

*Johlander*  
*Doc*

<b>Envisat-1</b>	TOTAL DOSE RADIATION TEST PLAN No. PO-PL-TLG-PL-2023	Issue: <b>1</b> Rev.: <b>A</b> Date: <b>21/01/95</b> Page: <b>1/5</b>
------------------	--	---

SCC Component No.: <b>520500303B</b>		Component Designation: <b>2N4393</b>				Irradiation Spec. No.: <b>PO-PL-TLG-PL-0500 Iss. 2</b>			
Gen. Spec.: <b>SCC 5000 7 B</b> Det. Spec.: <b>SCC 5205/003 2 B</b> Amend.:		Evaluation: - Acceptance Wafer: - Acceptance Lot: <b>X</b>				Project/Programme:  <b>ENVISAT-1</b>			
Family/Group: <b>12/05</b>	Technology: <b>JFET</b>	Functional Assignment: <b>FIELD-EFFECT, N-CHANNEL TRT.</b>				Package: <b>TO-18</b>			
Manuf. Name: <b>MOT F</b> Address: <b>TOULOUSE</b>		Test House: <b>TECNOLOGICA</b> Address: <b>MADRID (SPAIN)</b>				Origin. Name: <b>TECNOLOGICA</b> Address: <b>SEVILLA (SPAIN)</b>			
Radiation Source: <b>Cobalt-60</b> Facility Name: <b>CIEMAT</b> Address: <b>MADRID (SPAIN)</b>		Sample Size: <b>5</b> Irradiation Devices: <b>4</b> Control Devices: <b>1</b>				Level of Interest: <b>10 to 20 KRads(Si)</b>			
<b>EXPERIMENTAL STEPS</b>		<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>
<b>PROCESS</b>		Irrad.	Irrad.	Irrad.	Irrad.	Ann.	Ann.		
Dose [KRad (Si)]		5	5	10	10	--	--		
Cumulative Dose [KRad(Si)]		5	10	20	30	--	--		
Dose Rate [KRad(Si)/Hr]		20	20	20	20	--	--		
Exposure Time (Hr)		0.25	0.25	0.5	0.5	24	168		
Temperature (°C)		25	25	25	25	25	25		
Irradiation Conditions: Biased: <b>X</b> Unbiased: - Test Circuit: <b>Figure 1</b>		Irradiation Measurements Interval: Remote Test: - In situ Test: <b>X</b>				Annealing Conditions: Biased: <b>X</b> Unbiased: - Test Circuit: <b>Figure 1</b>			

Electrical parameters to be tested:

