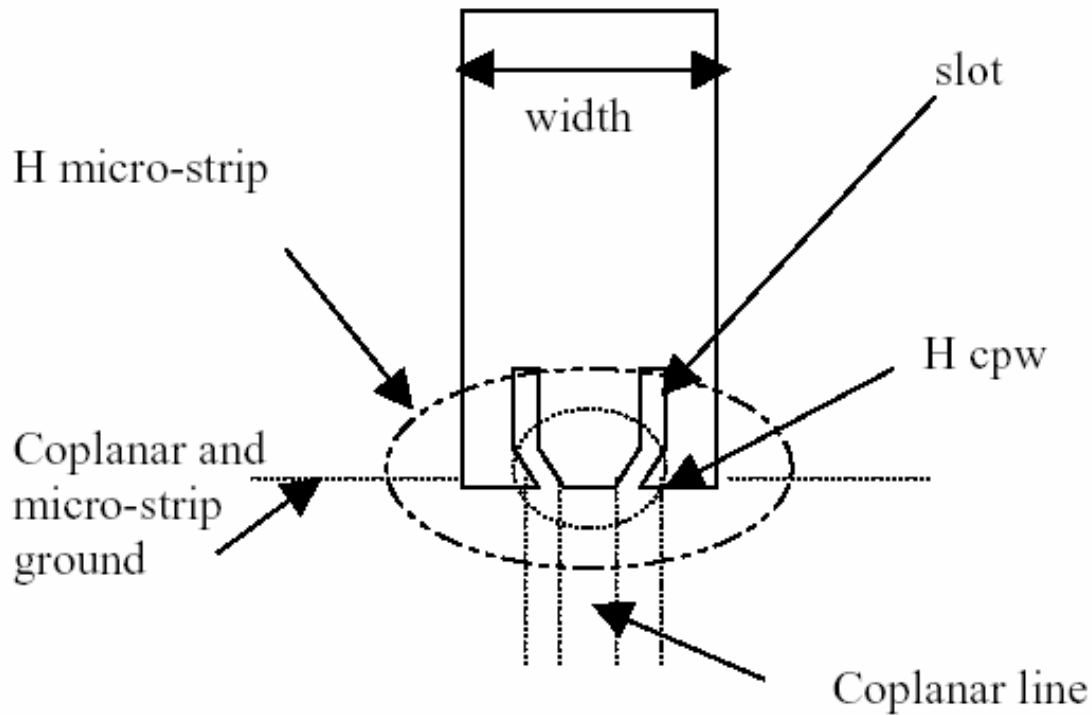
17 filters quarter wave

Accesses geometry



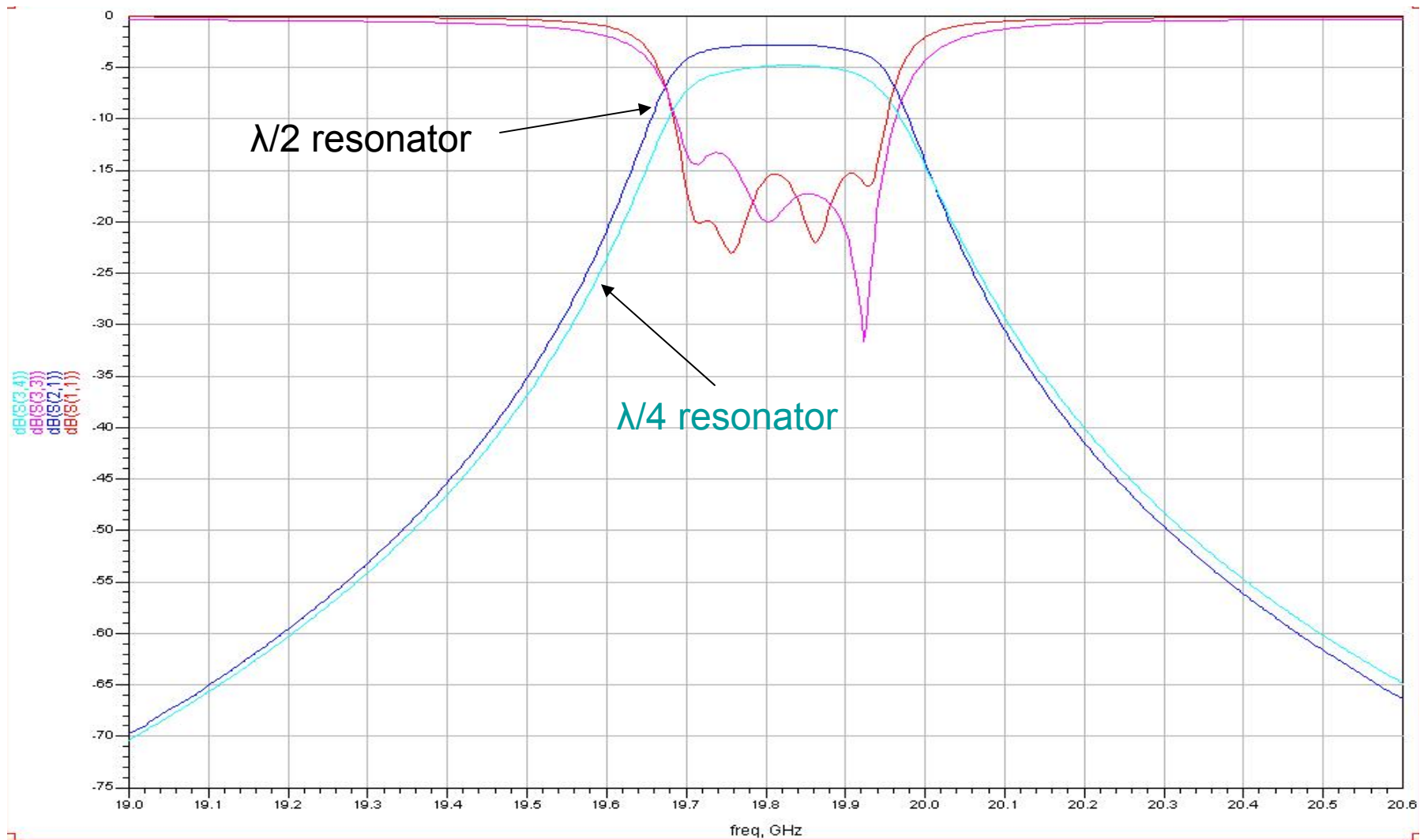
Feeding principle

- **Magnetic loop**

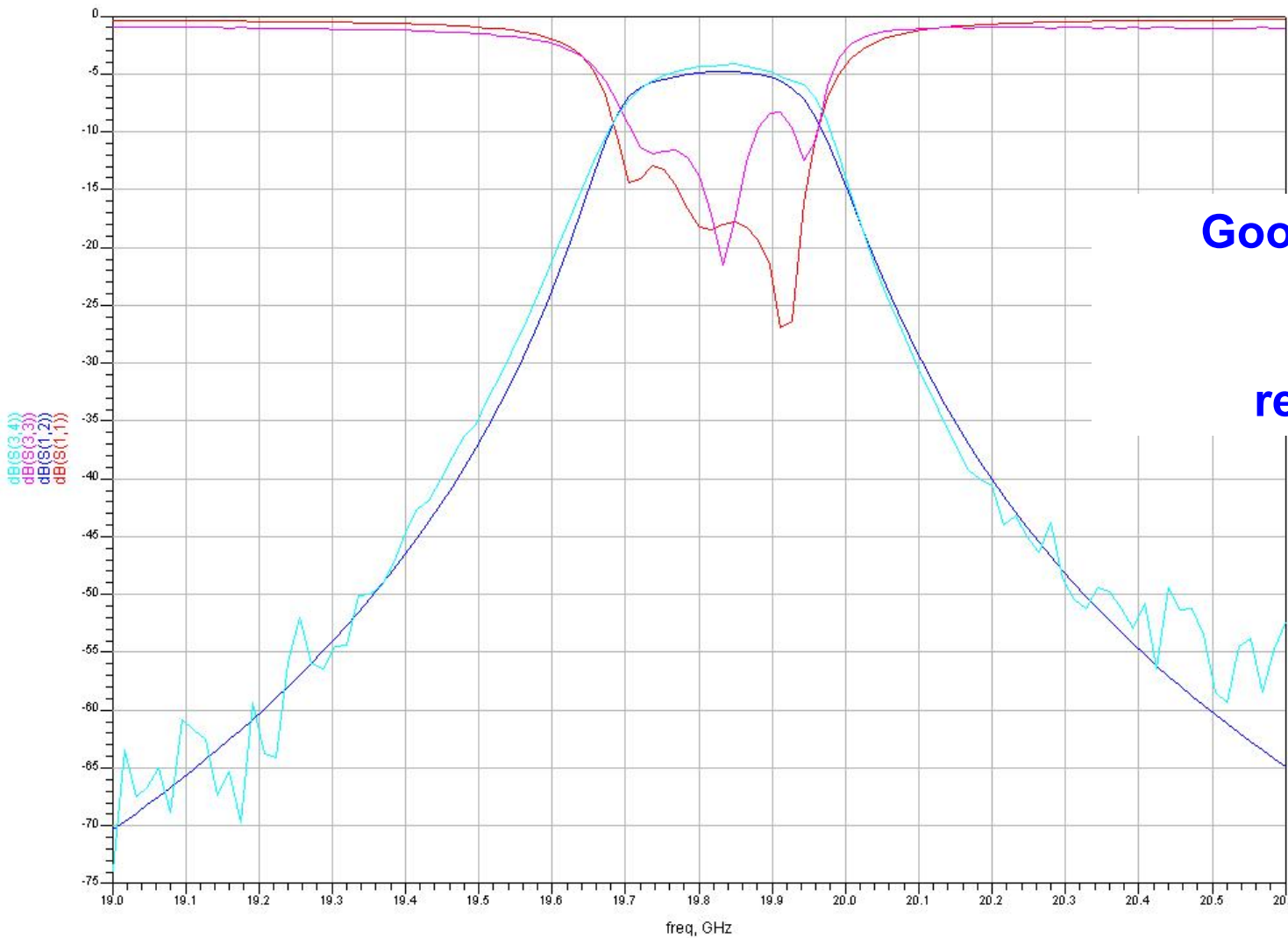


CPW mode in the accesses

Simulations comparison



Measured $\lambda/2$: simulated $\lambda/4$



Good match :
 η ins
rejection

conclusion

- **Budget loss**
 - Cavity thickness
- **3D computation**
- **Size reduction**
 - $\lambda/4$ resonator