$I_{GSS}, V_{(BR)GSS}, I_{DSS}, V_{GSOFF}, V_{DSTAT}$

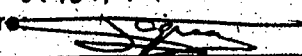

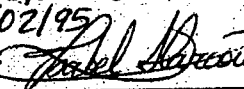
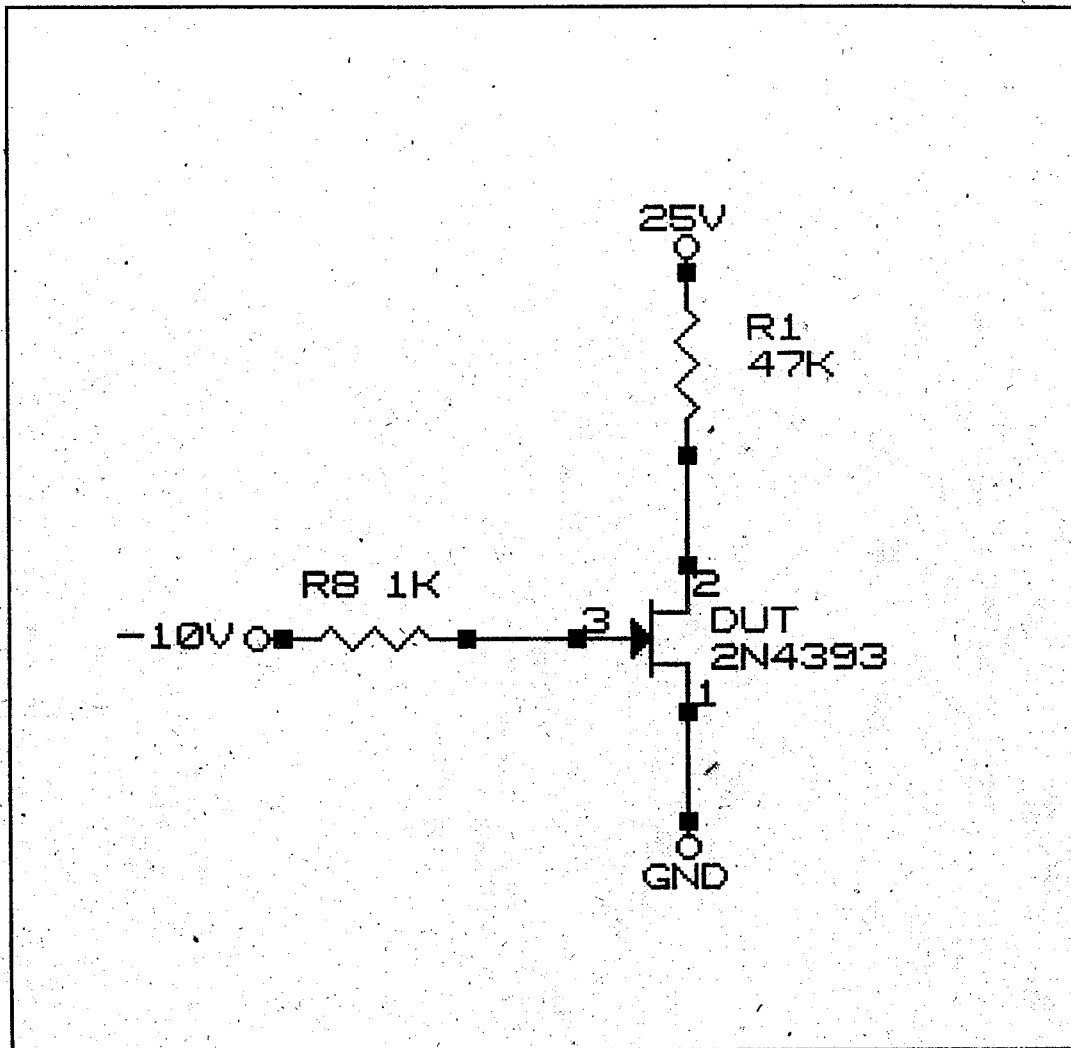
Prepared by: <b>J.A. VAQUERO</b> Date: <b>21/01/95</b> Signature: 	Checked by: <b>JOSÉ M. VALERADE</b> Date: <b>01/02/95</b> Signature: 	Approved by: <b>J. ALARCÓN</b> Date: <b>06/02/95</b> Signature: 
---	--	---

FIGURE 1.-TEST CIRCUIT



**IRRADIATION TEST SEQUENCE**

Test Step	Description	Requirements
1	Sample serialization	
2	Initial Electrical Measurements	Per Table A herein.
3	Set-up of Test	Verify bias circuit for all test samples.
4	Irradiation Exposure	Verify radiation dose rate and position in the chamber to achieve required dose. Verify and witness duration of exposure to achieve required dose.
5	Intermediate Electrical Measurements	Test per Table B herein. Read & Record. Test to be performed immediately upon removal from chamber. Disconnect bias immediately after leaving irradiation chamber. Maximum interval between two consecutive exposures to be 2 hours.
6 to 14	Repeat Set-Up / Exposure / Electrical Measurements up to Total Dose of 30 KRad(Si)	Repeat steps 3, 4 and 5 for a total of 4 cycles up to the Total Dose of 30 KRad(Si) at cumulative dose: 5, 10, 20 and 30 Krads.
15	Annealing 24 hours at Room Temperature	Within 2 hour after the last irradiation step, the device shall be biased according to the circuit of Figure 1 and placed during 24 hours in a chamber at 25°C.
16	Electrical Measurements	After the first annealing period, bias shall be disconnected, and electrical measurements per Table B herein taken (Read & Record).
17	Annealing 168 hours at Room Temperature	Within 1 hour after the first annealing, the devices shall be biased according to the circuit of Figure 1 and placed during 24 hours in a chamber at 25°C.
18	Electrical Measurements	After the second annealing period, bias shall be disconnected, and electrical measurements per Table A herein taken (Read & Record).
19	Test Report	

<b><i>Envisat-1</i></b>	<b>TOTAL DOSE RADIATION</b>	ISSUE: <b>1</b> Rev.: <b>A</b>
	<b>TEST PLAN</b>	Date: <b>21/01/95</b>
	<b>No. PO-PL-TLG-PL-2023</b>	Page: <b>4/5</b>

**TABLE A - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE BEFORE AND ON COMPLETION OF IRRADIATION TESTING**

No.	CHARACTERISTIC	Symbol	MIL-ST-750 TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
					MIN	MAX	
1	Total gate leakage current	$I_{GSS}$	3411	$V_{DS} = 0\text{ V}$ $V_{GS} = -20\text{ V}$	-	-0.1	nA
2	Gate source breakdown voltage	$V_{(BR)GSS}$	3401	$V_{DS} = 0\text{ V}$ $I_G = -1\ \mu\text{A}$	-40	-	V
4	Drain current	$I_{DSS}$	3413	$V_{DS} = 20\text{ V}$ $V_{GS} = 0\text{ V}$ (See Note 1)	5	30	mA
5	Gate source cut-off voltage	$V_{GSOFF}$	3403	$V_{DS} = 20\text{ V}$ $I_D = 1\text{ nA}$	+0.5	-3	V
6	Drain Source saturation voltage	$V_{DSAT}$	3405	$V_{GS} = 0\text{ V}$ $I_D = 6\text{ mA}$	-	0.4	V

**NOTES:**

1. Pulse measurement: Pulse length  $\leq 300\ \mu\text{s}$ ; Duty Cycle:  $\leq 2\ \%$ .

<i>Envisat-1</i>	<b>TOTAL DOSE RADIATION TEST PLAN No. PO-PL-TLG-PL-2023</b>	<b>Issue: 1 Rev.: A</b> <b>Date: 21/01/95</b> <b>Page: 5/5</b>
------------------	---	--

**TABLE B - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS  
OF IRRADIATION TESTING (NOTE 1)**

No.	CHARACTERISTIC	Symbol	MIL-STD-750 TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
					MIN	MAX	
1	Total gate leakage current	$I_{GSS}$	3411	$V_{DS} = 0V$ $V_{GS} = -20V$	-	-10	nA

**NOTES:**

1 : Other measurements as per table A.

H.P./B. J. Jolhaender  
DOC

* * * * * * * * * * *	DATA COMPILATION OF IRRADIATION		0 1 3 0 8
	TESTED ELECTRONIC COMPONENTS		1/3
2N4393	N CHANNEL FET		MOT
GFM IC 302/1	8426	TO 18	4   3
	HMI-BERLIN No. 01308		19.03.86

IDS(off)

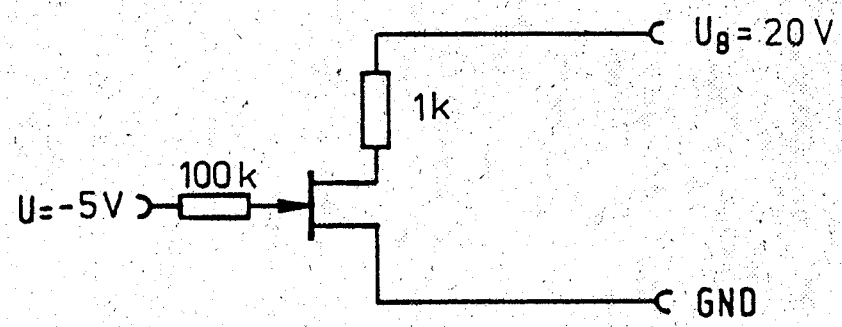
Tested Characteristics:  
IDS(on)

Radiation Source: Co 60

Energy: 1.3MeV

Irradiation No	1	2	3	4	5	6
Dose[Krad(Si)]	50	100	300	Anneal		
Doserate[rad(Si)/s]	22	22	22			

BIAS CONDITIONS DURING IRRADIATION



REMARKS :

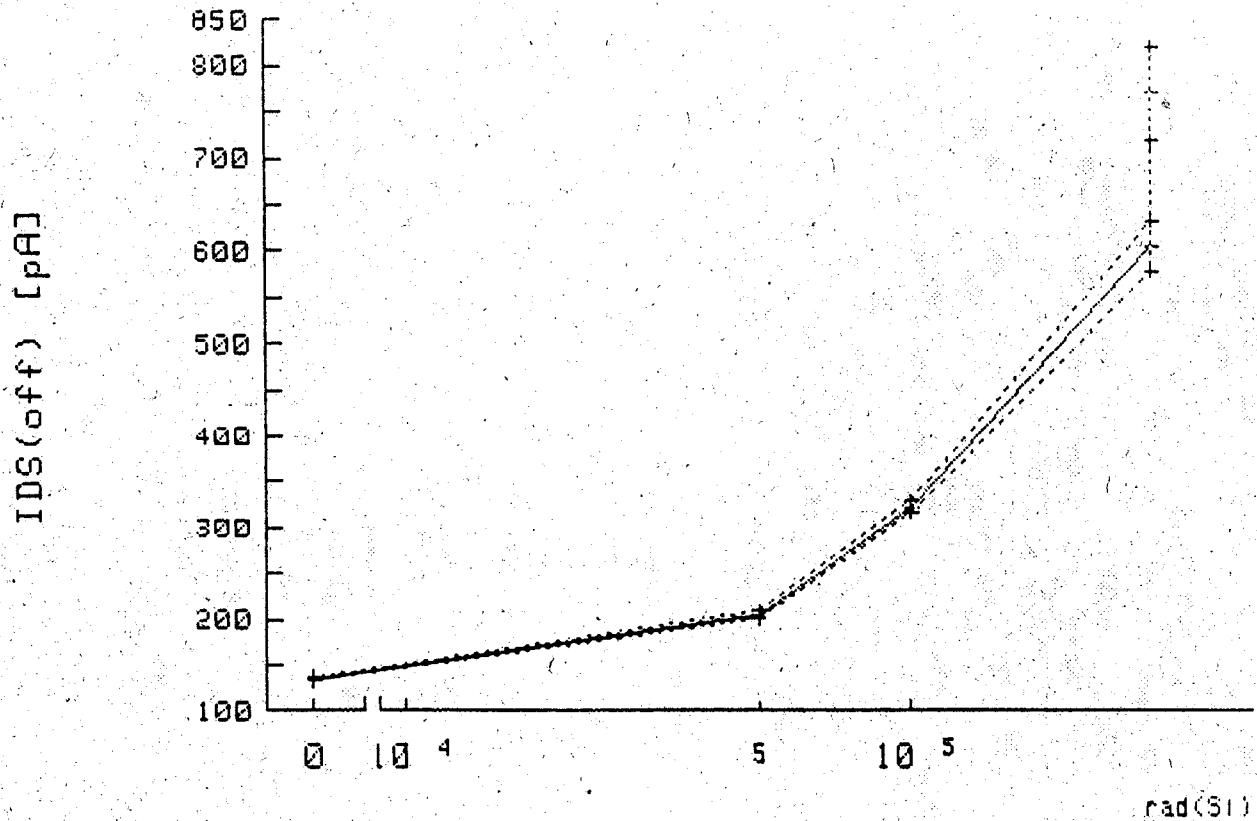
<pre> *       * *** ***** * * * * * </pre>	DATA COMPILATION OF IRRADIATION TESTED ELECTRONIC COMPONENTS		0 1 3 0 8 2/3
2N4393	N CHANNEL FET		MOT
GFW IC 302X1	8426	T0 18	4   3
	HMI-BERLIN No. 01308		19.03.86

Characteristic : IDS(off)                      Specification Limit : 100 [pA]

Test Condition : UDS : 12 [V]              UGS : -5 [V]

Ambient Temperature : 25 [C]

Radiation Source : Co 60  
 Energy : 1.3MeV



Dose [Krad(Si)]	Mean-Value	St. Deviation	Min-Value	Max-Value
0	135.333	1.856	133.333	137.000
1	205.444	3.977	201.000	208.667
2	322.222	6.257	316.667	329.000
3	605.111	27.197	580.000	634.000
4	768.222	50.656	711.000	807.333

used for Statistics : 3 Samples

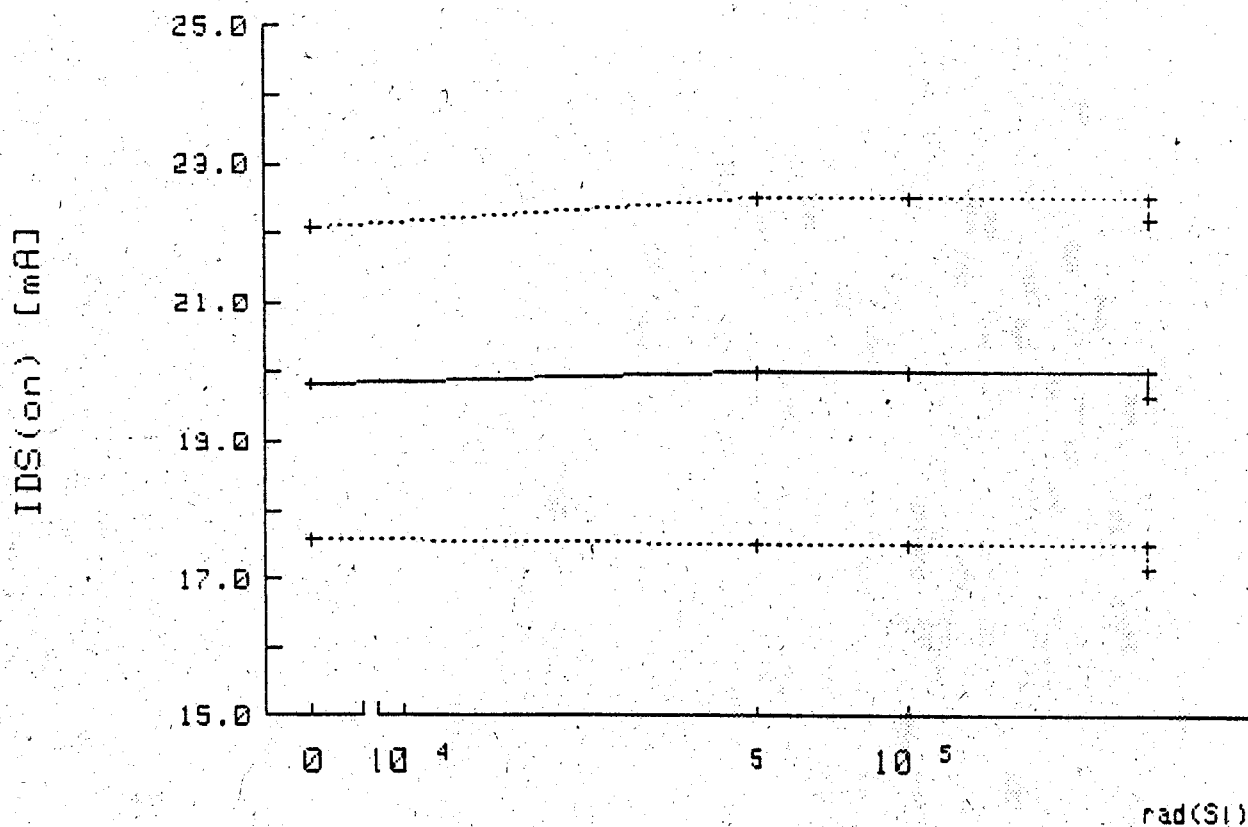
* * * * *	DATA COMPILATION OF IRRADIATION	0 1 3 0 8
* * * * *	TESTED ELECTRONIC COMPONENTS	3/3
2N4393	N CHANNEL FET	NOT
GfW IC 302/1	8426	TO 18
	HMI-BERLIN No. 01308	19.03.86

Characteristic :  $I_{DS(on)}$  Specification Limit : 30 [mA]

Test Condition :  $U_{DS}$  : 12 [V]  $U_{GS}$  : 0 [V]

Ambient Temperature : 25 [C]

Radiation Source : Co 60  
Energy : 1.3MeV



Dose [Krad(Si)]	Mean-Value	St. Deviation	Min-Value	Max-Value
0	19.833	2.255	17.500	22.000
1	20.000	2.500	17.500	22.500
2	20.000	2.500	17.500	22.500
3	20.000	2.500	17.500	22.500
4	Anneal	2.517	17.000	22.000

used for Statistics : 3 Samples